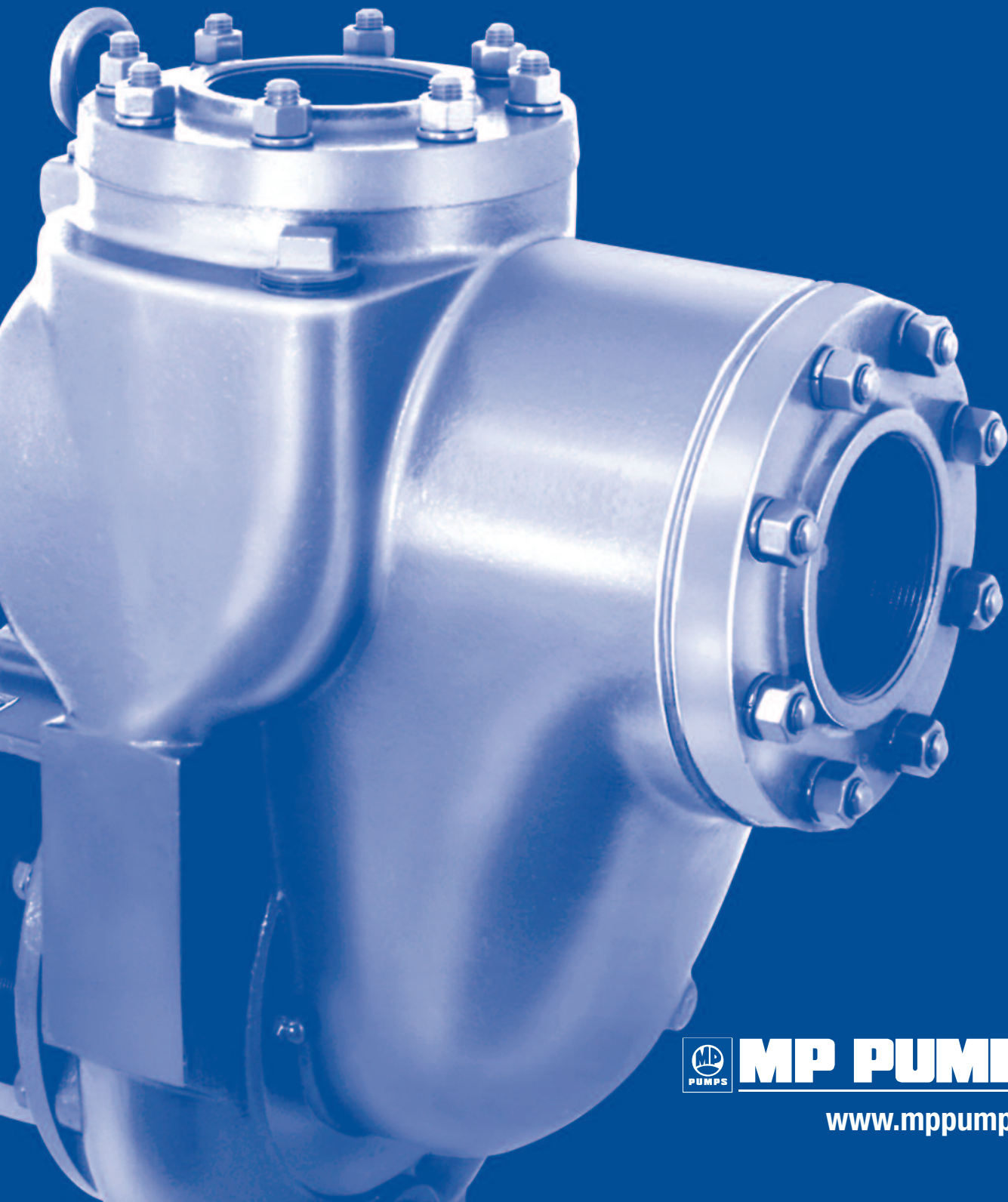


INDUSTRIAL PUMPS



MP PUMPS, INC.

www.mppumps.com

MP PUMPS, INC.

DICTIONARY AND CONVERSION TABLE

Flooded Suction The liquid source is higher than the pump and flows to the pump by gravity. Flooded suction is preferred for centrifugal pump installations.

Flow The liquid volume capacity of a pump measured in gallons-per-minute (gpm) or gallons-per-hour (gph).

Head A measure of pressure expressed in feet. This indicates the height of a column of water being lifted by the pump (neglecting friction losses in the piping). To convert head to pressure in pounds-per-square-inch (psi), divide head by 2.31.

Lift (Suction lift) Occurs when the liquid source is lower than the pump. The pumping action creates a partial vacuum and atmospheric pressure forces liquid up to the pump. The theoretical limit of suction lift is 34 feet for water, but in practical applications it is 25 feet, or less, depending on the pump style and elevation above sea level.

Pressure The force exerted on the system (pipe, tank, etc.) by the liquid within, measured in pounds-per-square-inch (psi). To convert pressure to head, in feet, multiply by 2.31 then divide by Specific Gravity.

Prime The liquid required to begin pumping action.

Seal A device mounted in the pump housing and/or on the pump shaft to prevent liquid leakage from the pump.

SEAL TYPES

- **Lip** A flexible ring (usually rubber or similar material) with the inner edge held closely against the rotating shaft by a spring.

- **Mechanical** A two-part seal with one rotating part and one stationary. Touching surfaces on the parts are highly polished and provide excellent sealing capability and life. The surfaces can be damaged by dirt or grit in the liquid.

Packing Rings of flexible material (foil, graphite or kevlar) held in the pump body gland or stuffing box by a packing nut. Permits adjustable sealing with minimal maintenance.

Specific Gravity The ratio of the weight of a given volume of liquid to the same volume of pure water (unless stated otherwise). Power requirements increase for liquids with specific gravities greater than 1.0.

Sump A well or pit that collects liquid below floor level. Sometimes refers to the waste sump or oil reservoir.

Total Head The sum of discharge head, suction lift and friction losses.

Viscosity The thickness of a liquid affecting its ability to flow. The more viscous the liquid, the slower the pump speed.

Here is a conversion guide you may want to keep handy.

Conversion Factors

Flow

Lbs of water/hr x .002	= gal min
Gal/min x 500	= lbs of water/hr
Lbs of fluid/hr x .002	= gal min
Specific gravity x .002	= gal min
Liters/min x .264	= gal/min (US)
Gpm x 3.785	= liters/min
Cu meters/hr x 4.4	= gal/min (US)
Gal/min x .227	= cu meters/hr
Kg of water/min x .264	= gal/min (US)
Gal/min x 3.8	= Kg of water/min

Pressure

Ft of water x .433	= psi
Psi x 2.31	= ft of water
Inches Hg x .491	= psi
Inches Hg x 1.133	= ft of water
ATM x 14.7	= mm Hg
ATM x 33.9	= ft of water
Kg/sq cm x 14.22	= psi
Meters of water x 1.42	= psi
ATM x 760	= mm Hg
mm Hg x .039	= inches Hg
Bar x 14.5	= psi
Newton/meter ² x 1	= Pascal
Psi x 6.9	= kPa (Kilopascal)
kPa x .145	= psi

Volume

Lbs of water x .119	= gal
Gal (Brit) x 1.2	= gal (US)
Gal x 128	= fluid ounces
Cubic ft x 7.48	= gal
Cubic in x .00433	= gal
Gal x 3.785	= liters
Liters x .264	= gal
Cubic meters x 264.2	= gal
Cubic meters x 1,000	= liters
Liters x 1,000	= cubic centimeters
Cubic centimeters x .0338	= fluid ounces
Fluid ounces x 29.57	= cubic centimeters

Length

Mils x .001	= inches
Meters x 3.281	= feet
Centimeters x .394	= inches
Millimeters x .0394	= inches
Microns x .0000394	= inches

Mass

Gal of water x 8.336	= lbs
Cubic foot of water x 62.4	= lbs
Ounces x .0625	= lbs
Kilograms x 2.2	= lbs
Lbs x .454	= Kilo
Metric ton x 2205	= lbs

Metric prefixes

Mega	= 1,000,000
Kilo	= 1,000
Hecto	= 100
Deca	= 10
Deci	= .1
Centi	= .01
Milli	= .001
Micro	= .000001

Industrial Pumps

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MP PUMPS

Committed To Excellence...



OUR HISTORY

MP Pumps was organized in Detroit in 1942, shortly after America's entry into World War II. Our first pumps were used in landing craft and other amphibious vehicles where quality and reliability were absolutely essential.

After the war, we continued to grow along with our reputation for superior design, engineering and manufacturing of centrifugal pumps for a wide variety of applications. In 1984, MP Pumps built and occupied a 100,000-square-foot facility in Fraser, Michigan. The facility houses all of our manufacturing and engineering operations as well as our administrative and marketing staffs.

Nearly 20,000 square feet of our Fraser headquarters is devoted to parts warehousing. We stock over 10,000 different parts to ensure prompt delivery of replacement parts to MP Pumps' customers worldwide.

OUR FUTURE

MP Pumps remains committed to designing and developing innovative products to meet the fluid handling requirements of both current and emerging markets. To maintain our role as a leader in the design and manufacture of centrifugal pumps, we will continue to invest in the best equipment and people.

RESEARCH & DEVELOPMENT

A strong research and development program is fundamental to innovation. A highly trained and experienced research staff is backed by a fully equipped laboratory for conducting rigorous performance and endurance testing.

Development projects range from endurance testing of new seal materials to performance testing of custom housing geometries. Prototypes are frequently subjected to elevated



Test Lab Dynamometers With AC And DC Controllers

Exceeding customer expectations ... that's what we're all about at MP Pumps. Whether you use one of our many standard centrifugal pumps or have us design a new one to meet your specific requirements, our only goal is your complete satisfaction.

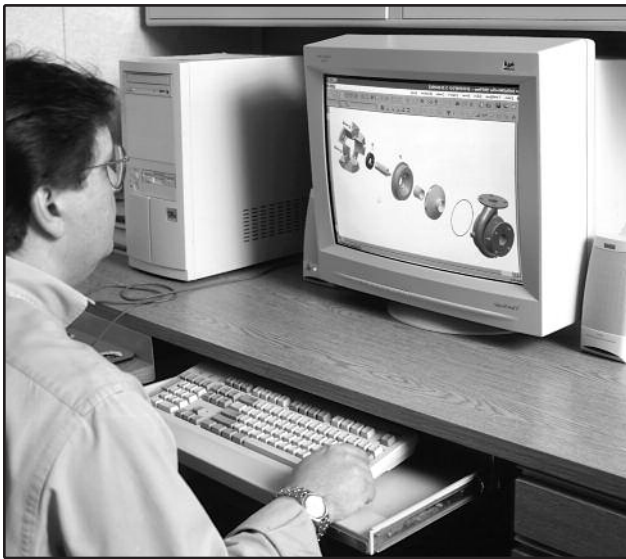
Greg Peabody, President

ambient conditions to simulate actual operating environments and gain more reliable data.

Laboratory facilities include dynamometers ranging from 3 to 125 horsepower, two test cells for measuring impeller radial and thrust loads and provision for testing self-priming pumps up to 25 feet of static lift.

ENGINEERING

Solid modeling design software for manufacturing techniques and fast prototype capability gives MP Pumps' Engineering Department the ability to move rapidly from initial concept to first production.



Typical CAD Workstation With Solid Modeling

Our application design expertise encompasses a broad range of markets, among them:

- **Industrial**
- **Transportation**
- **Agriculture**
- **Marine**

Similarly, our engineers are accustomed to working with a wide range of materials. Commonly used materials include bronze, ductile iron, aluminum, cast iron and stainless steel.

MANUFACTURING

Speed, uniformity and consistent high quality translates into customer satisfaction.



Vertical CNC Machining Center

Computer numerical control (CNC) machining centers on the factory floor are linked to a central server for rapid loading of machine programs.

This direct interface speeds set-up, which, in turn, boosts productivity.

Automated machining also improves precision in milling, boring, facing, drilling and other critical operations. Greater accuracy and repeatability means consistent high quality — your next MP pump will perform as well as your last.

QUALITY CONTROL

At MP Pumps, quality is designed into every component and every pump we build. From concept, through development and on into production, our focus is to provide durable and reliable products that satisfy every customer requirement.



Computer Controlled Coordinate Measuring System (CMM)

- **American Bureau of Shipping (ABS) Certification for select models.**

- **ISO 9001 certification assures our**

customers that all products are manufactured with an uncompromised commitment to quality, and that's something every employee at MP Pumps, Inc. takes personally.

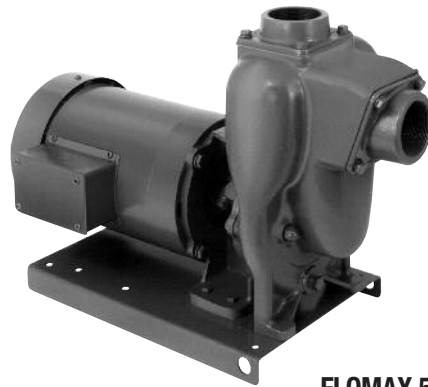
- **ISO 14001 specifies requirements for establishing an environmental policy determining environmental impacts of MP Pumps products/activities/services. It includes planning environmental objectives and measurable targets, implementation and operation of policies to meet objectives and targets and continuous management review.**

FLOMAX 5 8 10

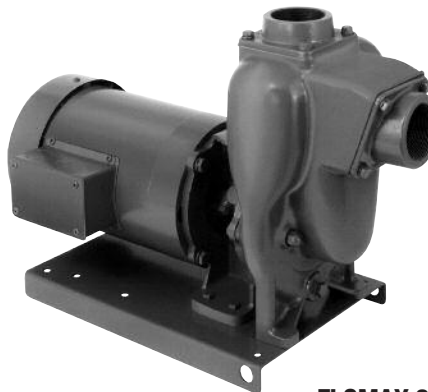
SELF PRIMING CENTRIFUGAL PUMP FEATURES

- CLOSED COUPLED TO ELECTRIC MOTOR
- PUMPAK ONLY TO MOUNT TO STANDARD NEMA "C" FACE MOTOR
- FLOWS - 100-750 GPM
- PRESSURES - 100-230 FEET HEAD
- AVAILABLE IN: CAST IRON AND BRONZE
FLOMAX 5 AND FLOMAX 8 ALSO AVAILABLE IN ALUMINUM
FLOMAX 8 AND FLOMAX 15 ALSO AVAILABLE IN STAINLESS STEEL
- WITH OR WITHOUT ELECTRIC MOTOR
- IMPELLER - CAST IRON, BRONZE, ALUMINUM & STAINLESS STEEL
FLOMAX 40 CAST IRON, BRONZE & STAINLESS STEEL
FLOMAX 30 DUCTILE IRON & BRONZE
- SHAFT SLEEVE - STAINLESS STEEL
- FASTENERS - STAINLESS STEEL
- SEALS - STANDARD VITON, OPTIONAL SEALS AVAILABLE
PRESSURE LUBRICATED DOUBLE SEALS
- OPTIONS:
 - ENGINE DRIVES
 - PEDESTAL MODELS
 - HYDRAULIC DRIVES AND CLUTCHPAKS
- ABS TYPE APPROVAL FOR MANY SHIPBOARD SERVICES

MODEL	Suction	Discharge	Max. Solid Size
FLOMAX 5	1 1/2" NPT	1 1/2" NPT	.56"
FLOMAX 8	2" NPT	2" NPT	.56"
FLOMAX 10	2" NPT	2" NPT	.625"
FLOMAX 15	3" NPT	3" NPT	.625"
FLOMAX 30	3" NPT	3" NPT	.60"
FLOMAX 40	4" NPT	4" NPT	.65"



FLOMAX 5



FLOMAX 8

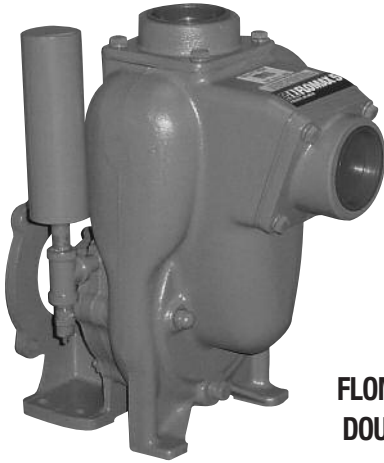


316 SS FLOMAX 8

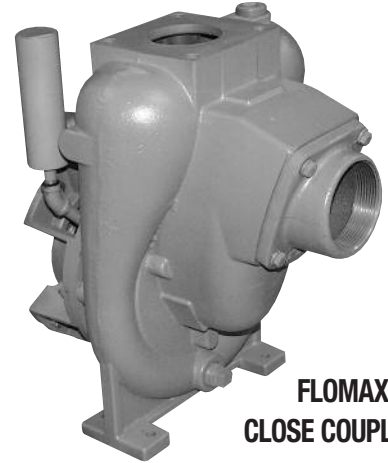


FLOMAX 10

15 30 40



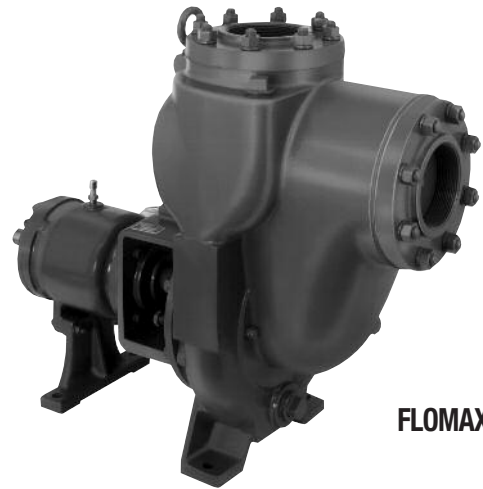
**FLOMAX 5 & 8
DOUBLE SEAL**



**FLOMAX 30
CLOSE COUPLED**

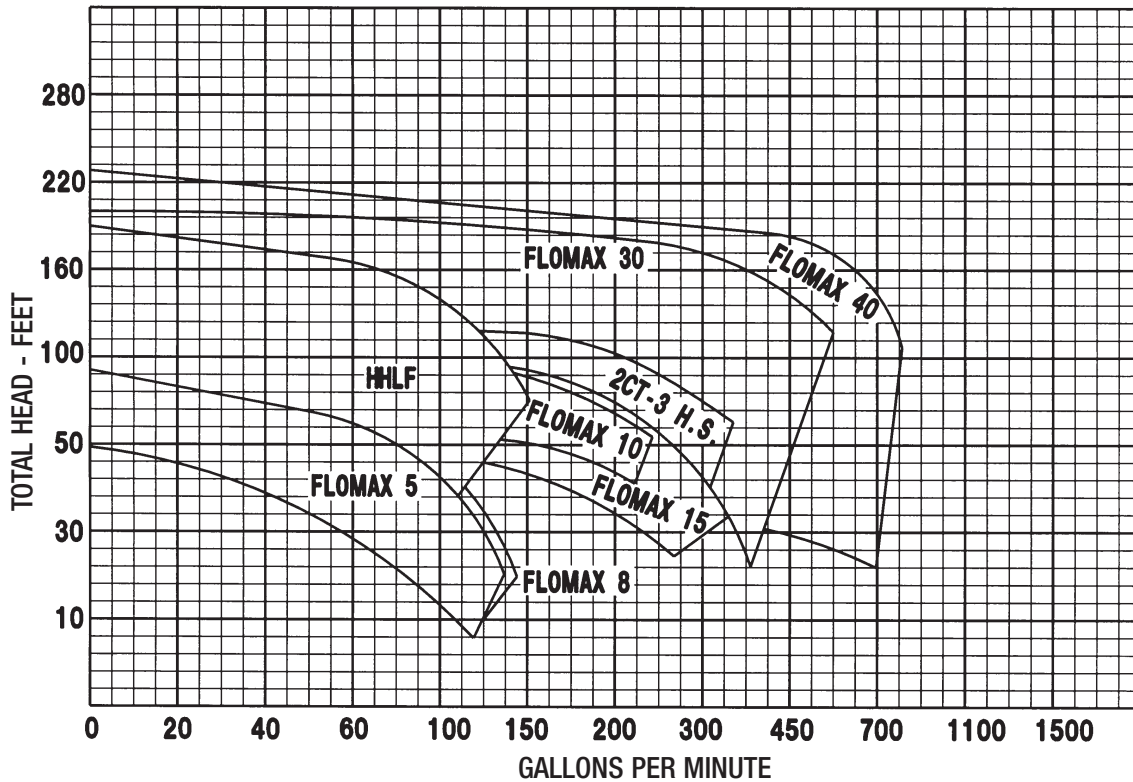


FLOMAX 15

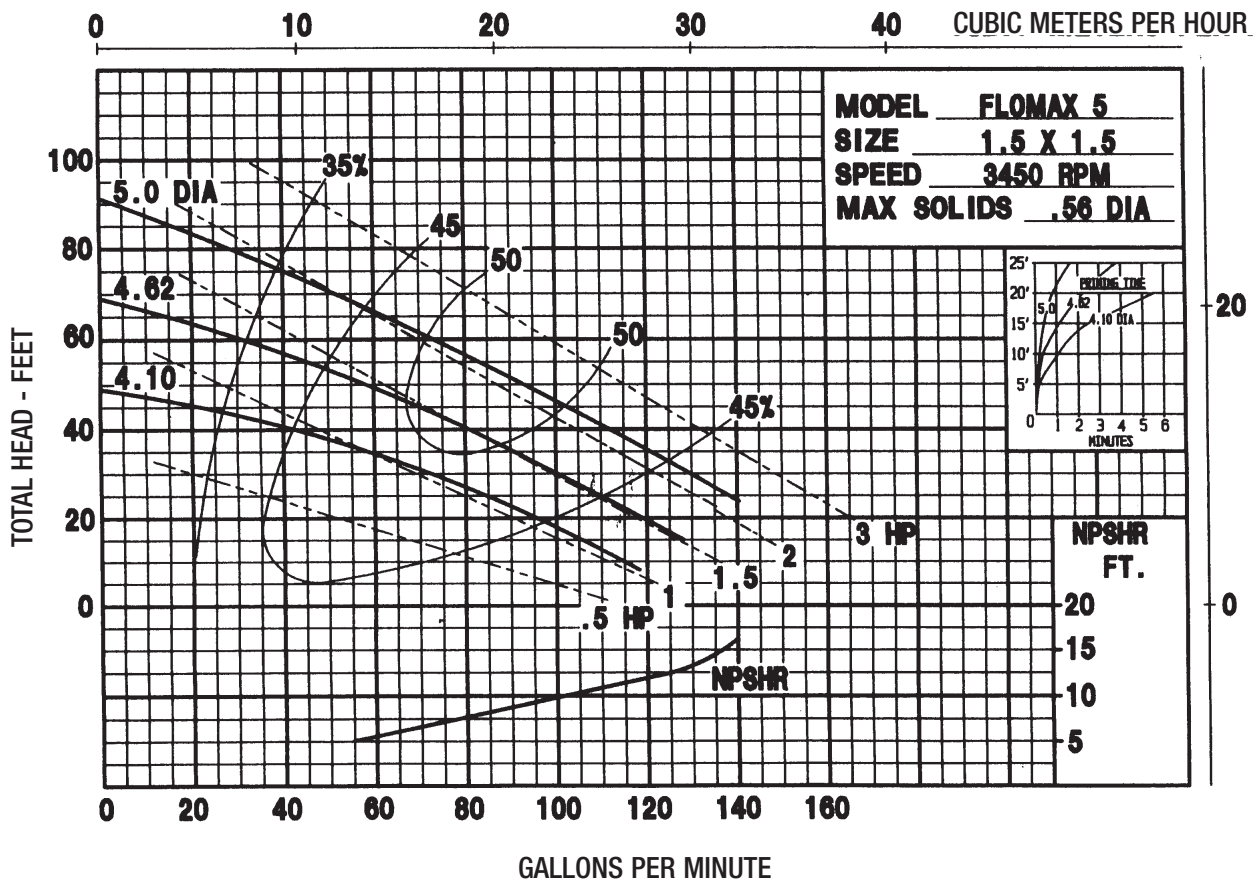
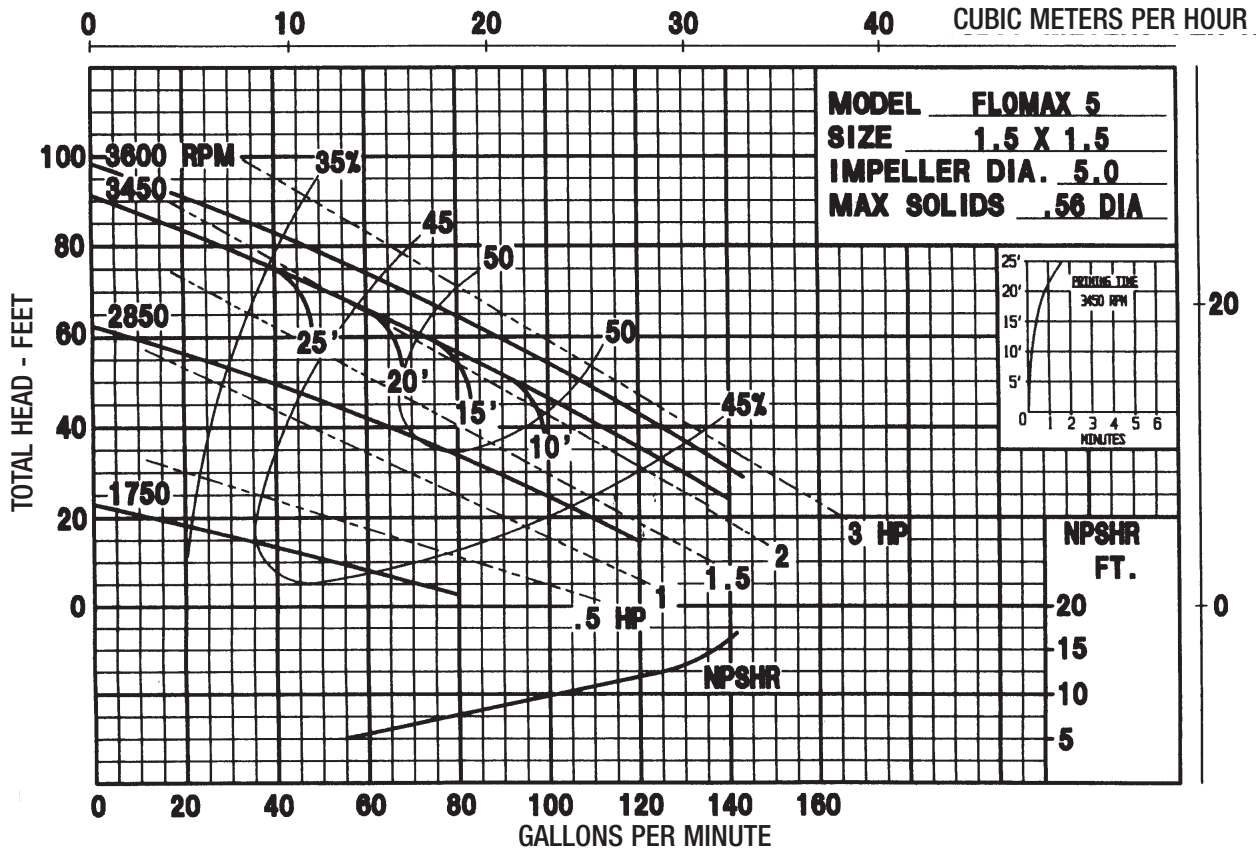


FLOMAX 40

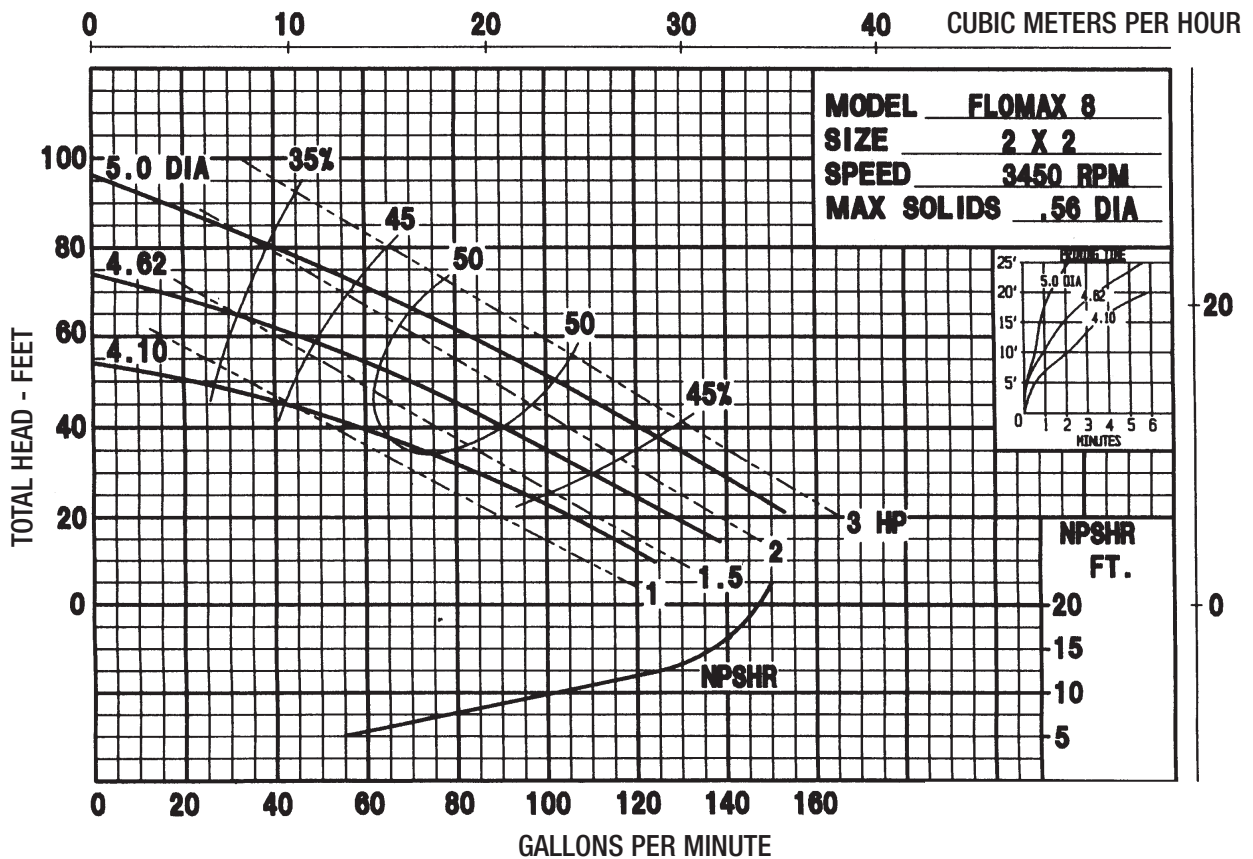
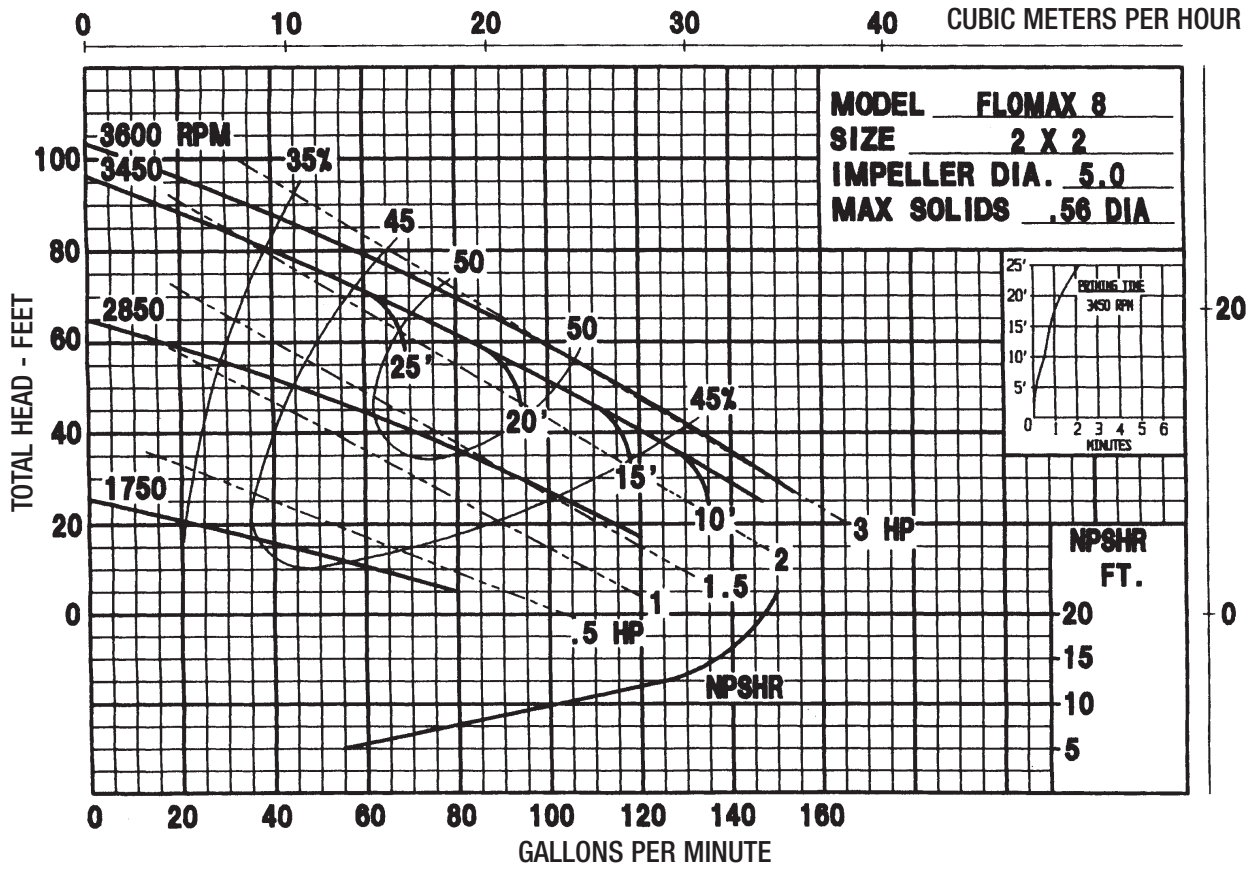
Self-Priming Centrifugal Pump Selection



Flomax 5 Pump Performance Curves

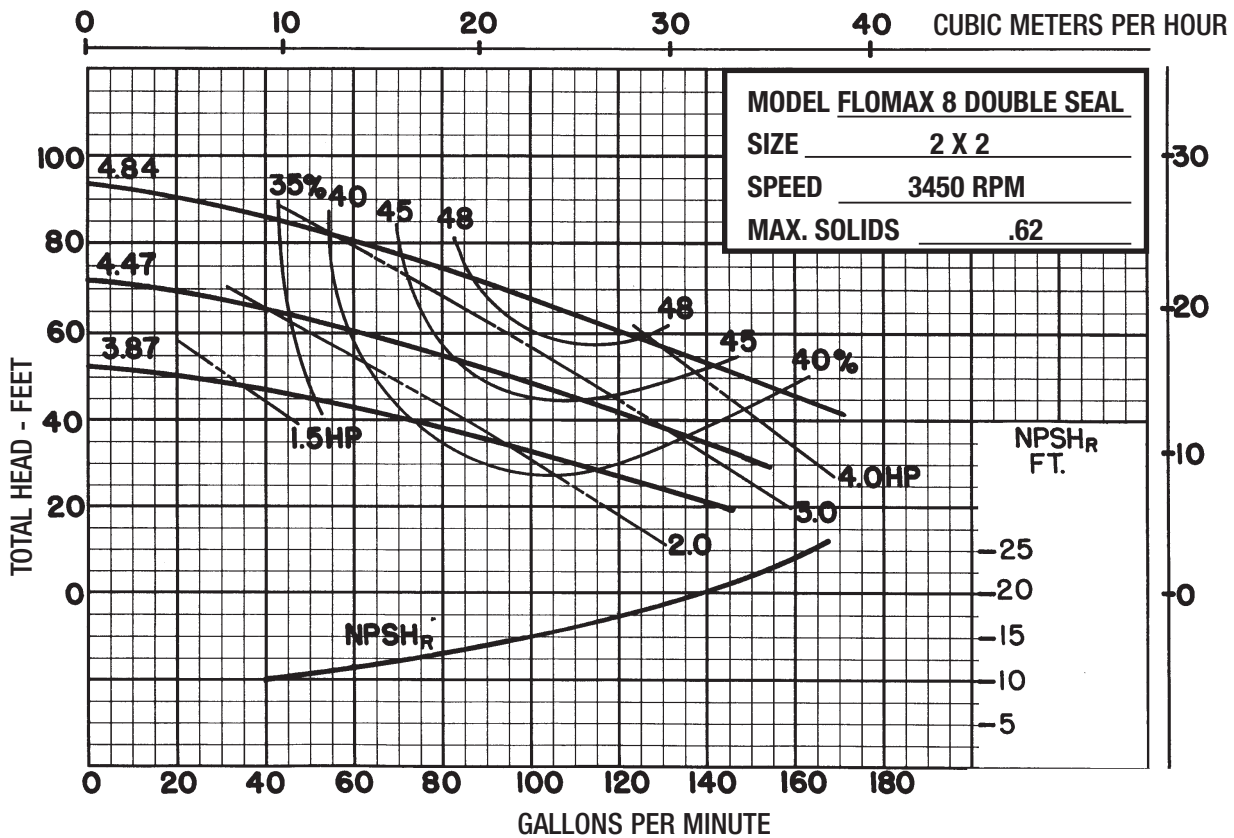
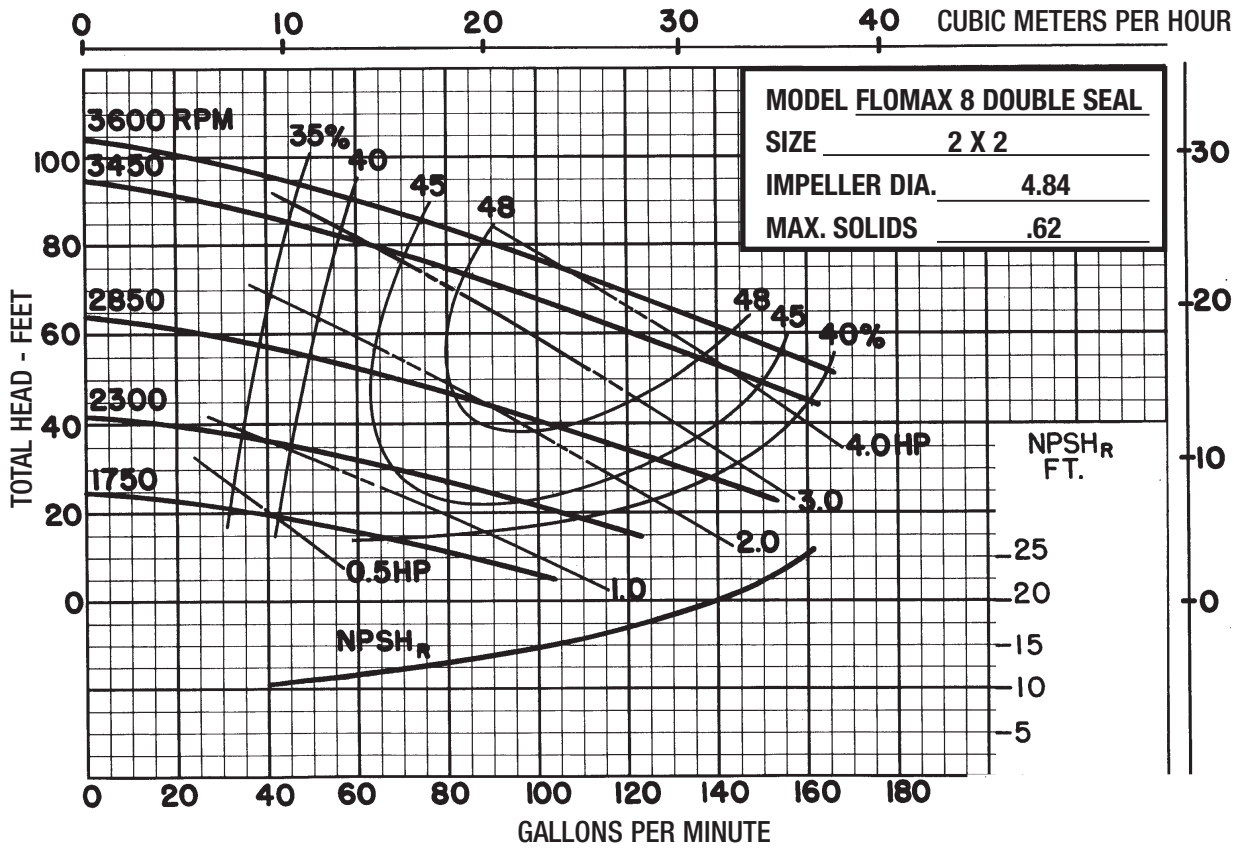


Flomax 8 Pump Performance Curves

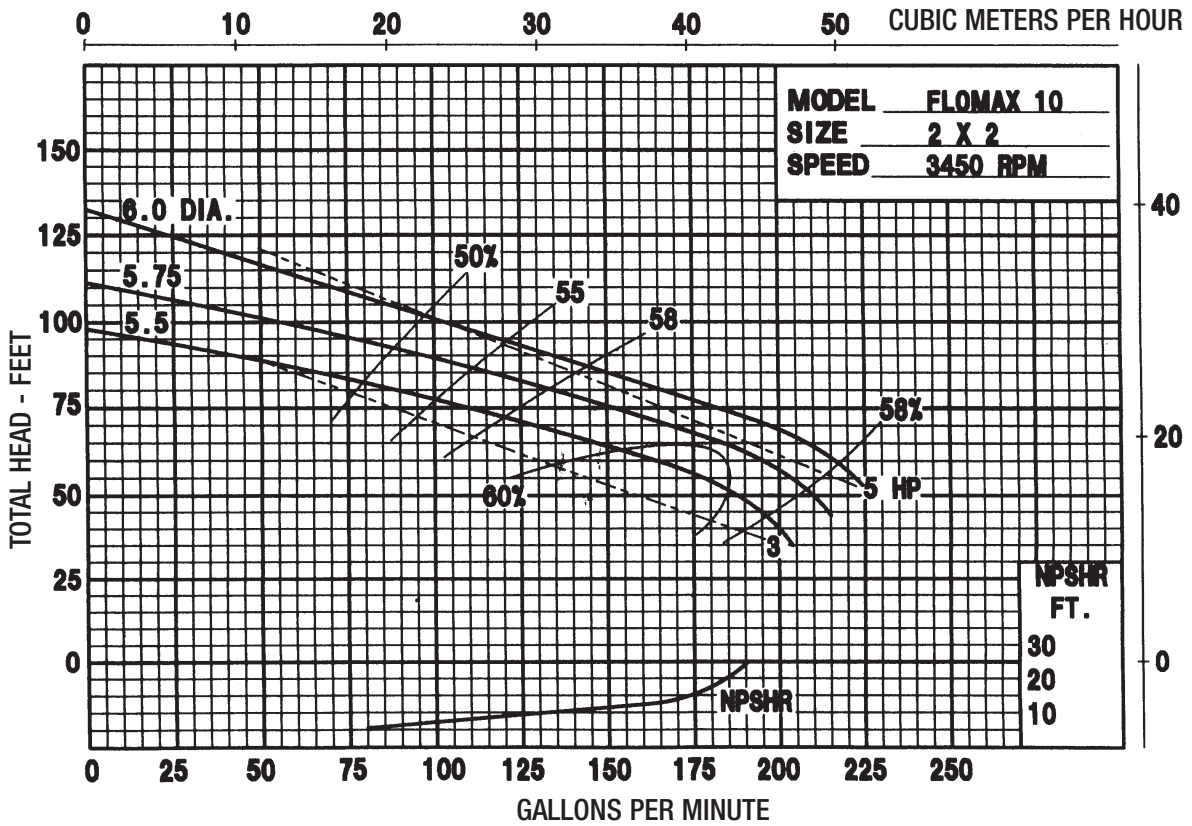
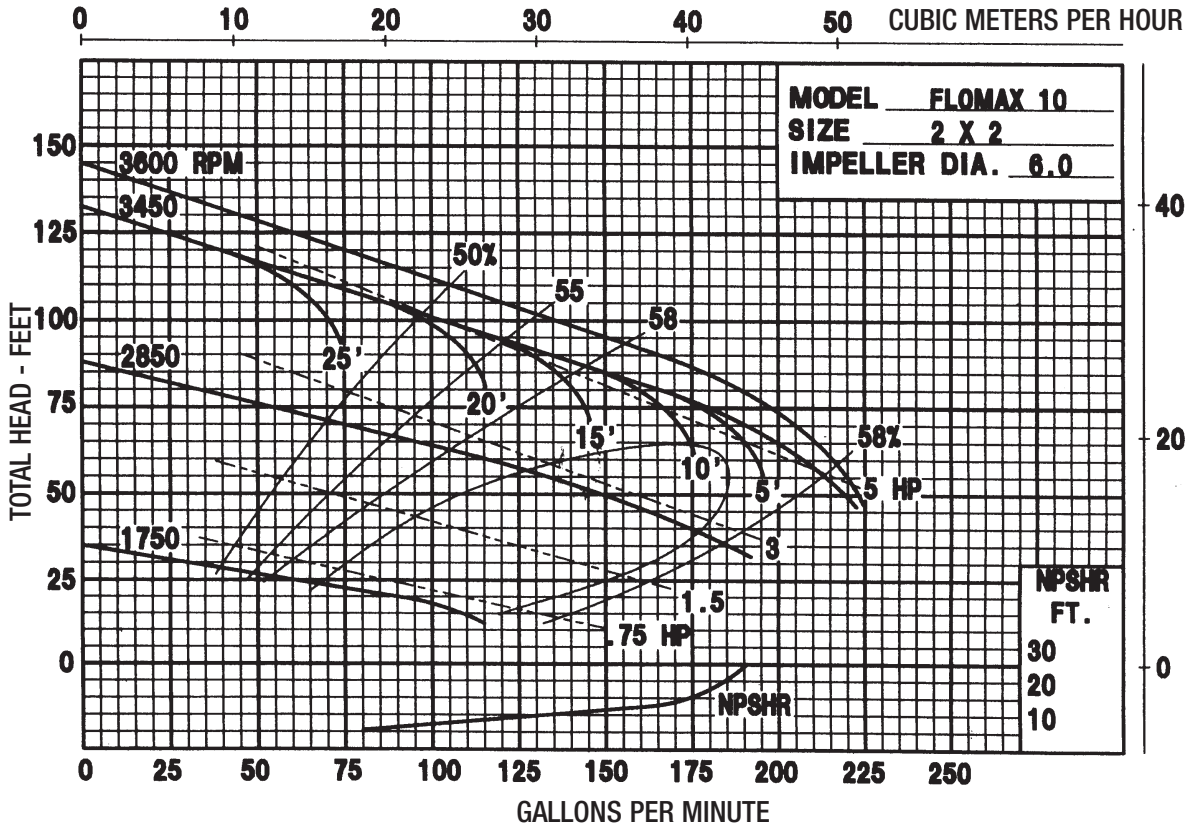


Other Performance Curves Available Upon Request

Flomax 5 & 8 Pump Double Seal Performance Curves

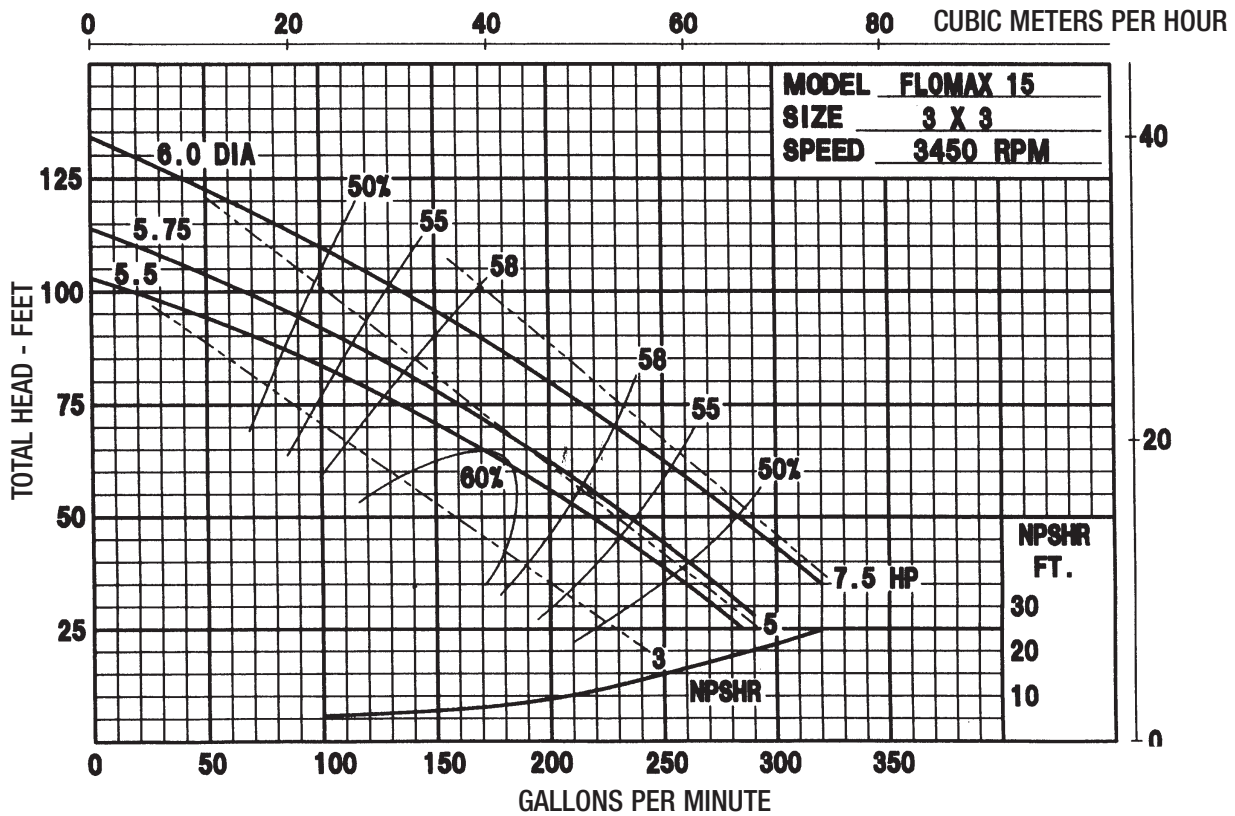
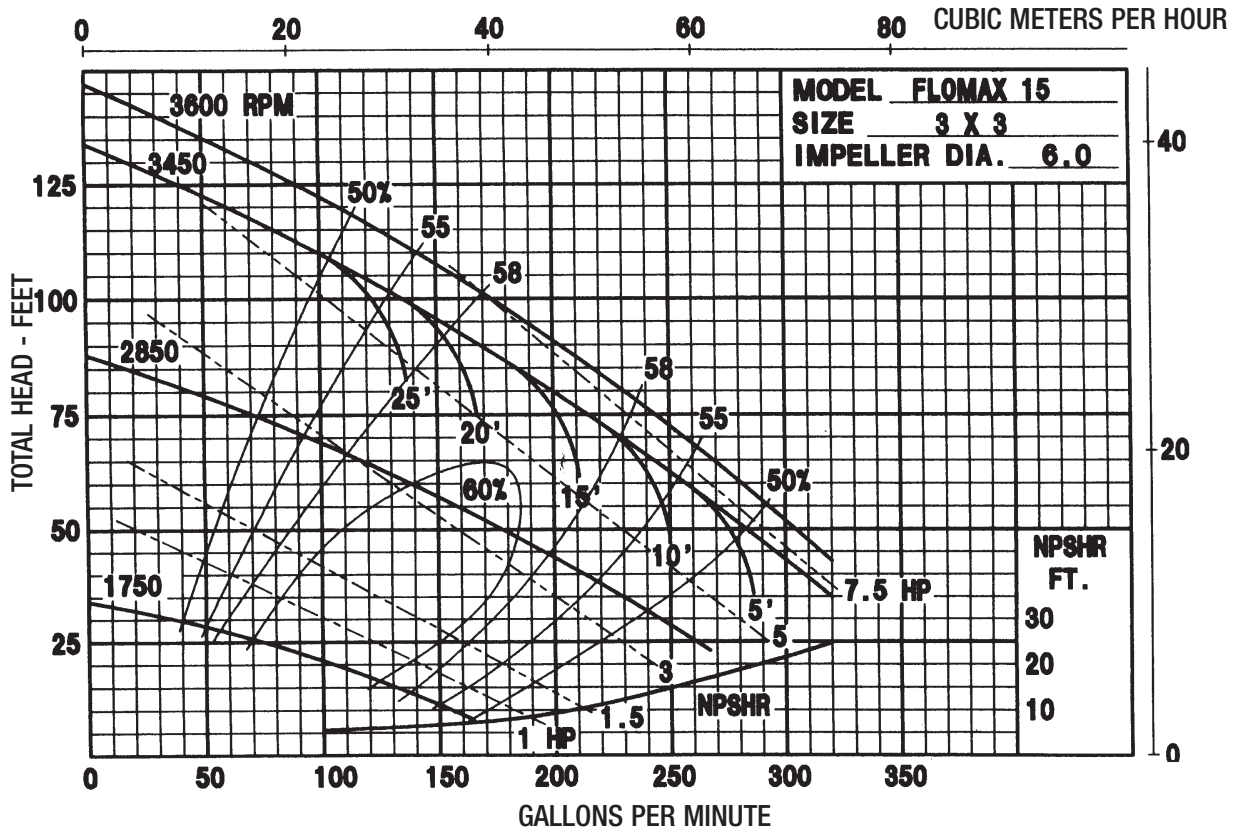


Flomax 10 Pump Performance Curves

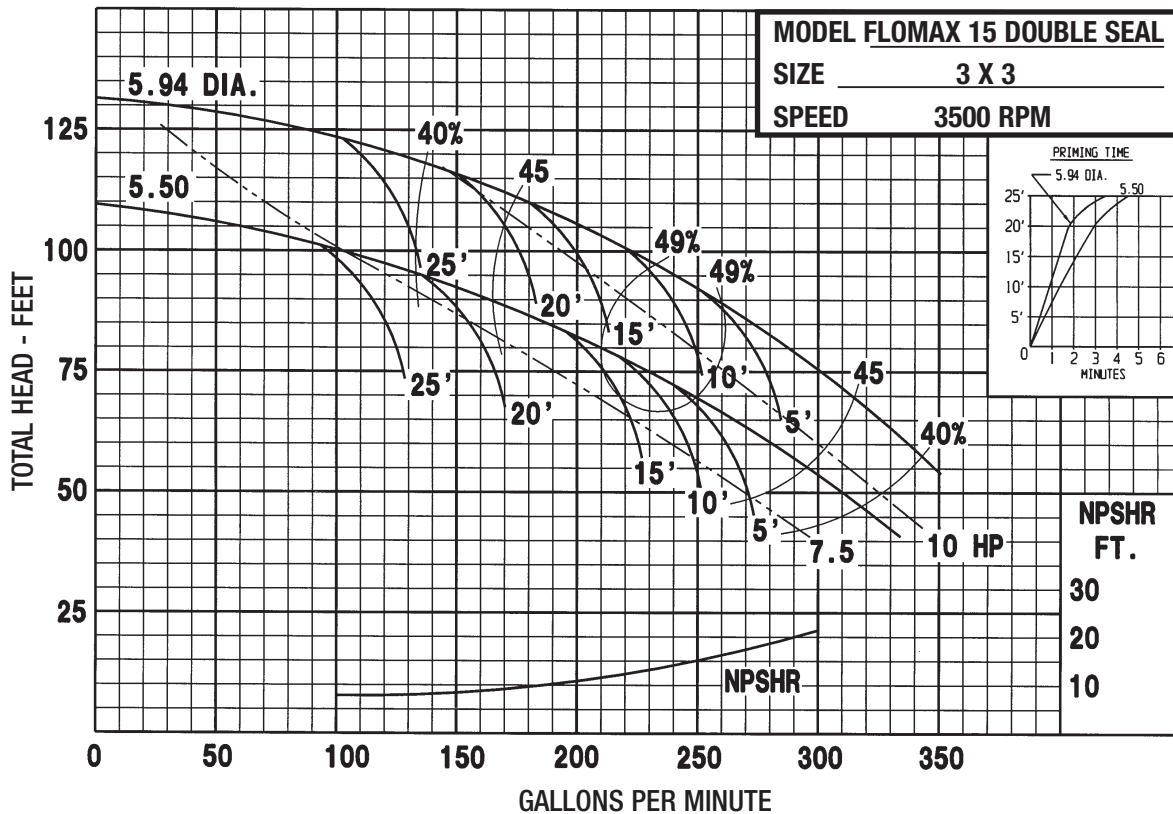
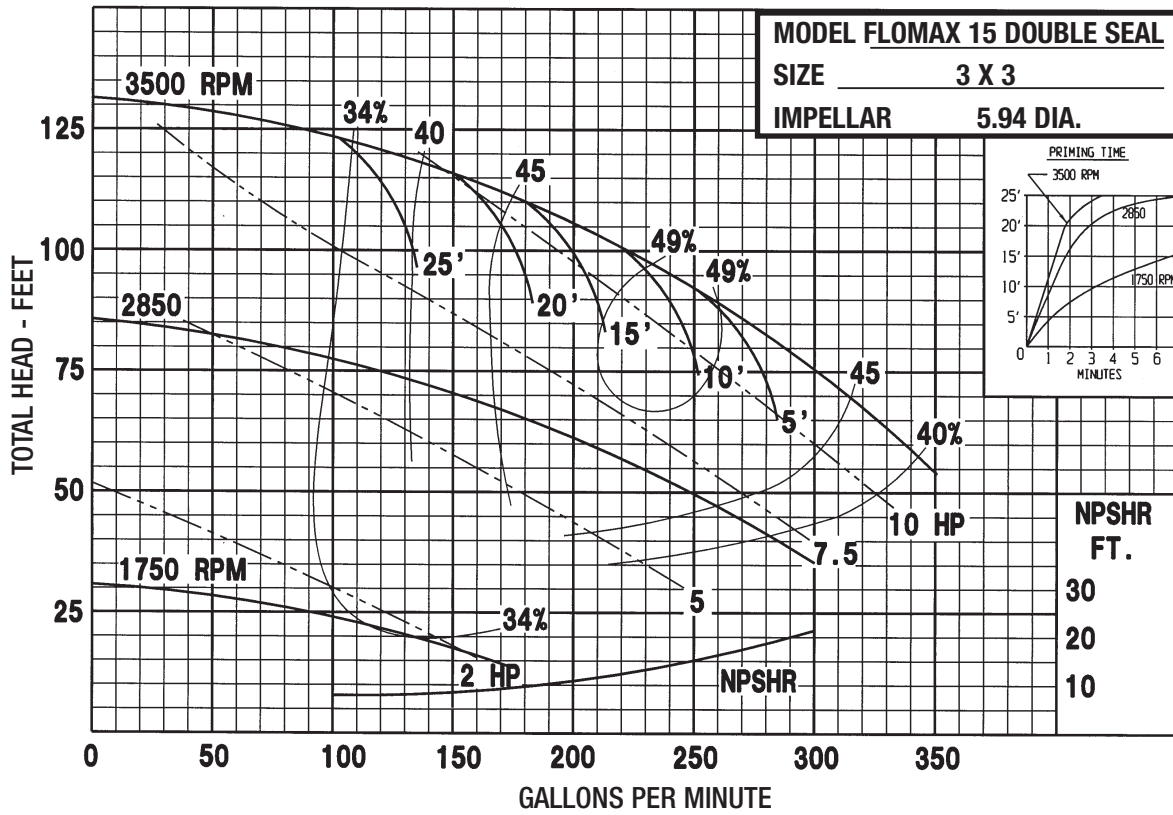


Other Performance Curves Available Upon Request

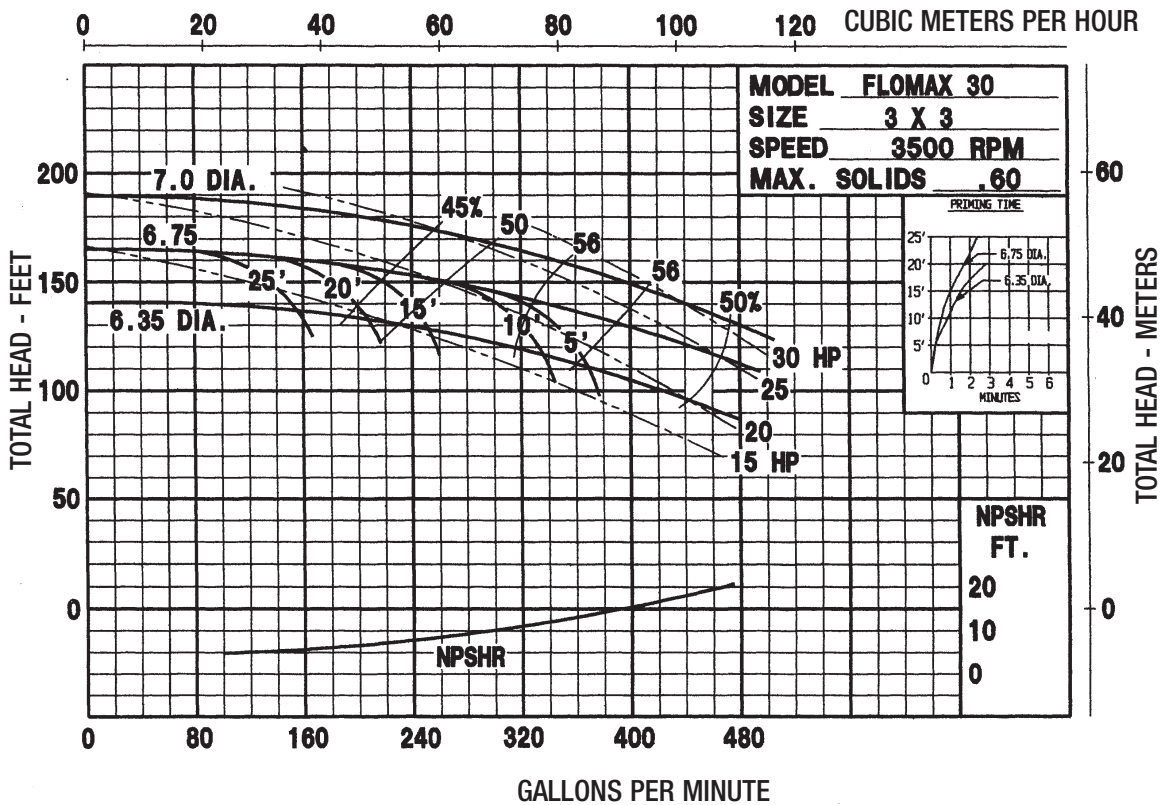
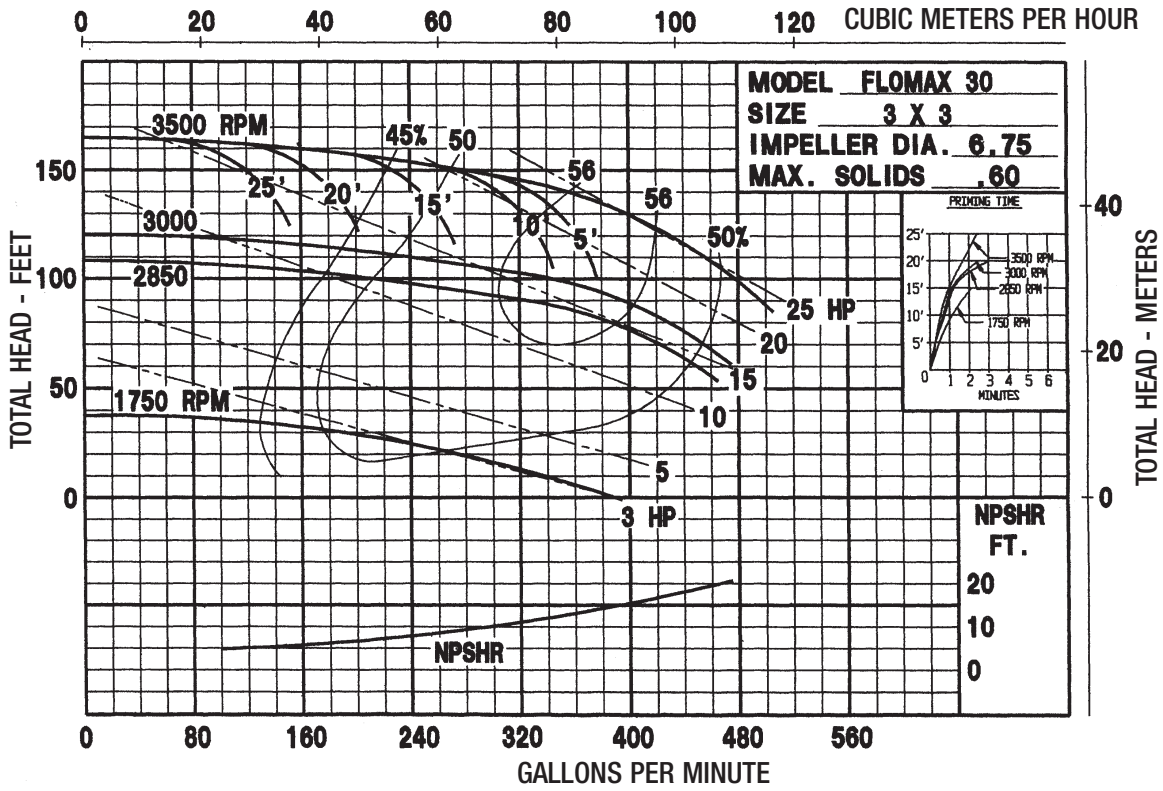
Flomax 15 Pump Performance Curves



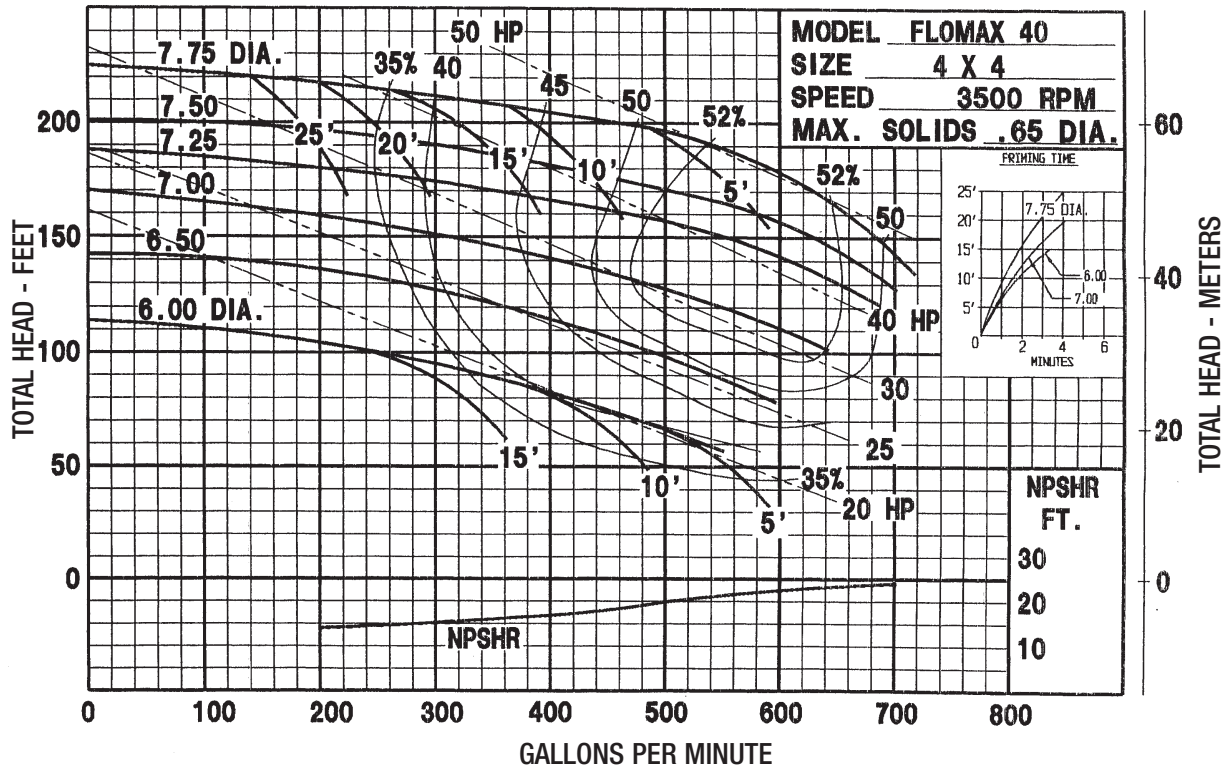
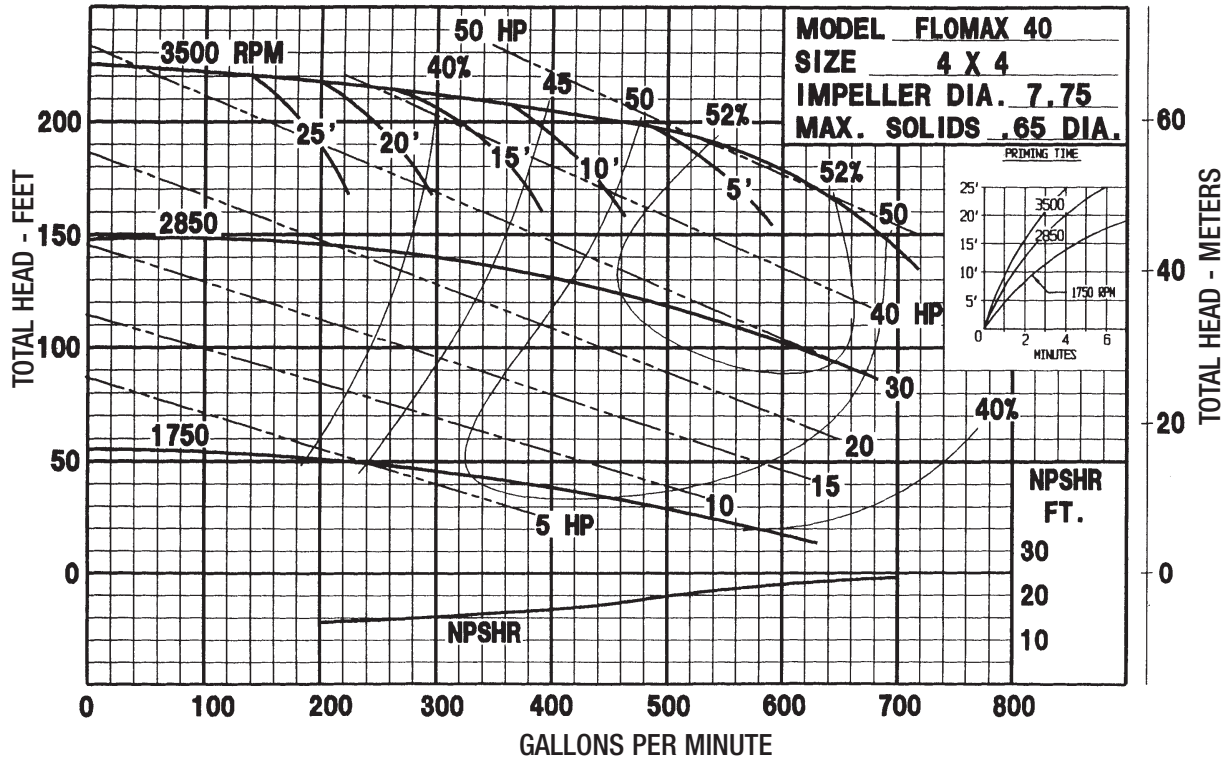
Flomax 15 Pump Double Seal Performance Curves



Flomax 30 Pump Performance Curves

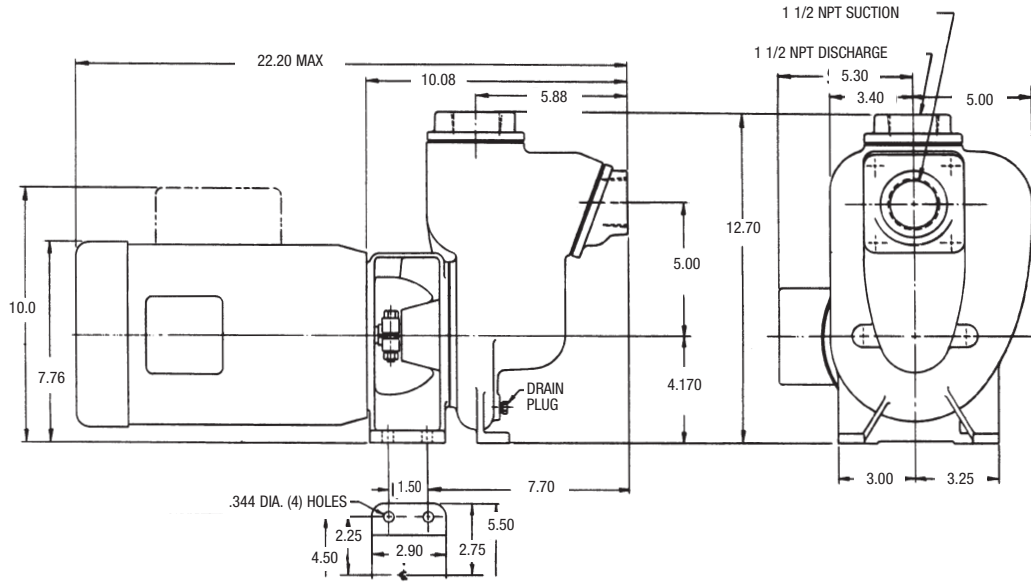


Flomax 40 Pump Performance Curves

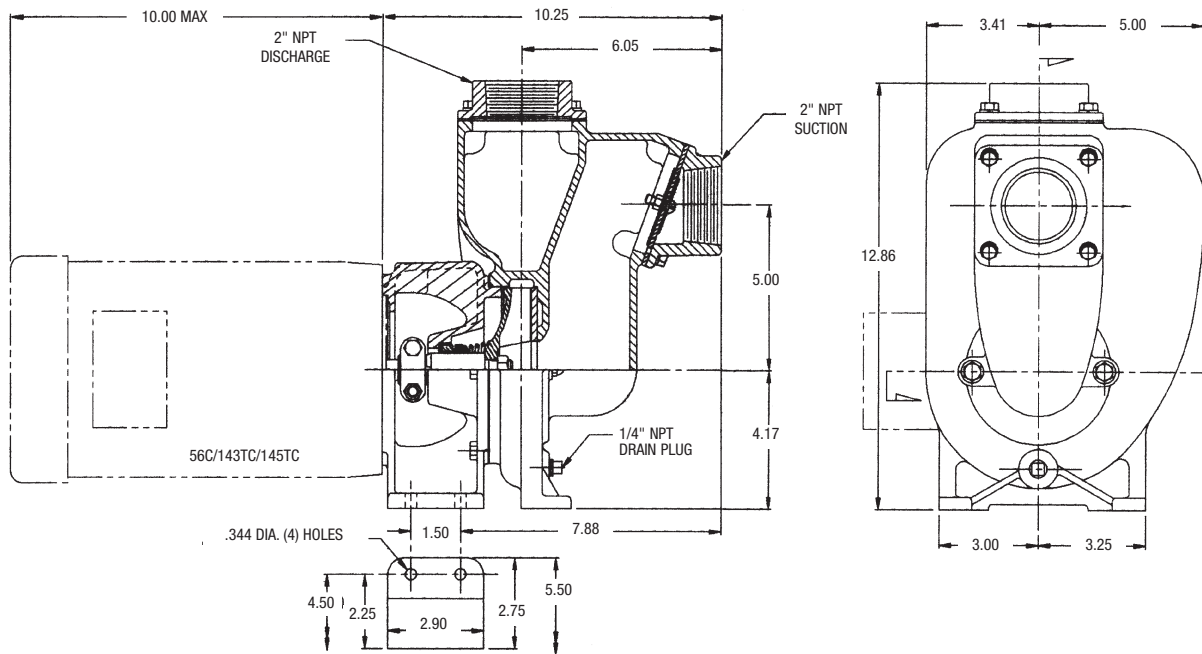


Other Performance Curves Available Upon Request

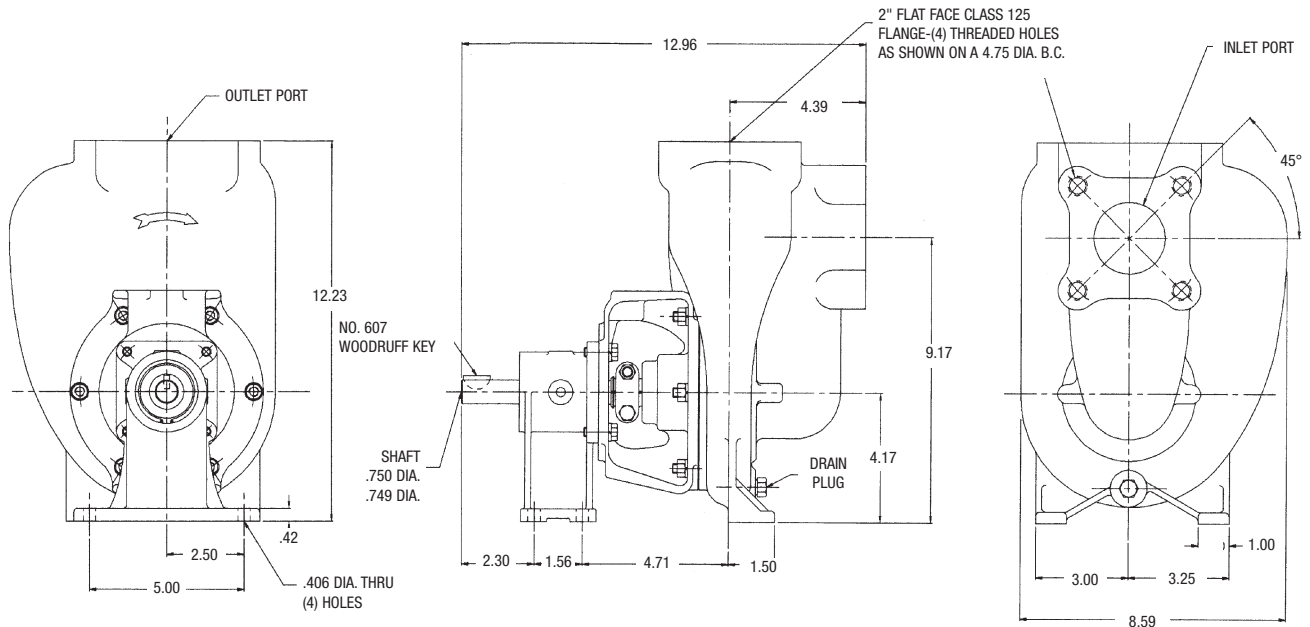
Flomax 5 Dimensions



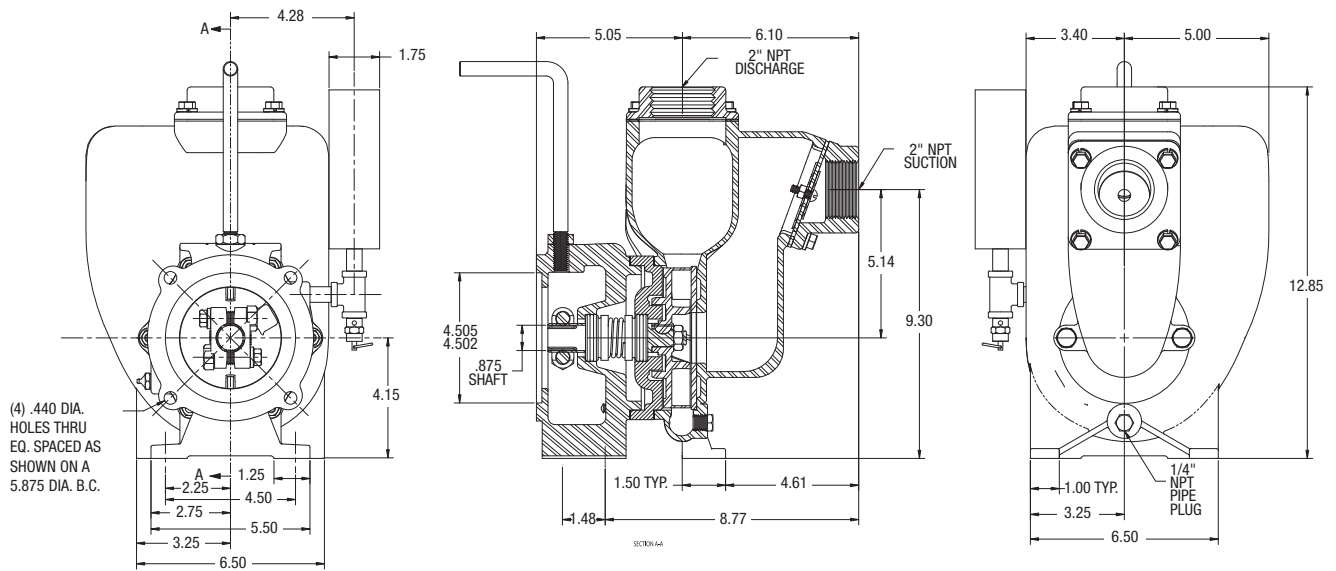
Flomax 8 Dimensions



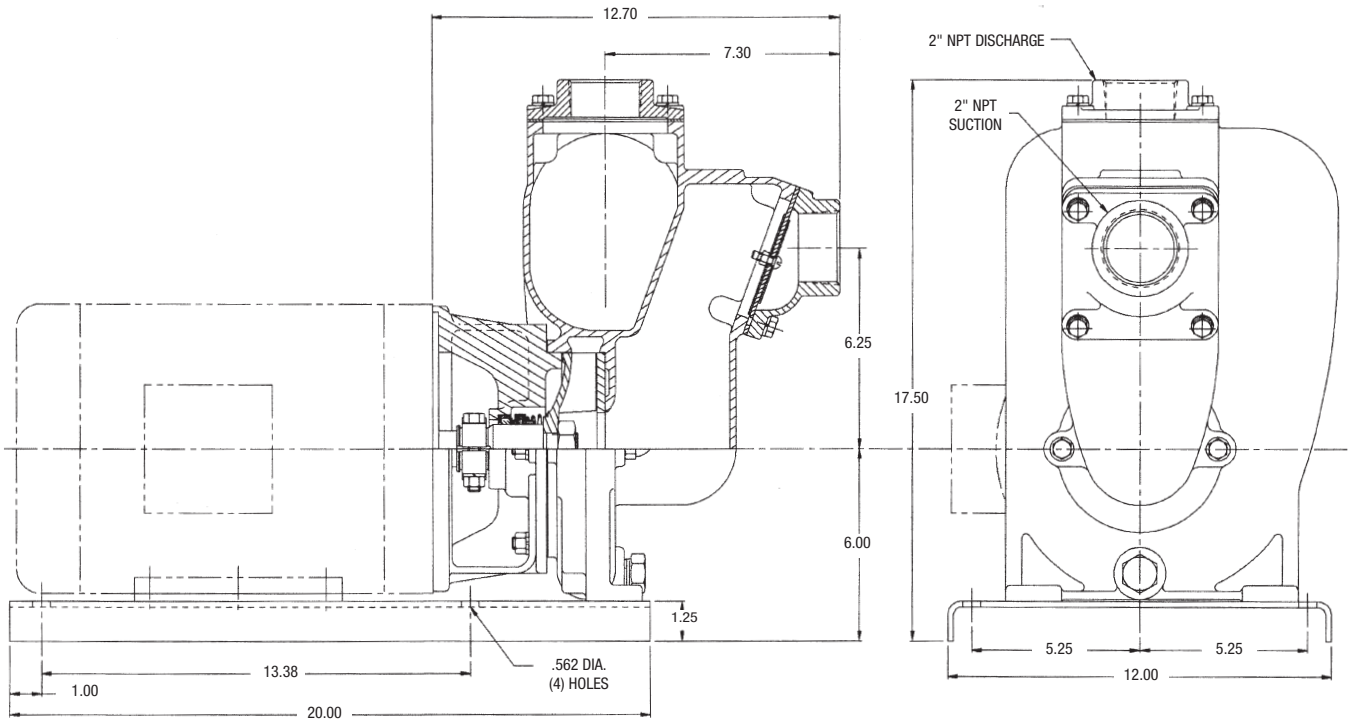
Flomax 8 316 SS Dimensions



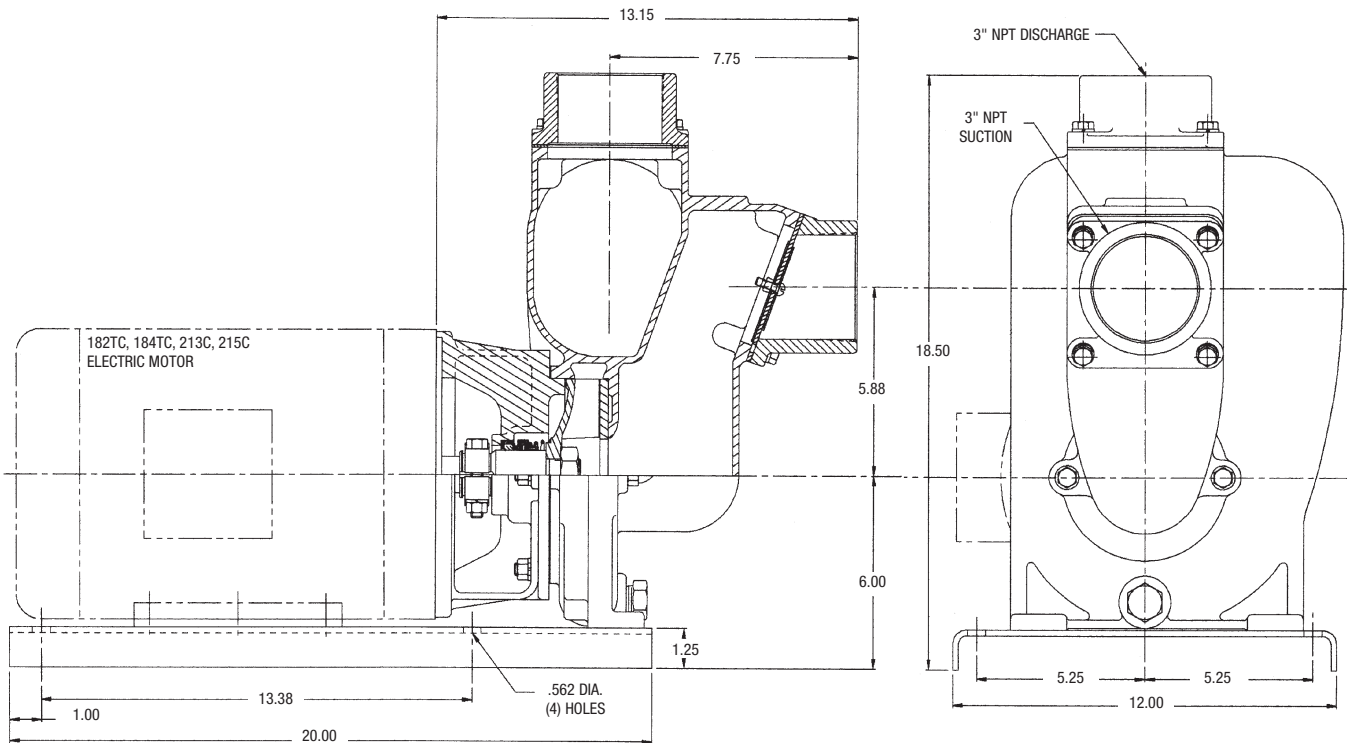
Flomax 5 & 8 Double Seal Dimensions



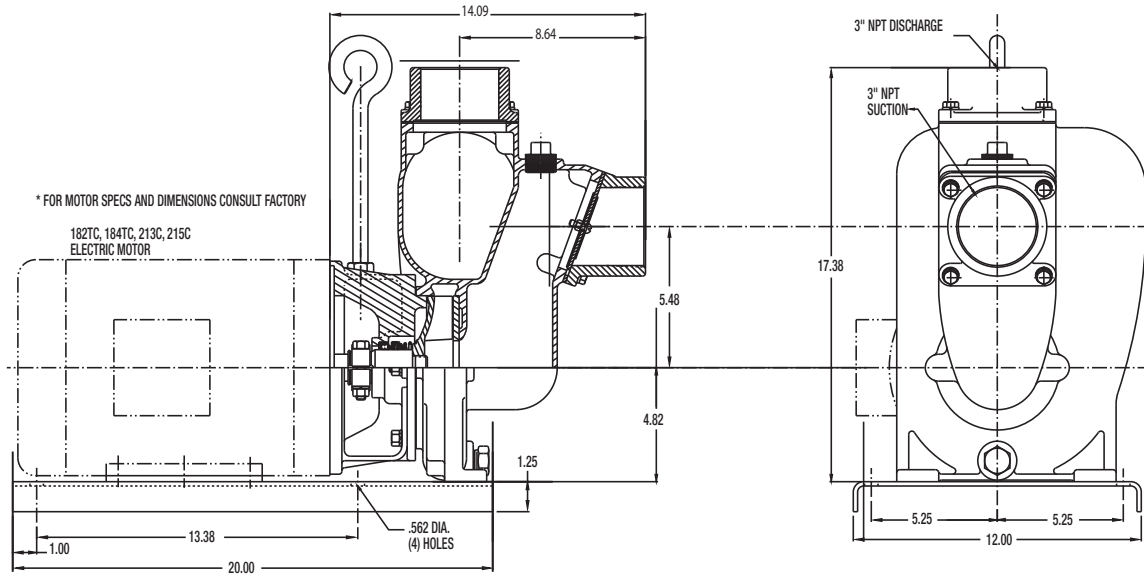
Flomax 10 Dimensions



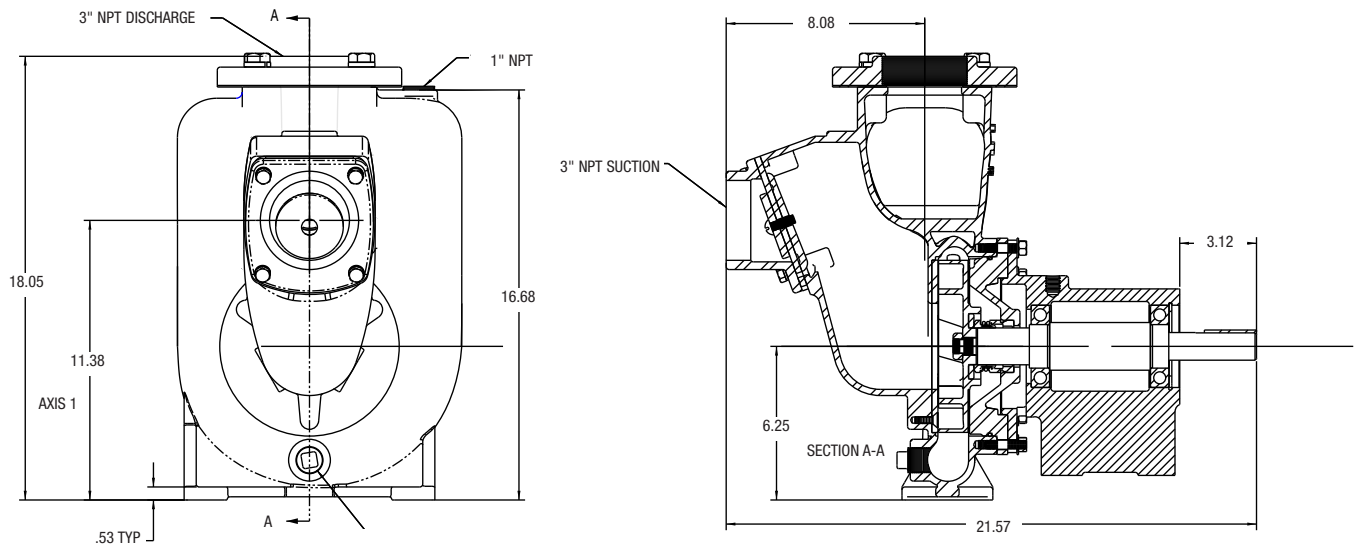
Flomax 15 Dimensions



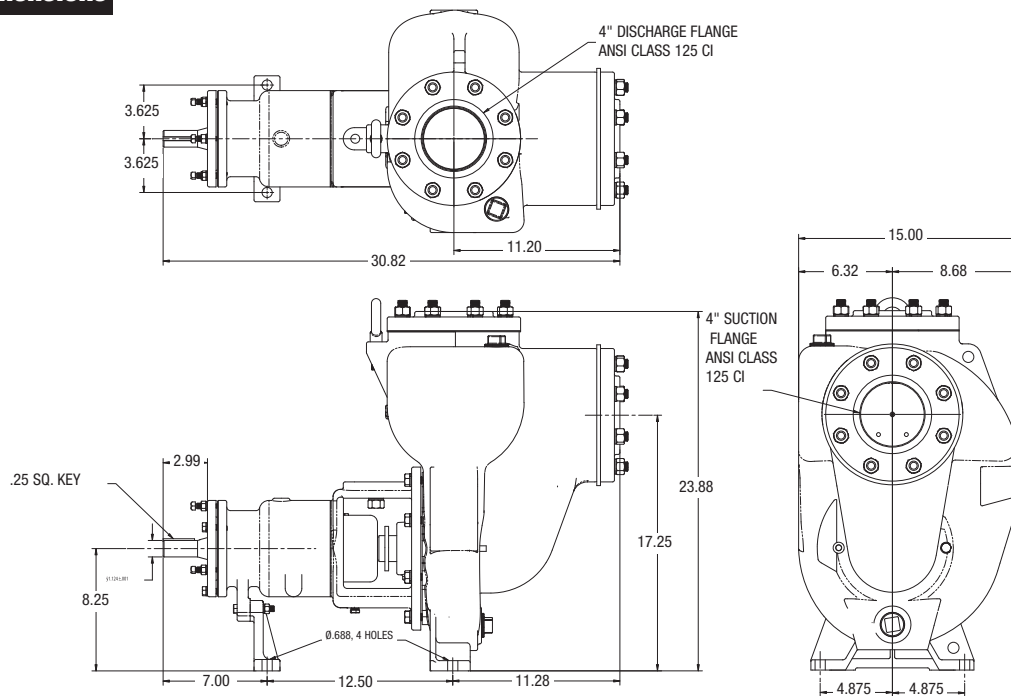
Flomax 15 316 SS Dimensions



Flomax 30 Pedestal Mount Dimensions



Flomax 40 Dimensions



HIGH HEAD CENTRIFUGAL PUMP FEATURES

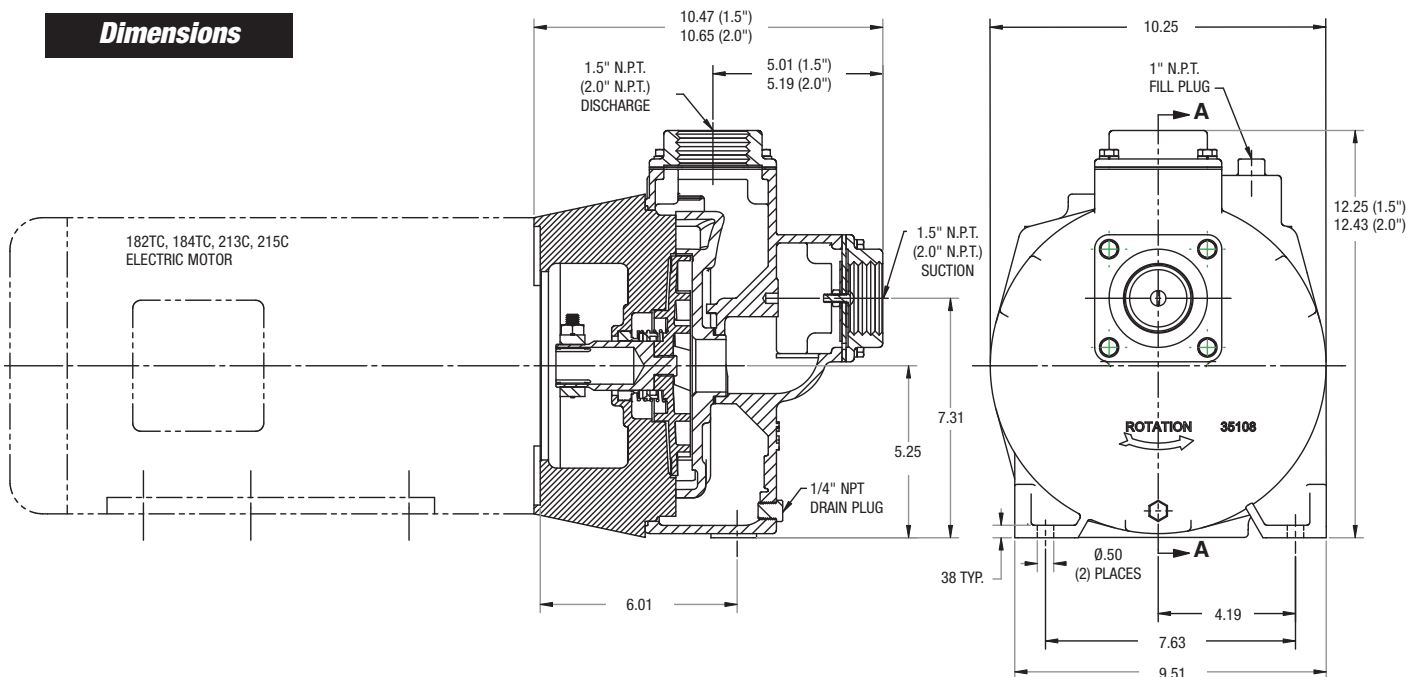
- 1 1/2 x 1 1/2
2 X 2 HIGH HEAD
- PUMPAK ONLY TO MOUNT TO STANDARD NEMA "C" FACE MOTOR
- "C" FACE ELECTRIC MOTOR DRIVE 5-7.5 HP
- PEDESTAL DRIVE
- HYDRAULIC DRIVE AND CLUTCHPAK'S
- FLOWS - TO 140 GPM
- PRESSURES - TO 190 TDH
- CAST IRON OR BRONZE CONSTRUCTION
- DRIVE SLEEVE - 304 STAINLESS STEEL
- FASTENERS - STAINLESS STEEL
- SEALS - STANDARD CARBON, CERAMIC, STAINLESS STEEL AND VITON WITH OTHER OPTIONS AVAILABLE (CONSULT FACTORY)
- ABS TYPE APPROVED FOR MANY SHIPBOARD SERVICES



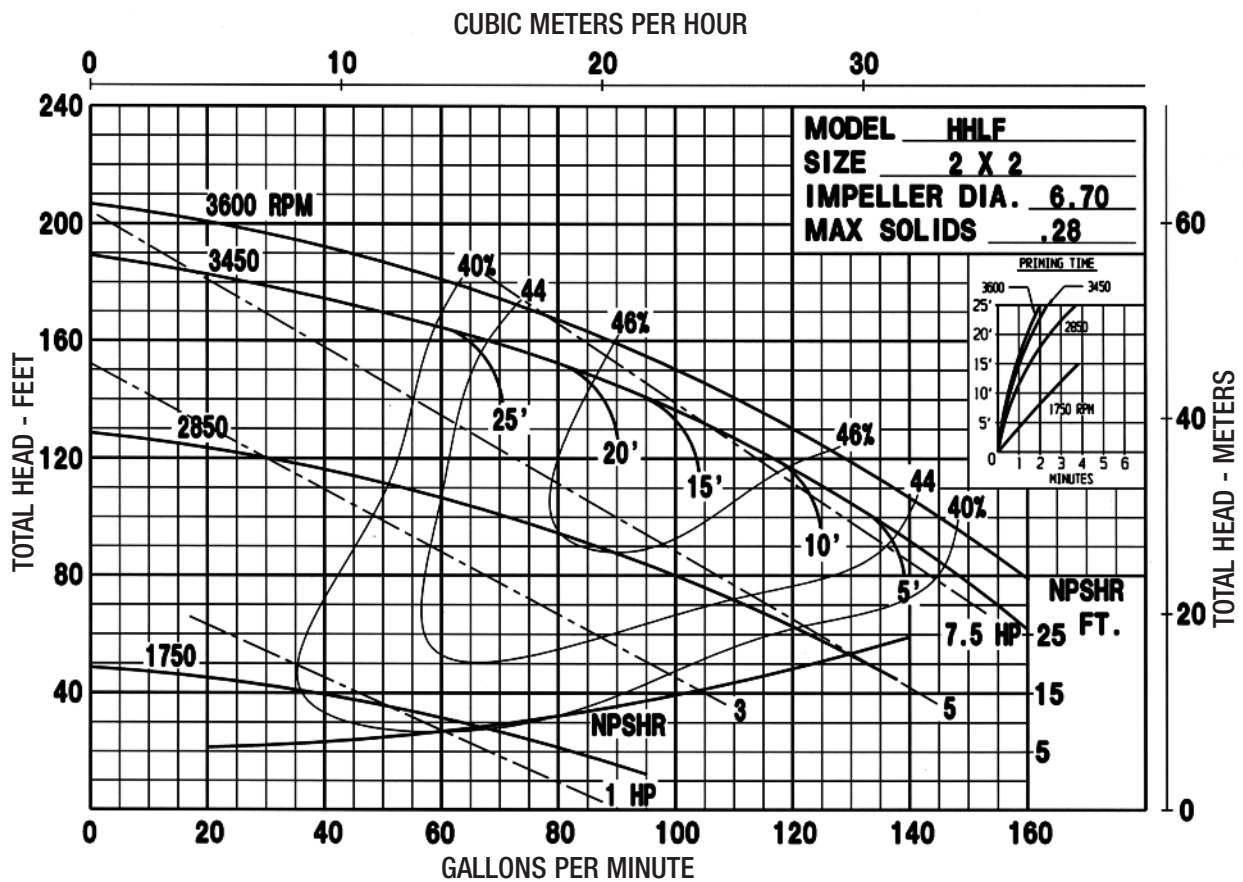
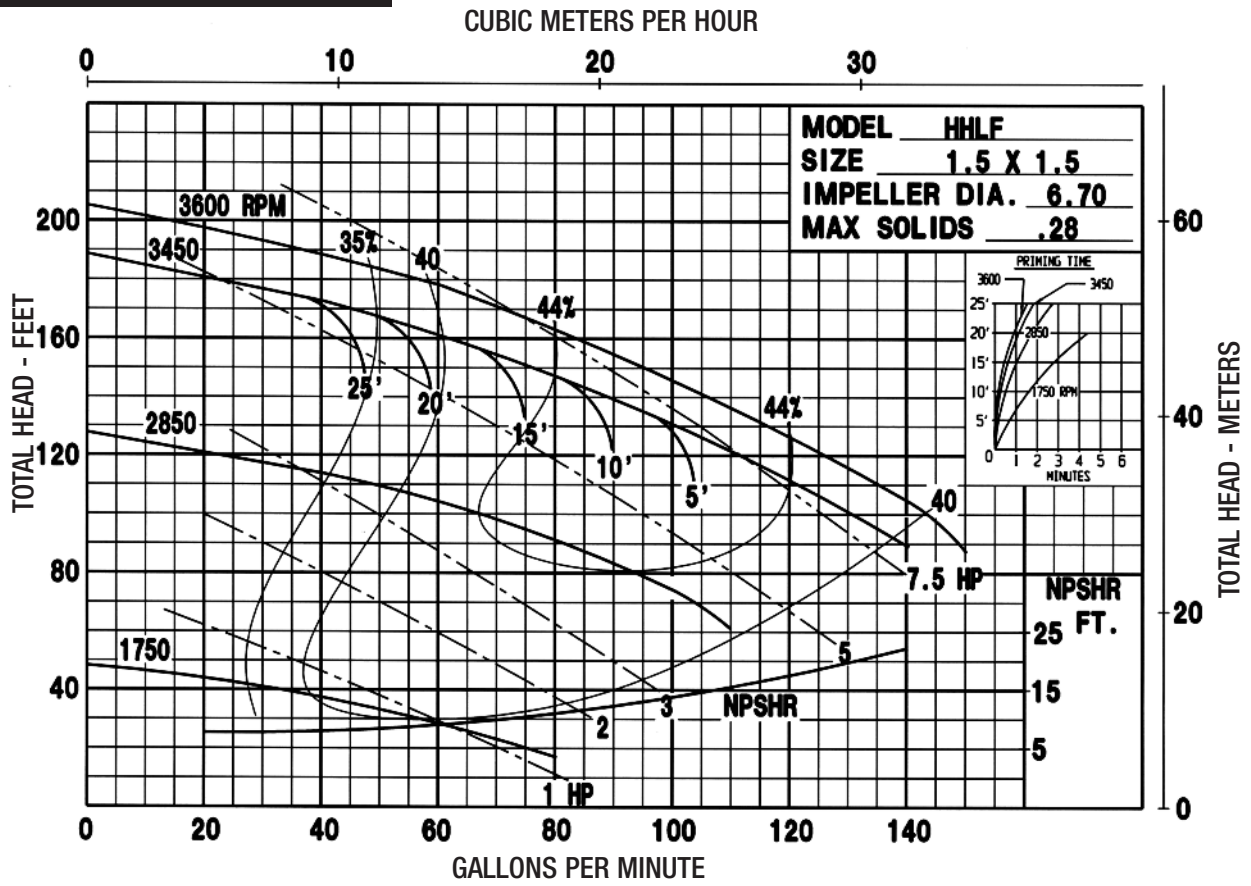
HHLF

MODEL	Suction	Discharge
HHLF	1 1/2"-2" NPT	1 1/2"-2" NPT

Dimensions



Pump Performance Curves

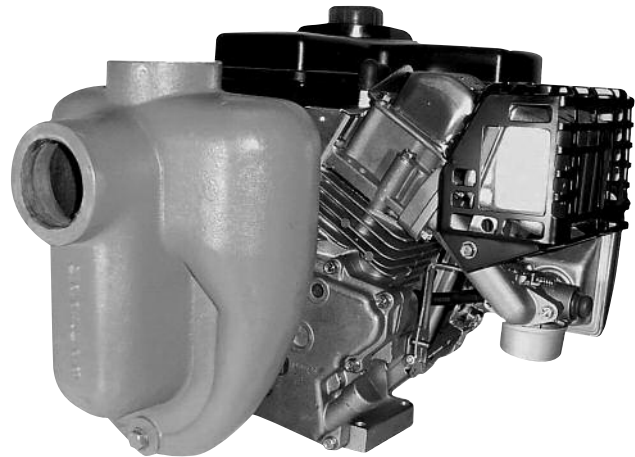


Other Performance Curves Available Upon Request

EMAX

ECONOMICAL SELF-PRIMING PUMP FEATURES

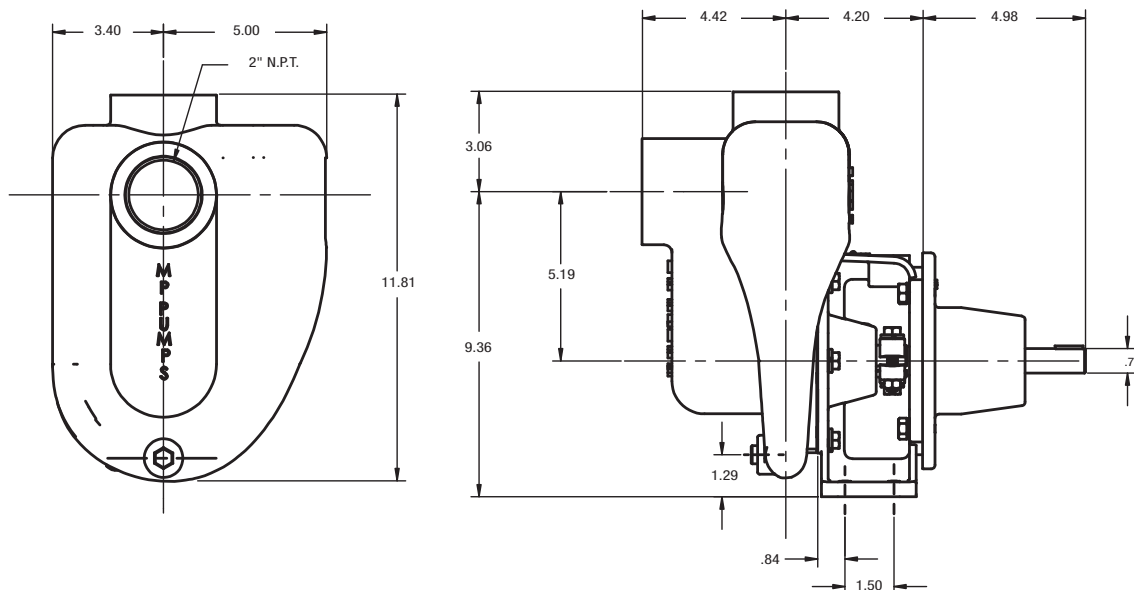
- ALL CAST IRON CONSTRUCTION
- CHEMICAL DUTY CARBON/CERAMIC/VITON SEAL
- 303SS DRIVE SLEEVE
- CLOSE-COUPLED C-FACE MOTOR, ENGINES OR BEARING PEDESTAL
- BACK PULL-OUT DESIGN FOR EASY MAINTENANCE
- PUMP AND MOTOR COMPLETE IN A COMPACT, LIGHT WEIGHT PACKAGE
- IN STOCK FOR IMMEDIATE SHIPMENT



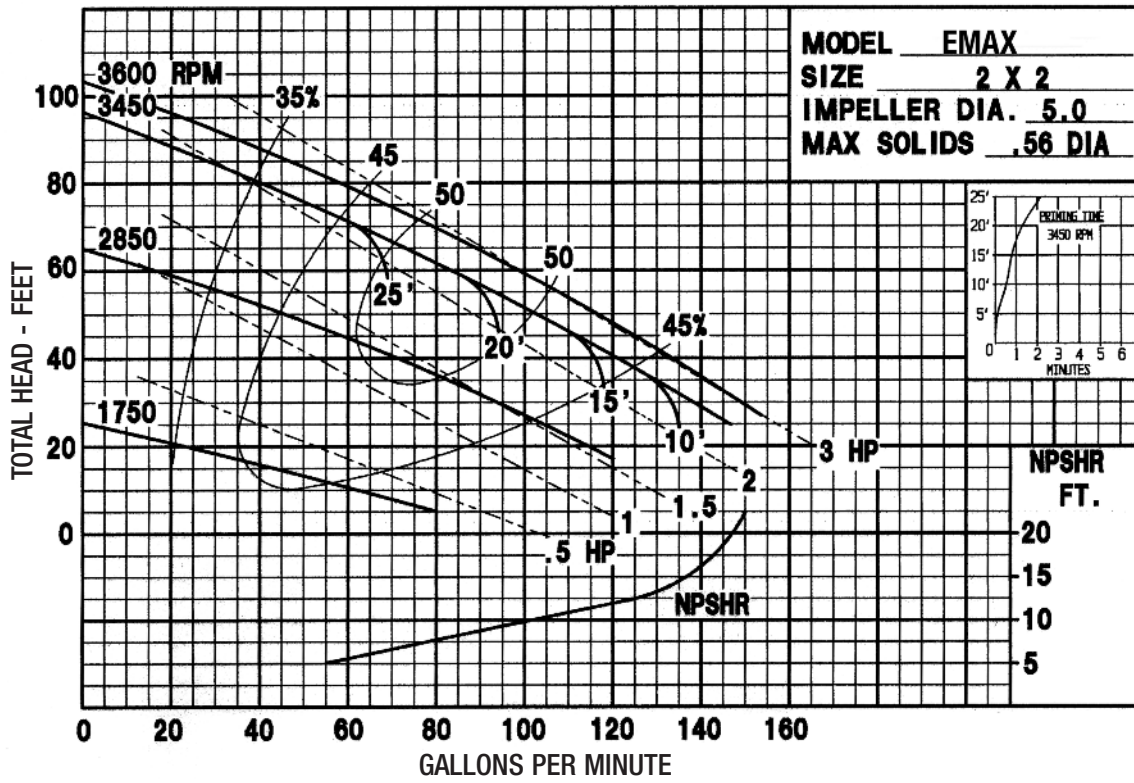
EMAX 8

MODEL	Suction	Discharge	Max. Solid Size
EMAX 8	2" NPT	2" NPT	.56"

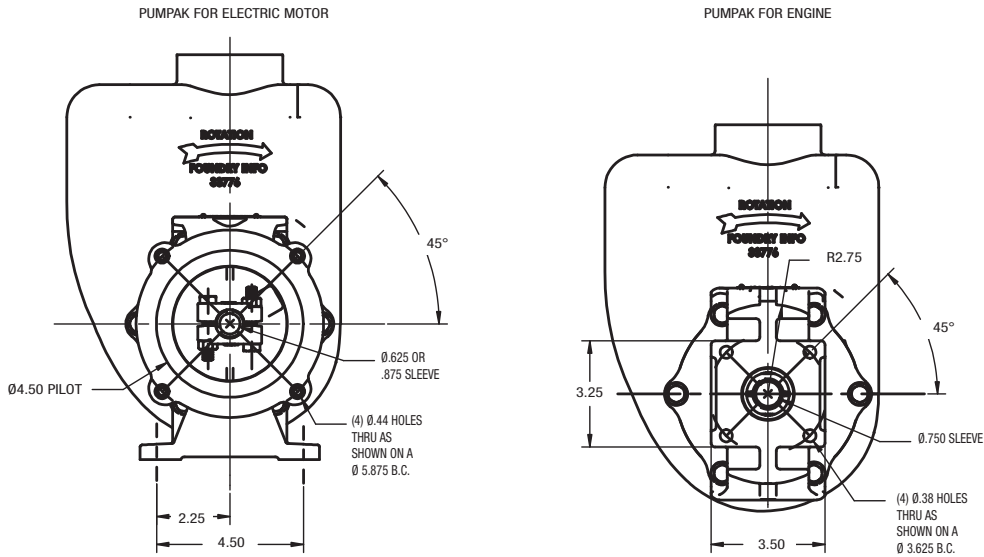
EMAX Dimensions



EMAX Pump Performance Curves



EMAX Dimensions



Other Performance Curves Available Upon Request

SELF PRIMING TRASH PUMP FEATURES

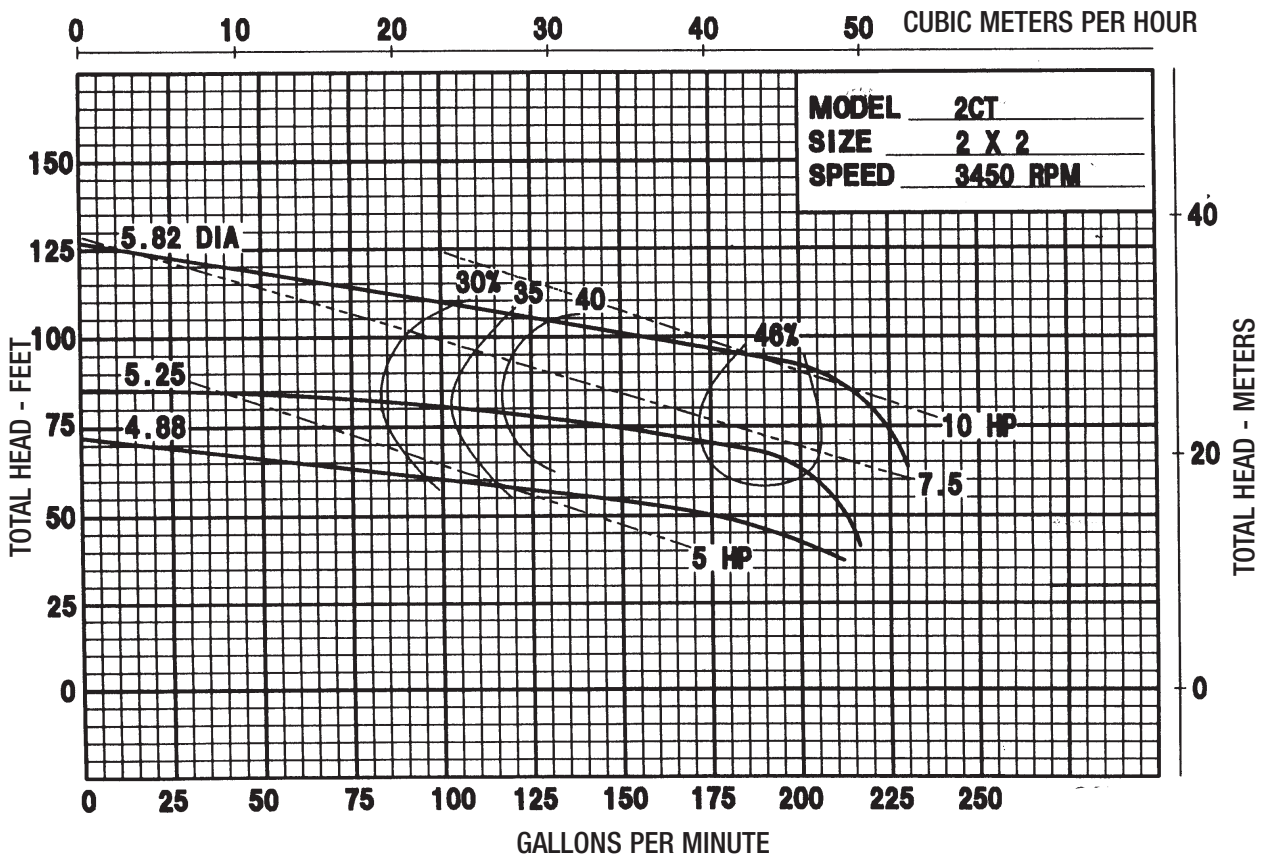
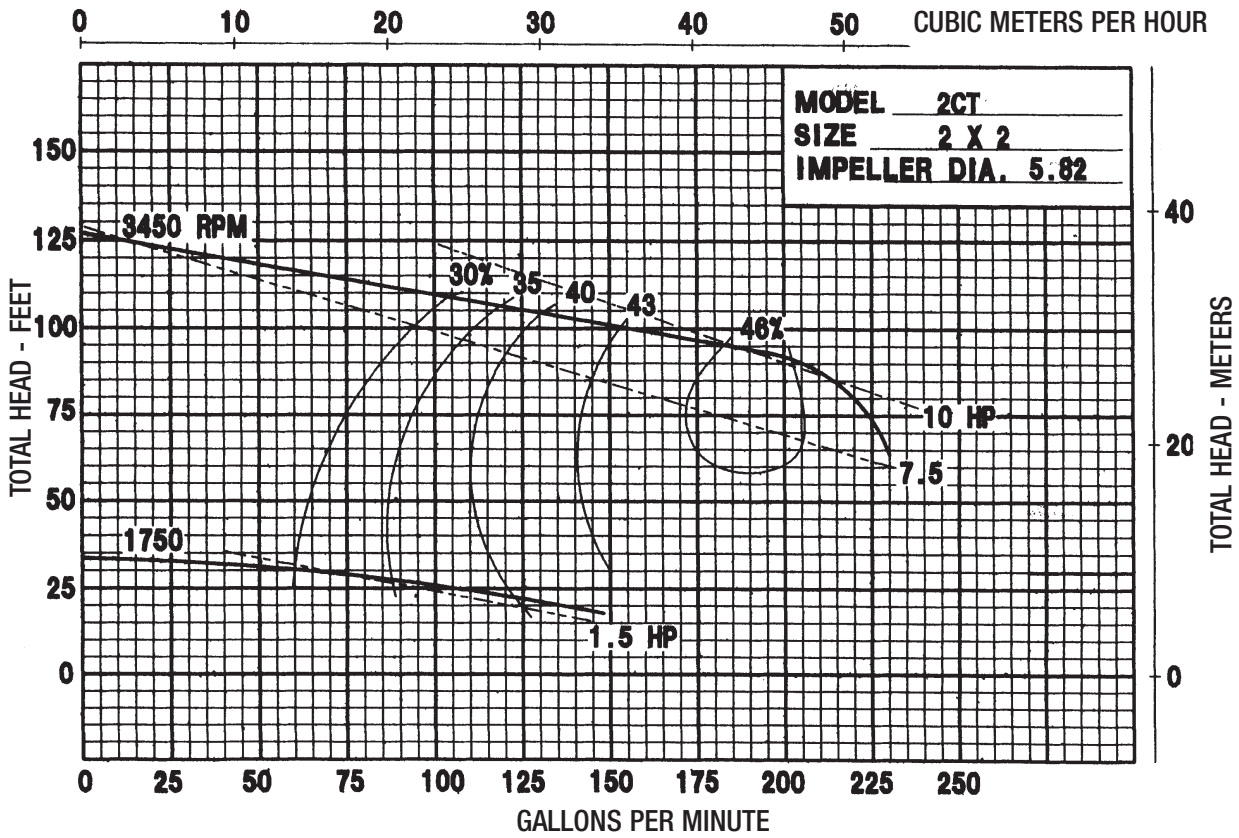
- CLOSED COUPLED TO ELECTRIC MOTOR OR PEDESTAL FOR STANDARD MOTOR
- FLOW - TO 210 GPM
- PRESSURES - TO 125 FEET HEAD
- CAST IRON CONSTRUCTION
- ELECTRIC MOTOR DRIVE
- IMPELLER - DUCTILE IRON
- SHAFT SLEEVE - 304 STAINLESS STEEL
- SEALS - CARBON/CERAMIC VITON MECHANICAL SEAL
- OPTIONS:
 - HYDRAULIC DRIVES
- 2CT AND 2CT-3 AVAILABLE FOR CLOSE-COUPLE TO 145TC MOTOR (MAXIMUM 5HP) OR PEDESTAL
- 2CT-3HS AVAILABLE FOR CLOSE-COUPLE TO 184TC AND 215TC MOTOR



2CT & 2CT3

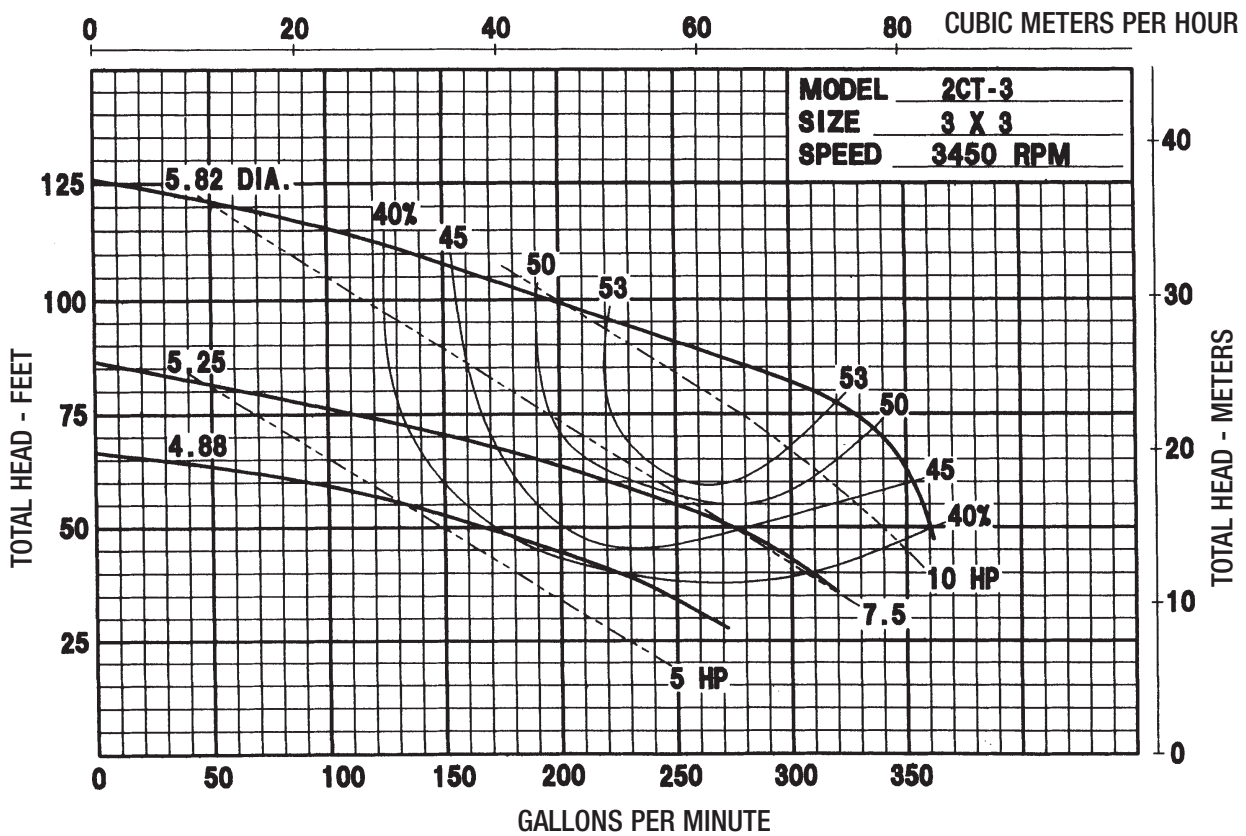
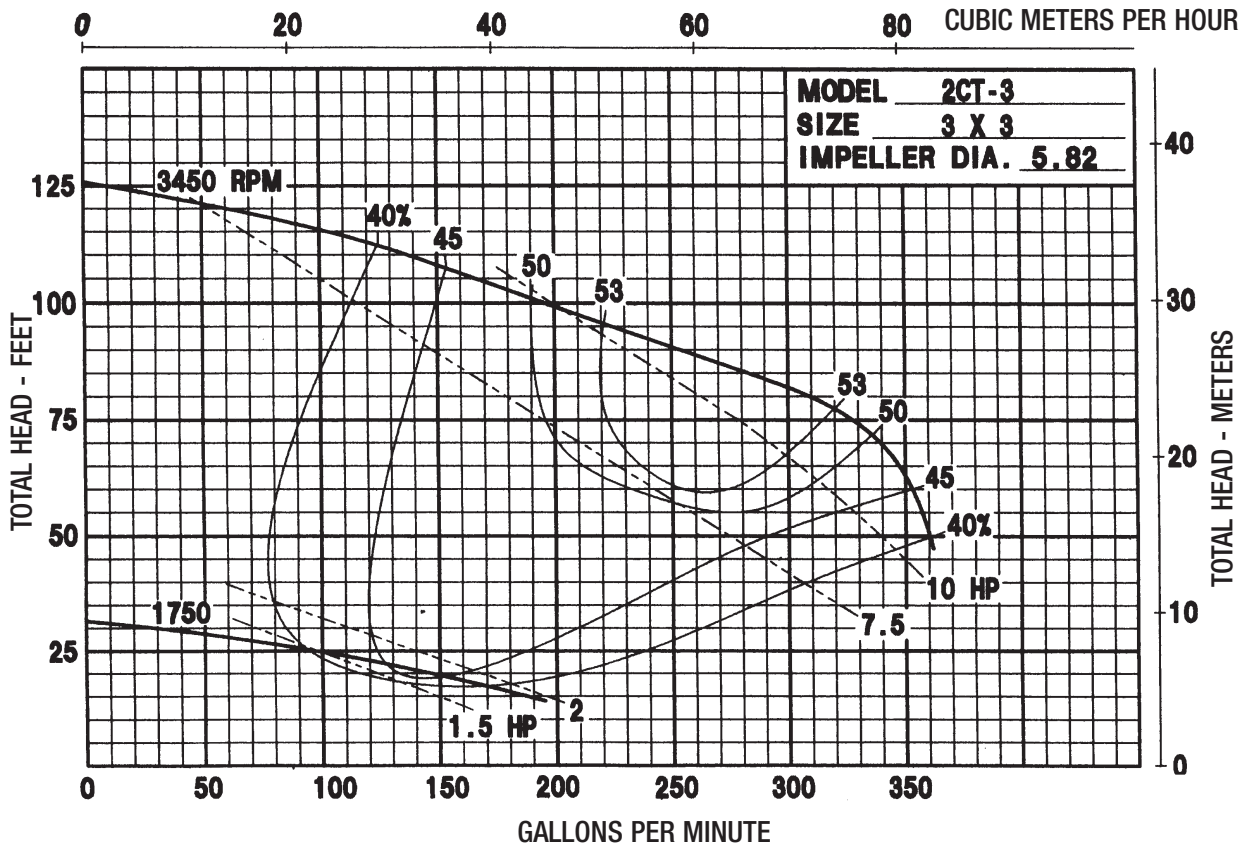
MODEL	Suction	Discharge	Max. Solid Size
2CT	2" NPT	2" NPT	1.5"
2CT-3	3" NPT	3" NPT	1.5"
2CT-3HS	3" NPT	3" NPT	1.25"

2CT Pump Performance Curves

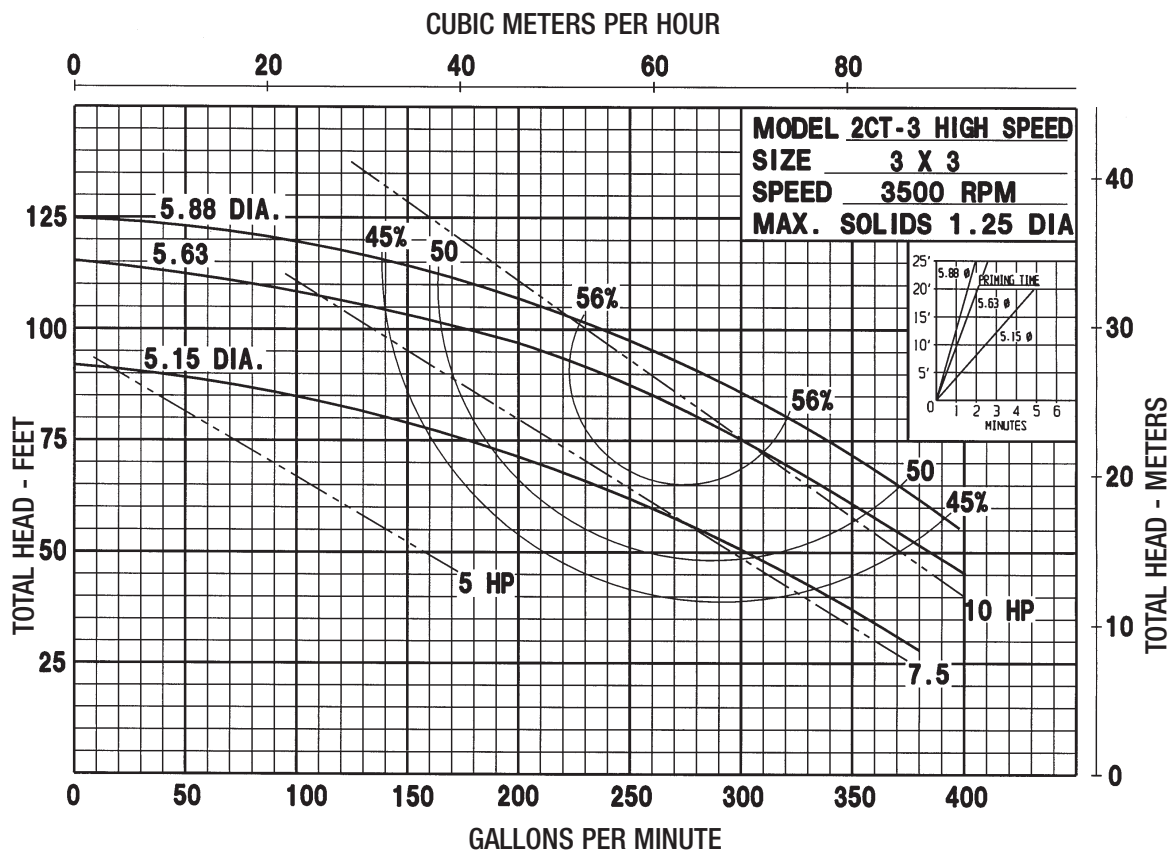
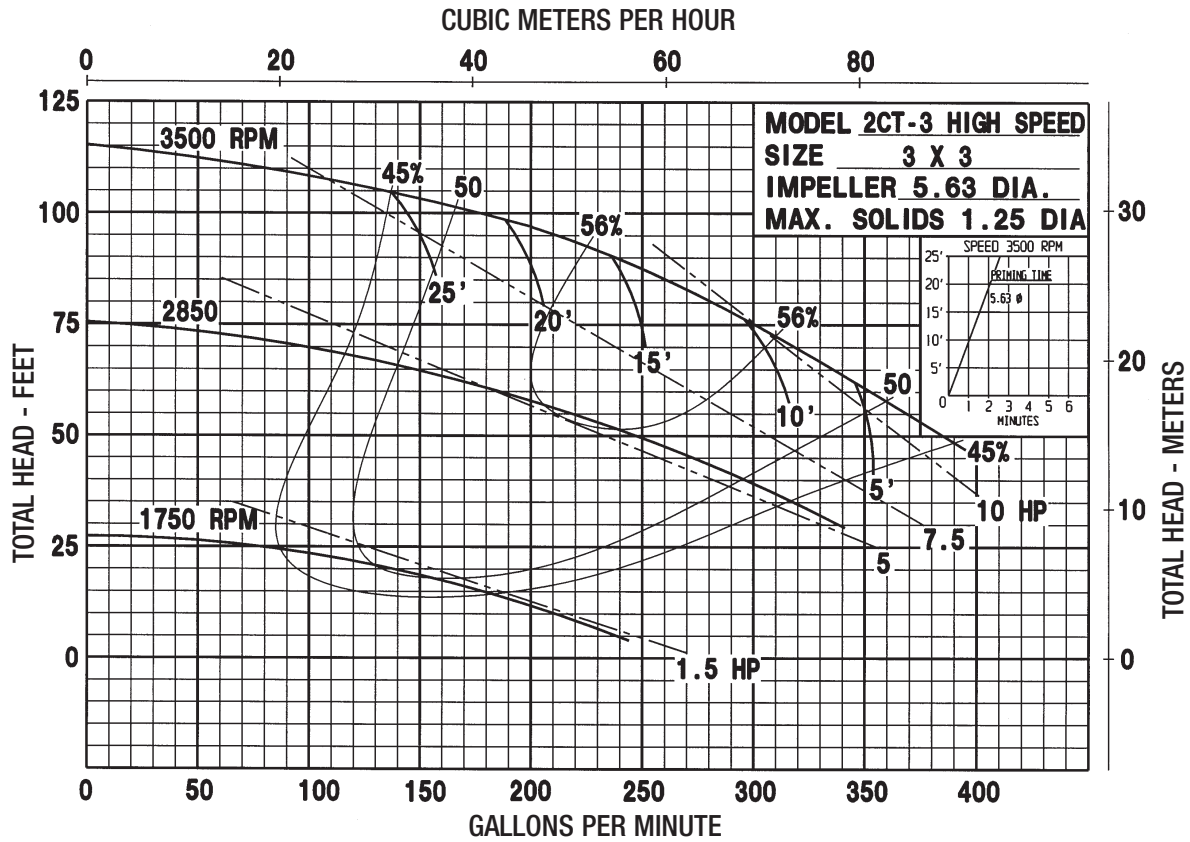


Other Performance Curves Available Upon Request

2CT-3 Pump Performance Curves

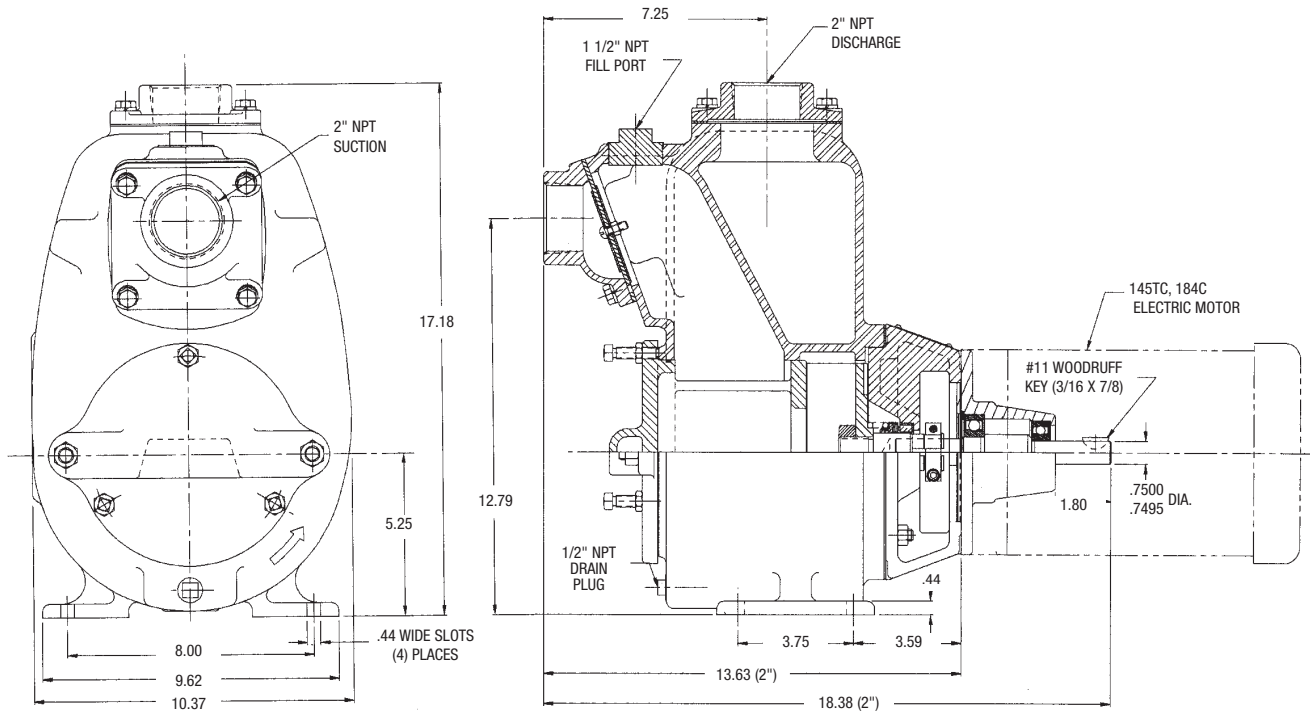


2CT-3 High Speed Performance Curves

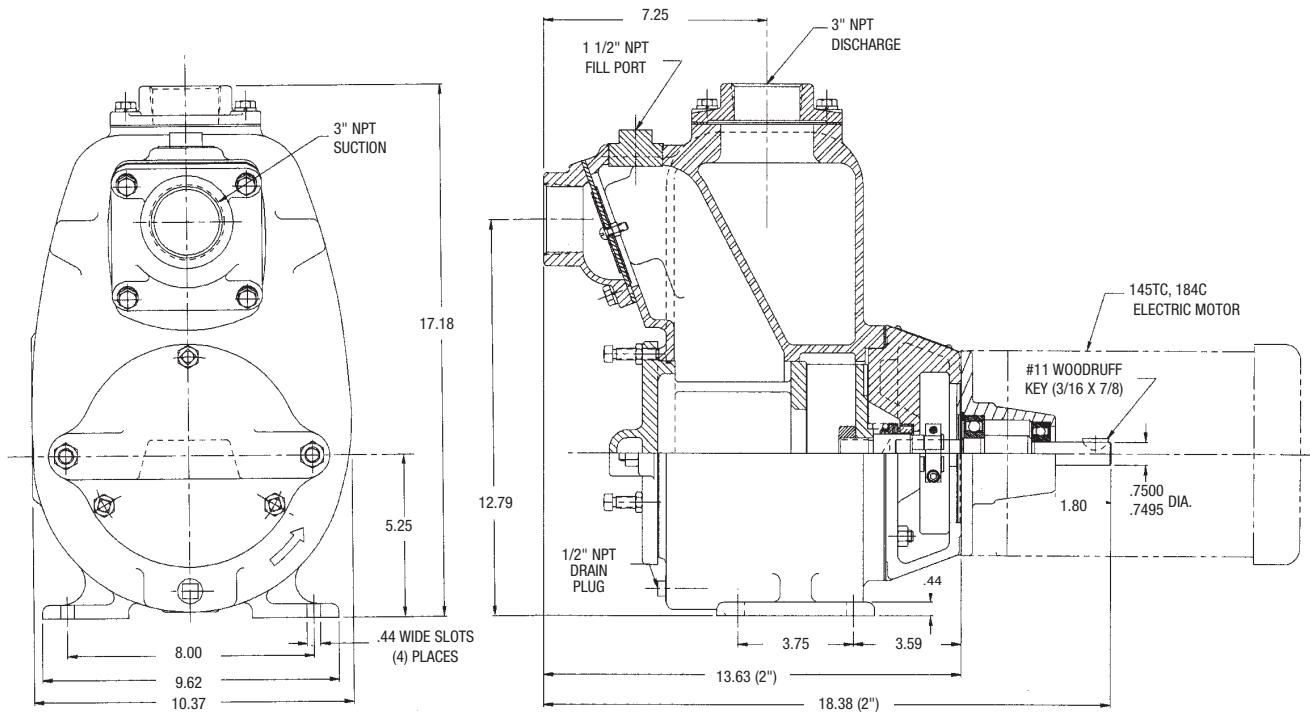


Other Performance Curves Available Upon Request

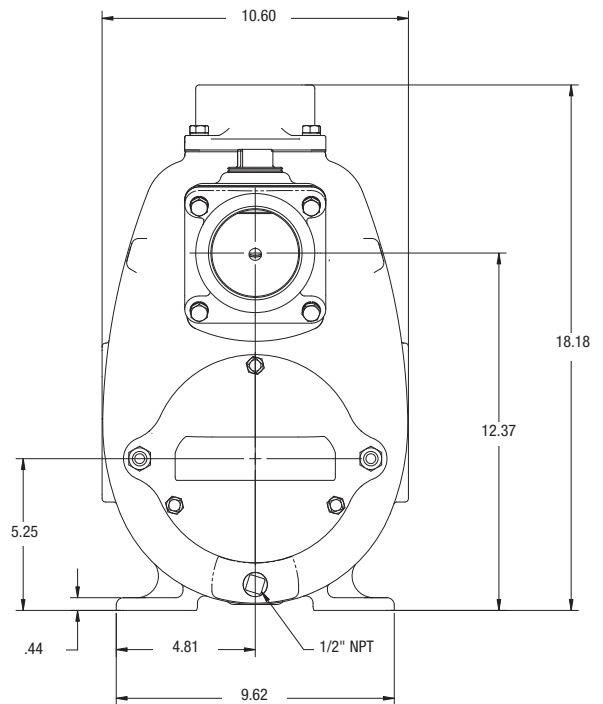
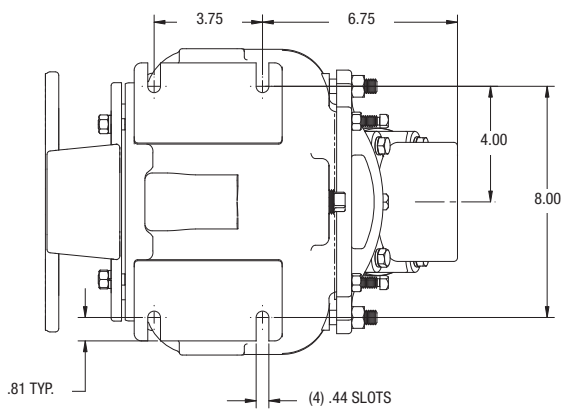
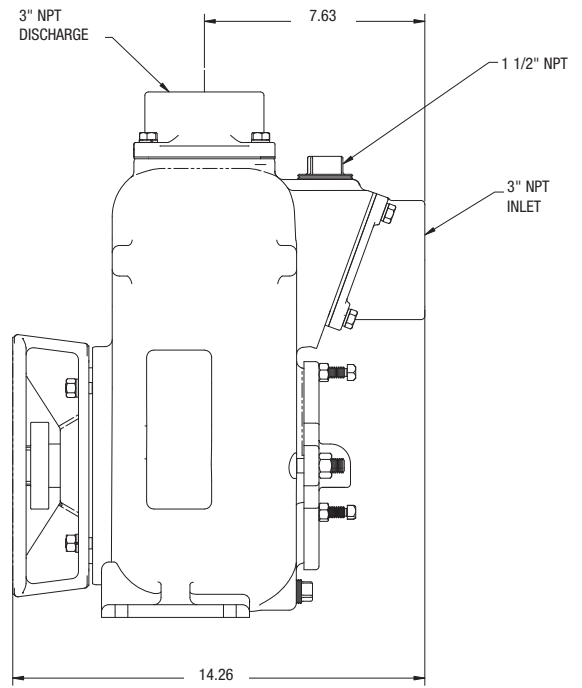
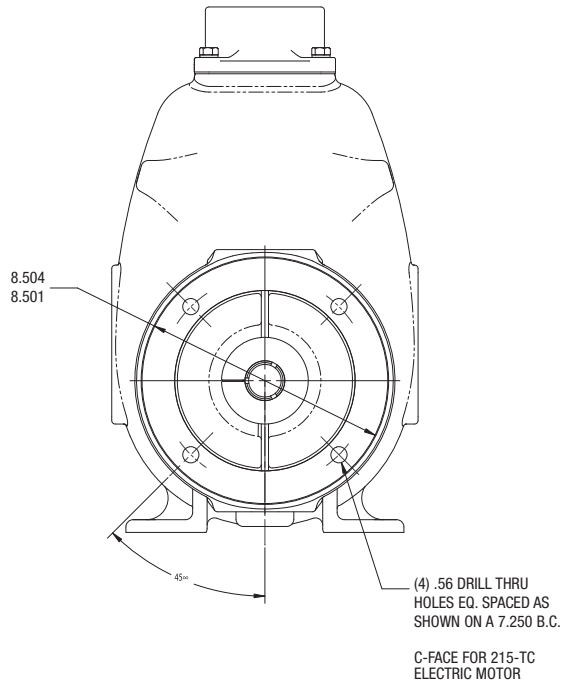
2CT Dimensions



2CT-3 Dimensions



2CT-3HS Dimensions



SERIES 30 60 80 110

END SUCTION CENTRIFUGAL PUMP FEATURES

- SERIES 30, 60, 80, 110, 120, 130, 200, 300 & 700 CLOSED COUPLED TO ELECTRIC MOTOR
SERIES 300 PEDESTAL PUMP, OR FOOT MOUNTED FOR BELT OR DIRECT DRIVE
SERIES 700 PEDESTAL PUMP FOR BELT OR DIRECT DRIVE

- PUMPAK ONLY TO MOUNT TO STANDARD NEMA "C" FACE MOTOR .3-40 HP

- NEMA JP PUMP MOTOR UP TO 25HP

- FLOWS - 40-800 GPM

- PRESSURES - 40-190 FEET HEAD

AVAILABLE IN:

- SERIES 30 CAST IRON, BRONZE CONSTRUCTION
- SERIES 60 CAST IRON
- SERIES 80, 110, 120, 130 & 200 CAST IRON & BRONZE
- SERIES 300 CAST IRON AND CAST IRON STAINLESS STEEL FITTED
- SERIES 700 DUCTILE IRON CONSTRUCTION

- VERTICAL OR HORIZONTAL DISCHARGE

IMPELLER:

- SERIES 30 AVAILABLE IN CAST IRON, BRONZE
- SERIES 60, 110, 130 AND 200 AVAILABLE IN CAST IRON & BRONZE
- SERIES 80 & 120 AVAILABLE IN BRONZE (CAST IRON OPTIONAL)
- SERIES 300 & 700 AVAILABLE IN DUCTILE IRON-ENCLOSED

SHAFT SLEEVE:

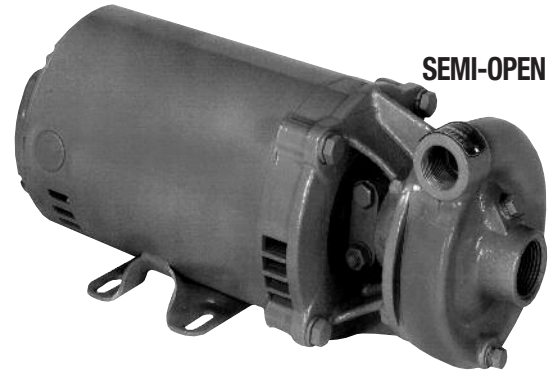
- SERIES 30, 60, 80, 110, 130 & 200 STAINLESS STEEL
- SERIES 300 STEEL
- SERIES 700 STEEL OR STAINLESS STEEL

- FASTENERS - STAINLESS STEEL

- SEALS - STANDARD VITON, OPTIONAL SEALS AVAILABLE (CONSULT FACTORY)

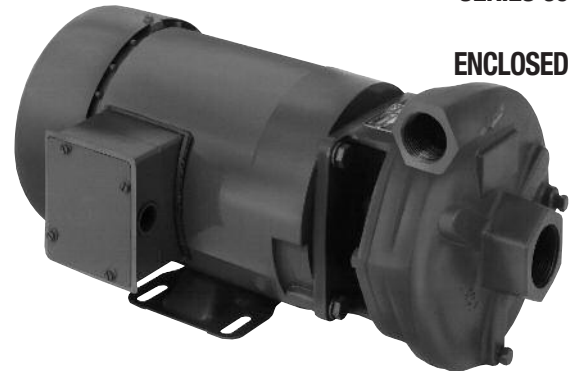
OPTIONS:

- ENGINE DRIVES
- PEDESTAL MODELS
- HYDRAULIC DRIVES
- CLUTCHPAKS
- MOTOR DRIVES



SEMI-OPEN

SERIES 30



ENCLOSED

SERIES 60



ENCLOSED

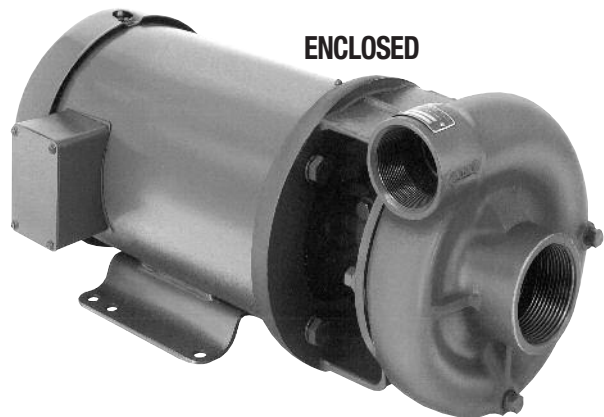
SERIES 80



SEMI-OPEN

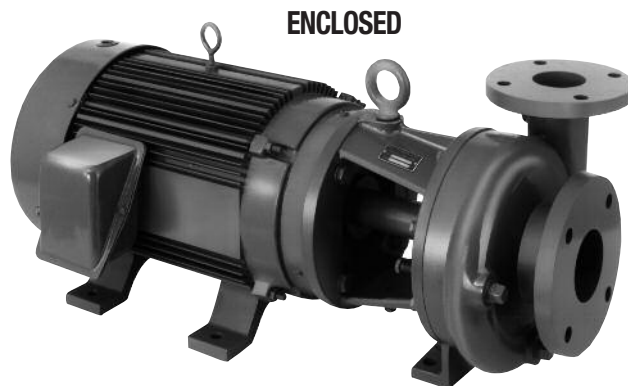
SERIES 110

120 130 200 300 700



ENCLOSED

SERIES 120



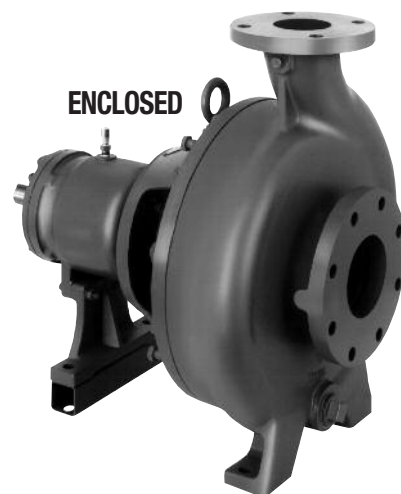
ENCLOSED

SERIES 300



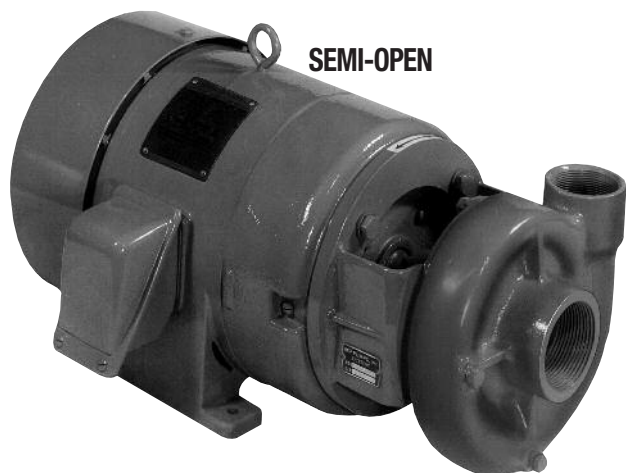
SEMI-OPEN

SERIES 130



ENCLOSED

SERIES 700

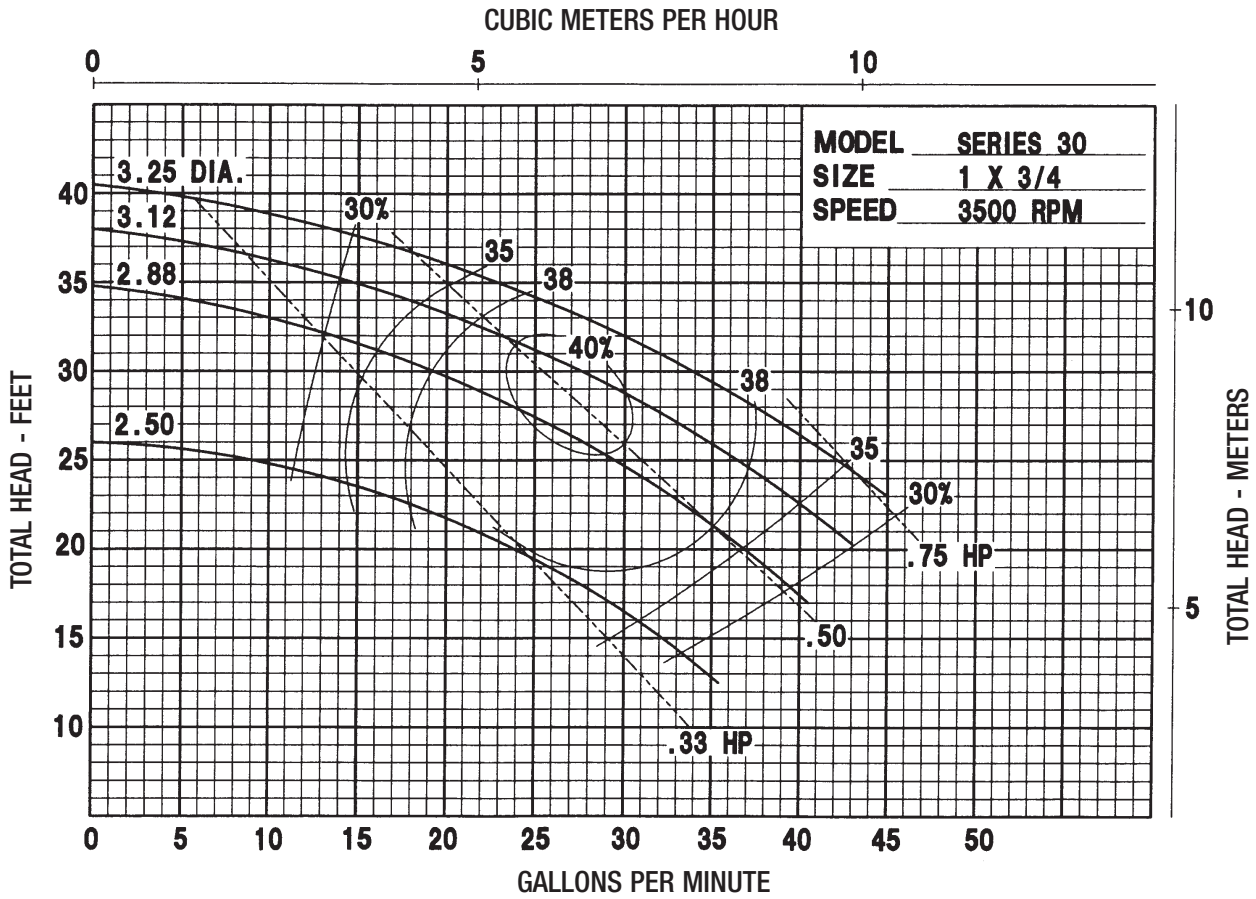


SEMI-OPEN

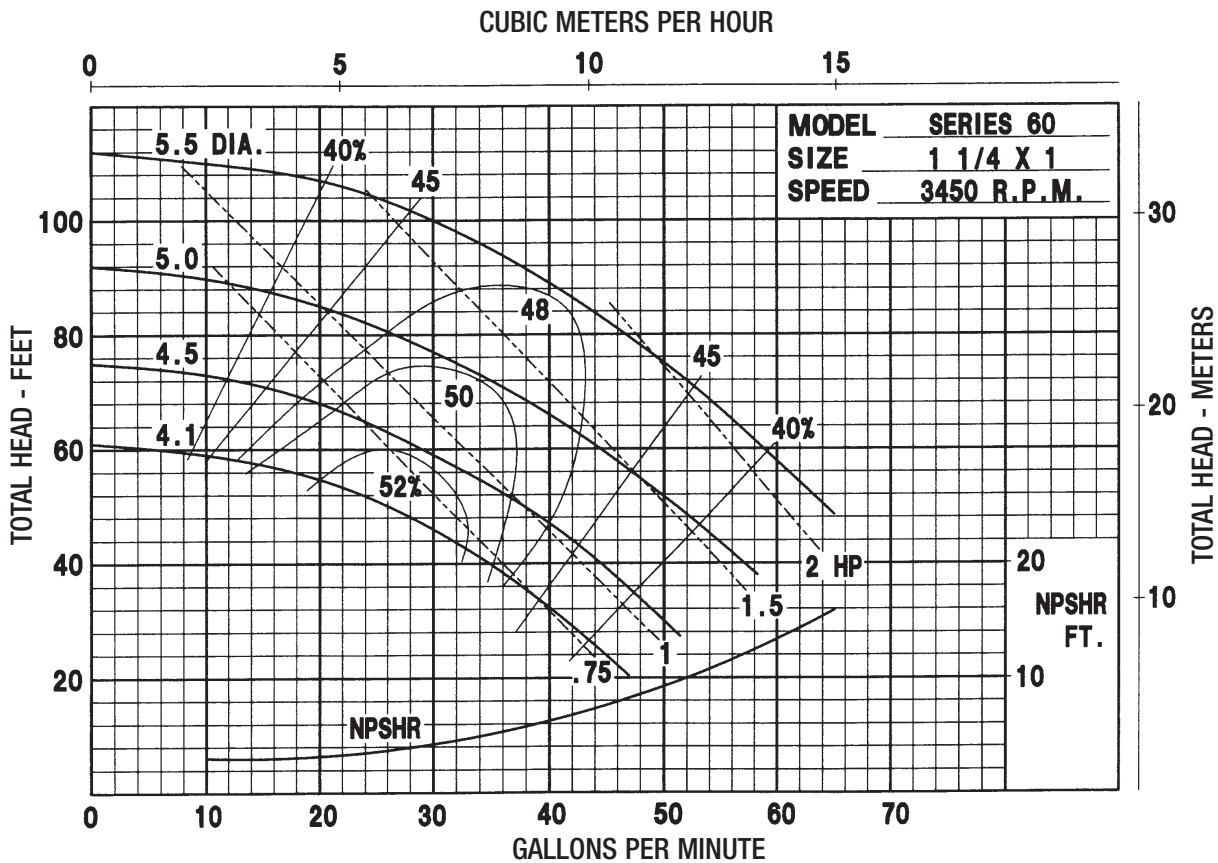
SERIES 200

MODEL	Suction	Discharge
SERIES 30	1" NPT	3/4" NPT
SERIES 60	1 1/4" NPT	1" NPT
SERIES 80	1 1/2" NPT	1 1/4" NPT
SERIES 110	1 1/2" NPT	1 1/4" NPT
SERIES 120	2" NPT	1 1/2" NPT
SERIES 130	2" NPT	1 1/2" NPT
SERIES 200	2 1/2" NPT	2" NPT
SERIES 300	3" ANSI Flange	2 1/2" ANSI Flange
SERIES 700	4" ANSI Flange	3" ANSI Flange

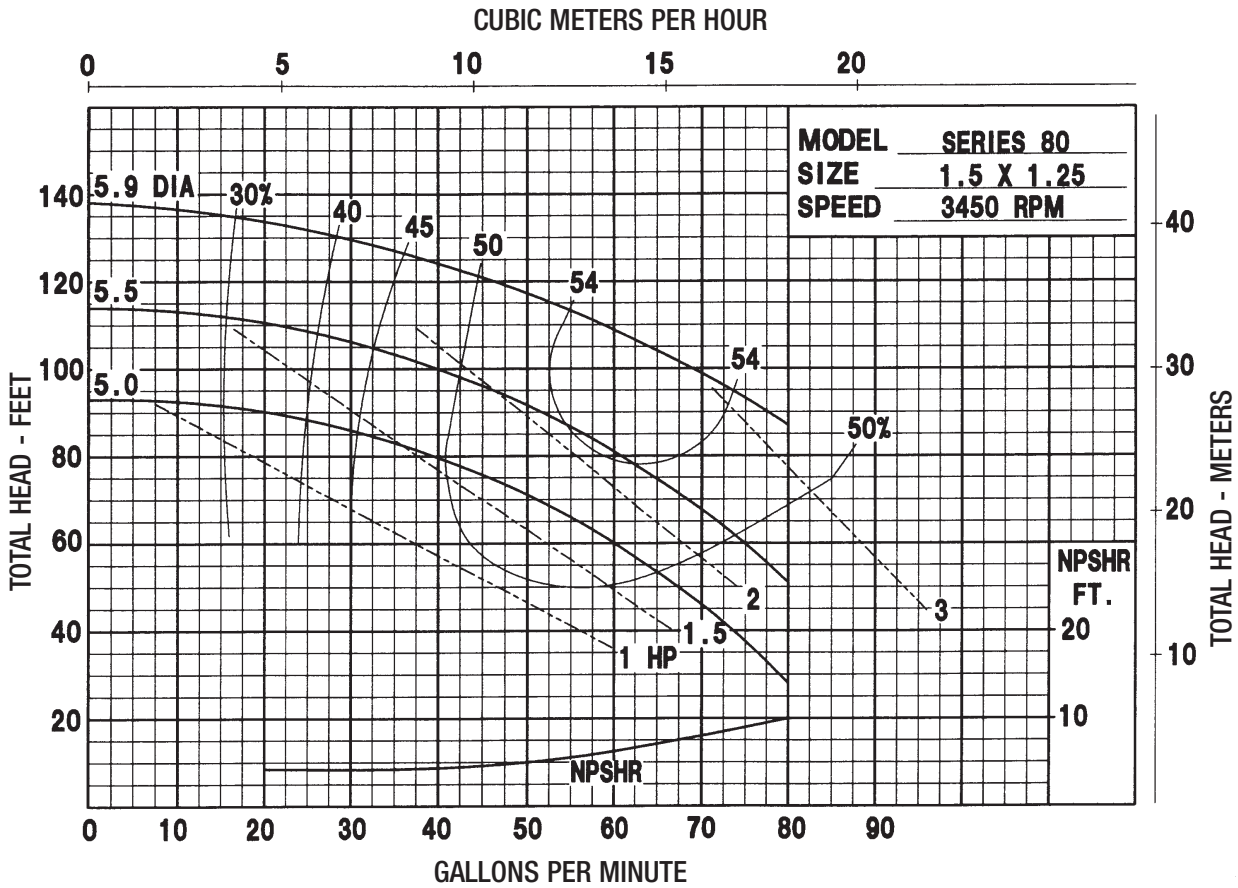
Series 30 Pump Performance Curves



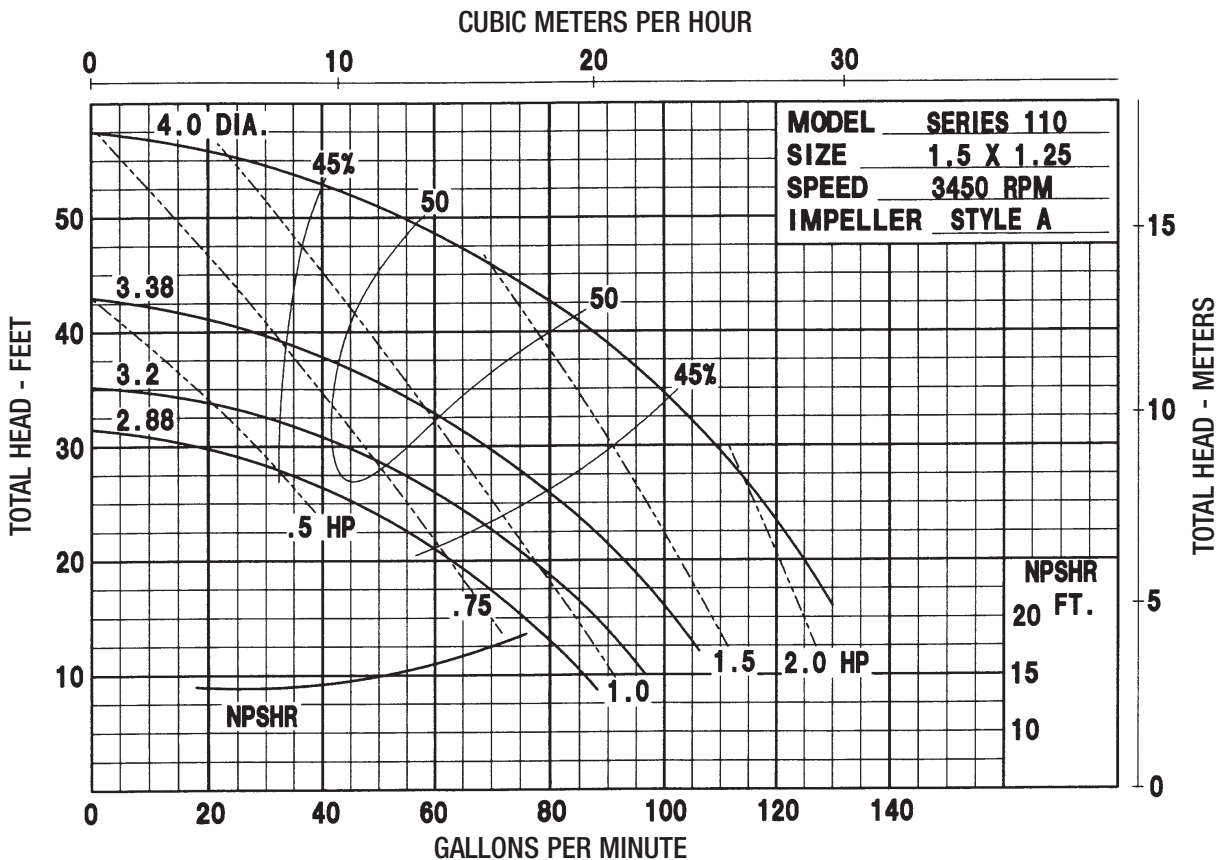
Series 60 Pump Performance Curves



Series 80 Pump Performance Curves

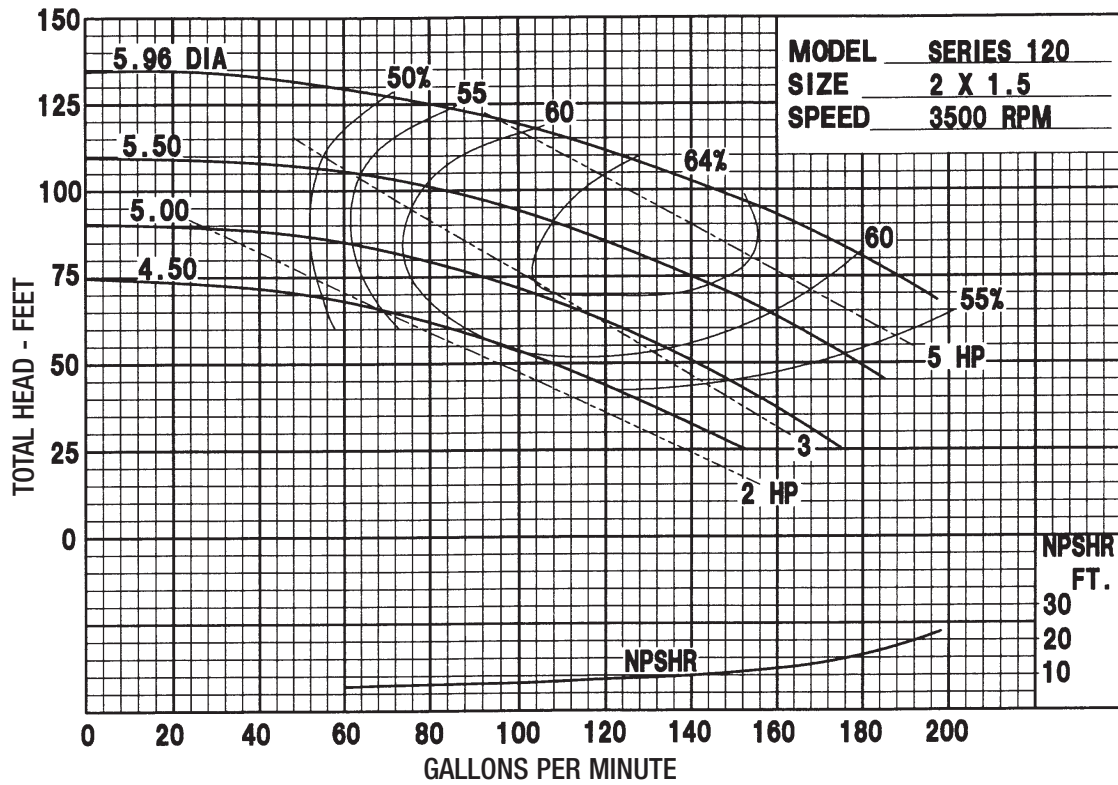


Series 110 Pump Performance Curves

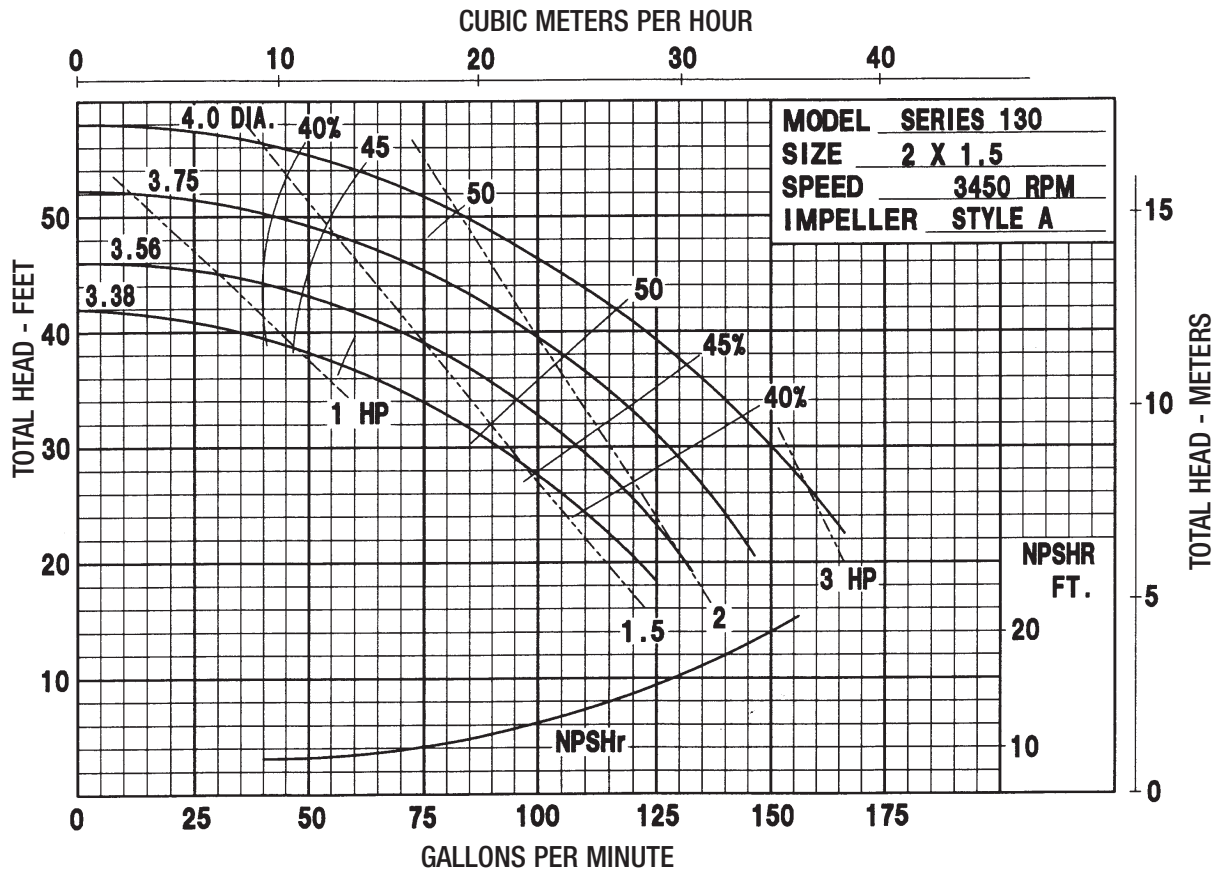


Other Performance Curves Available Upon Request

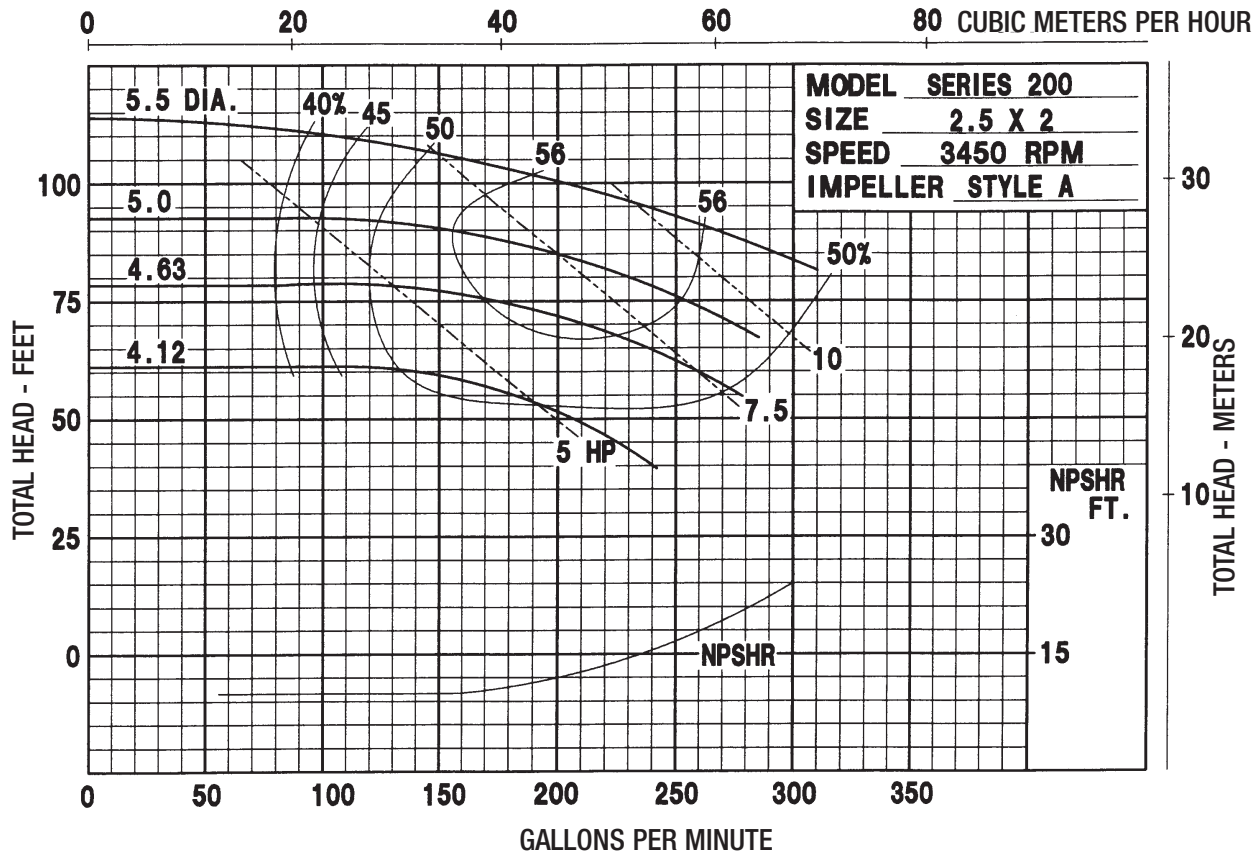
Series 120 Pump Performance Curves



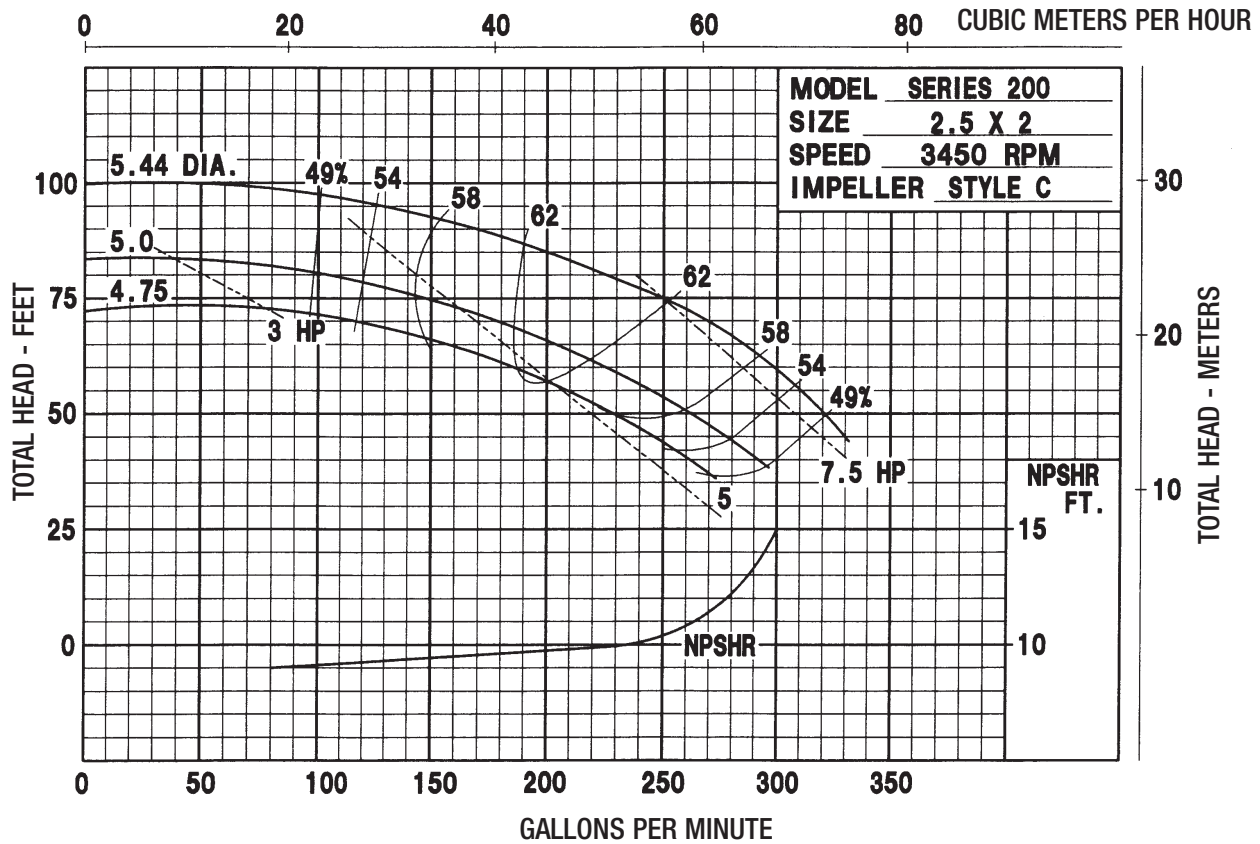
Series 130 Pump Performance Curves



Series 200 Style A Pump Performance Curves

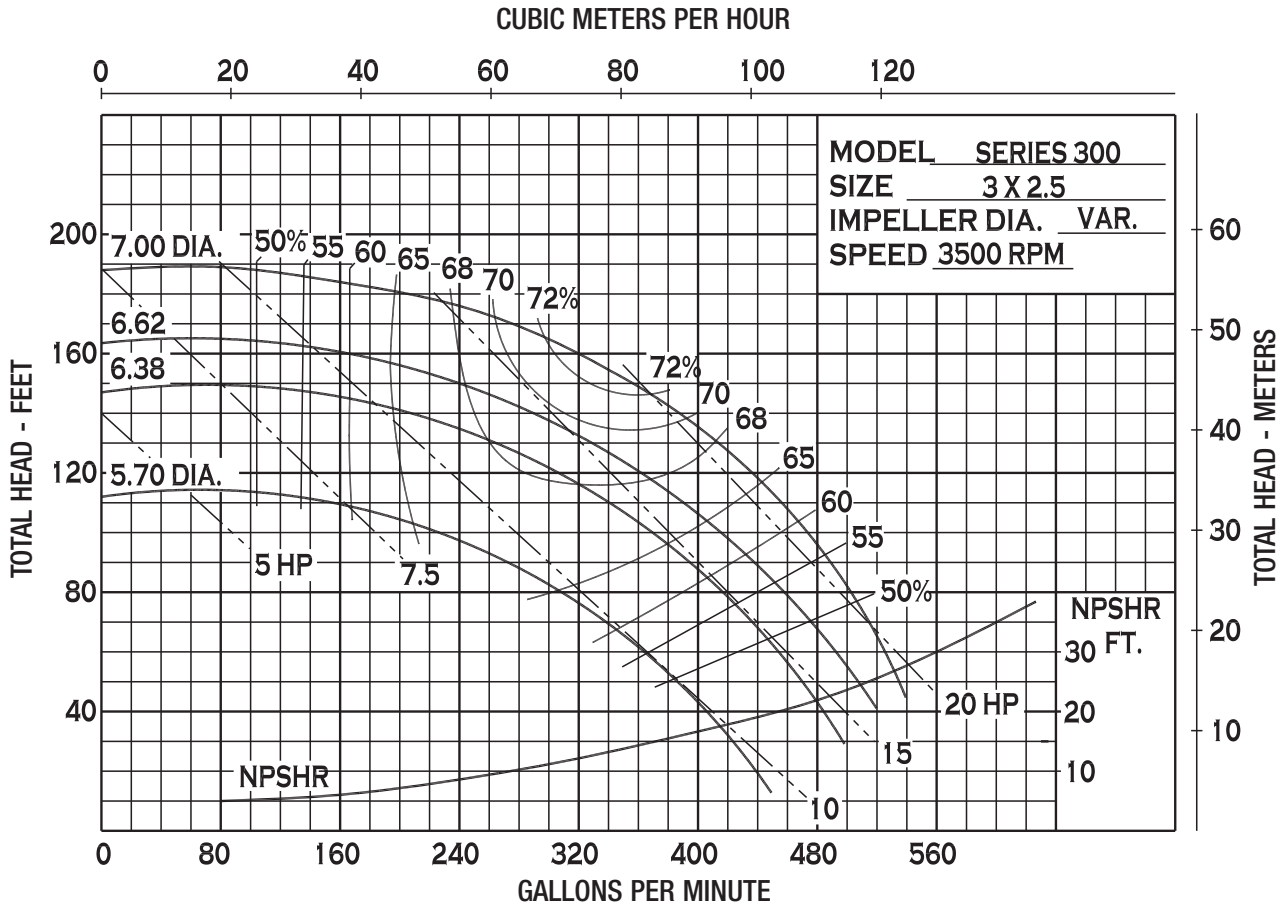


Series 200 Style C Pump Performance Curves

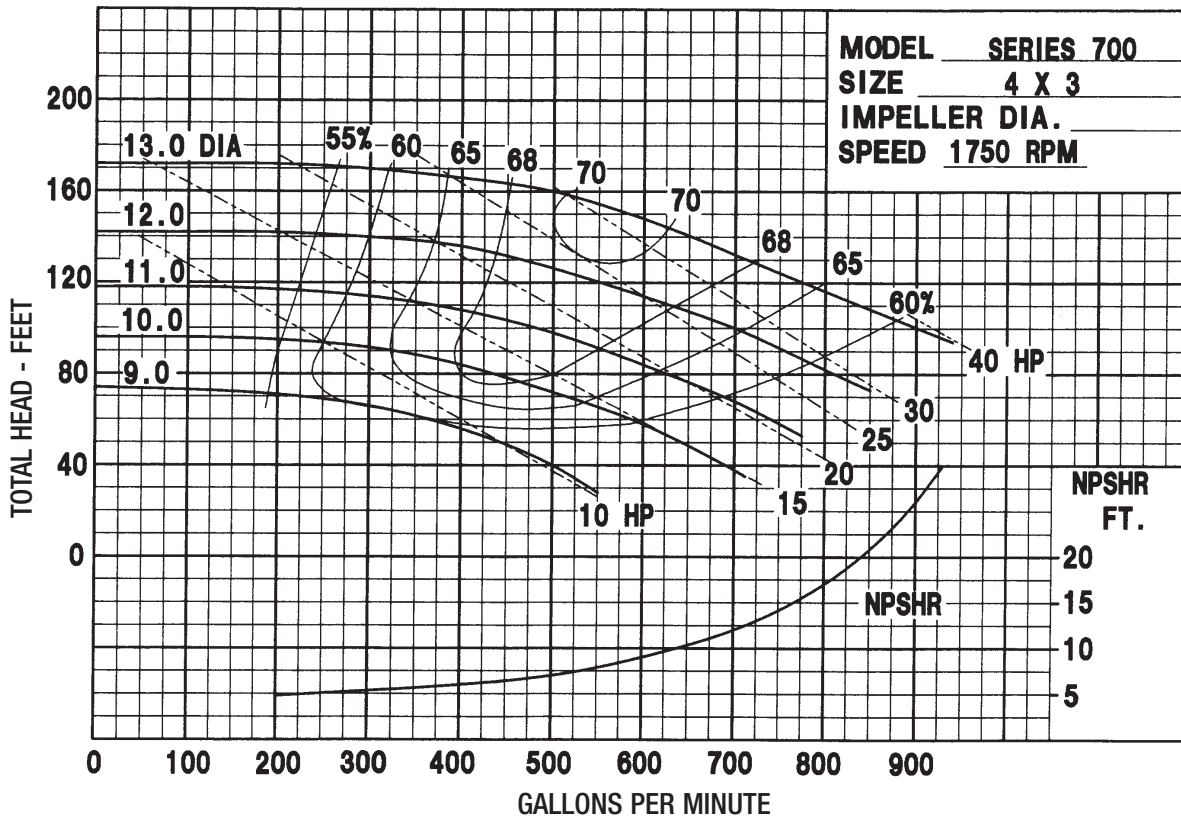


Other Performance Curves Available Upon Request

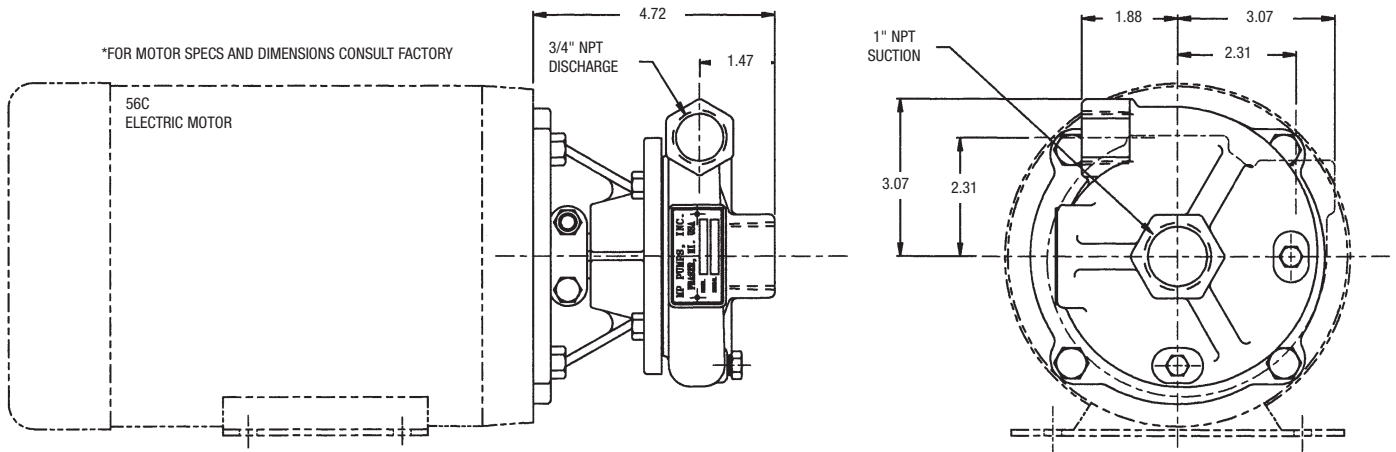
Series 300 Pump Performance Curves



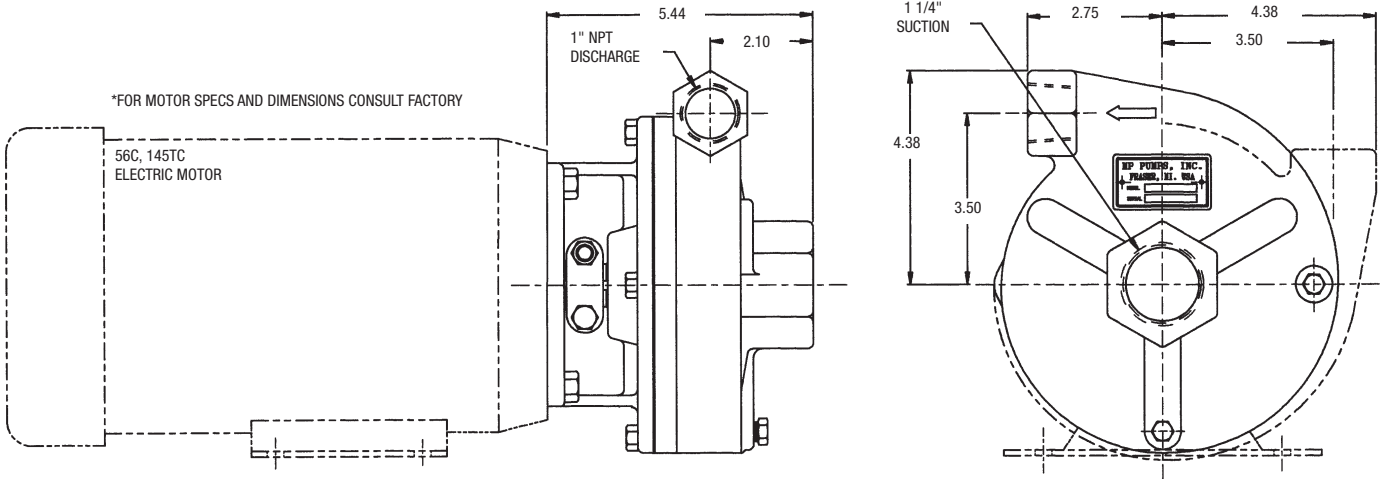
Series 700 Pump Performance Curves



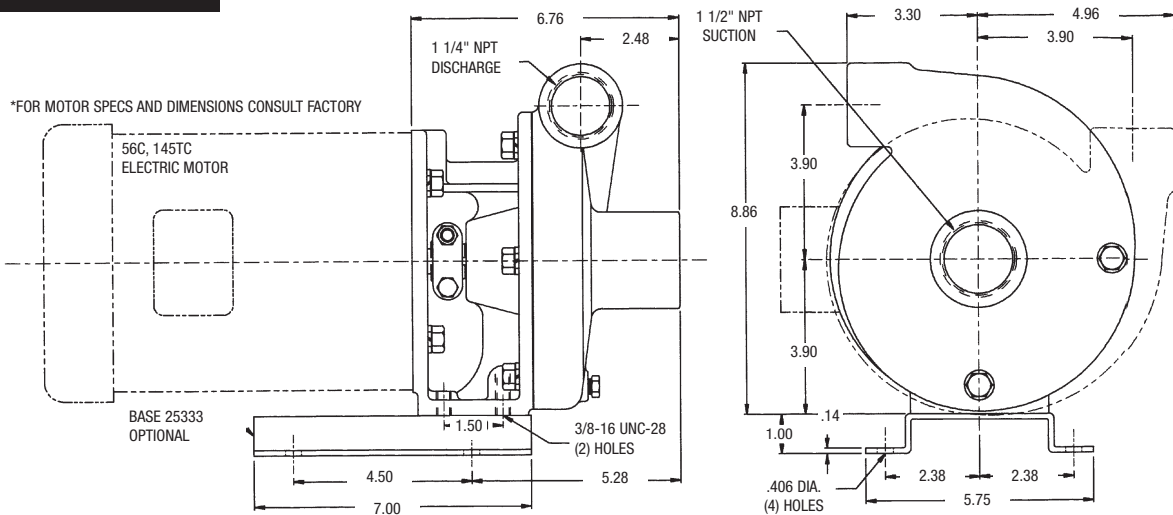
Series 30 Dimensions



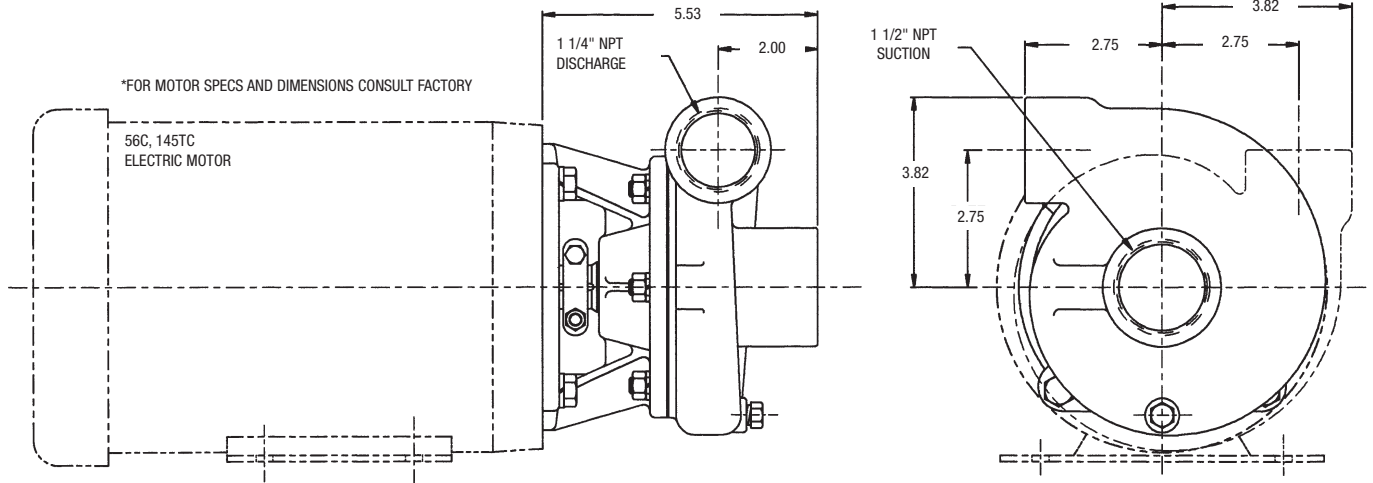
Series 60 Dimensions



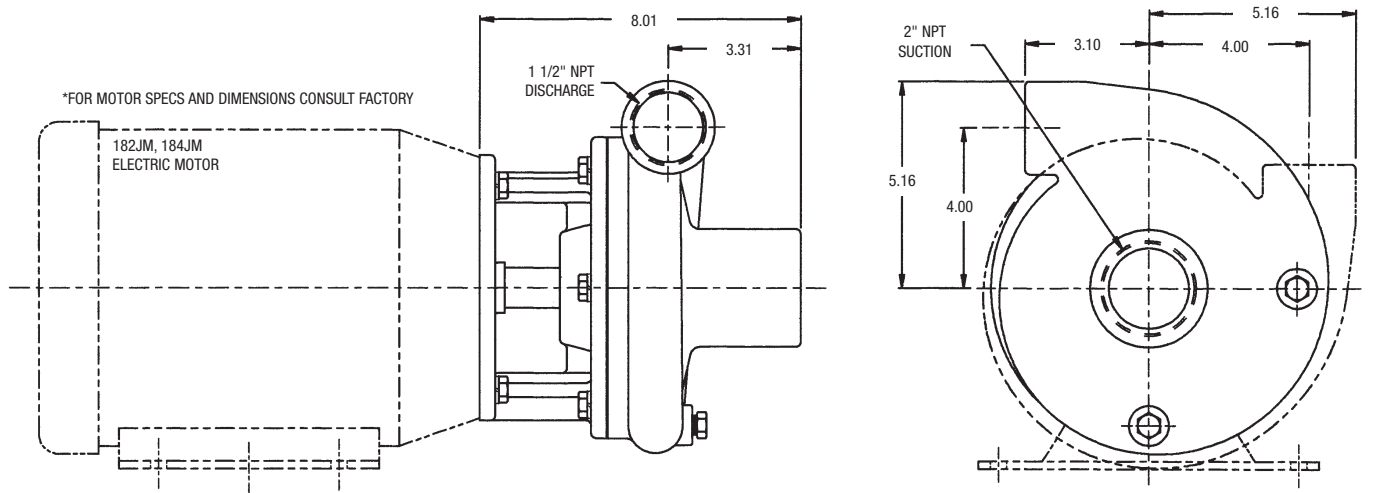
Series 80 Dimensions



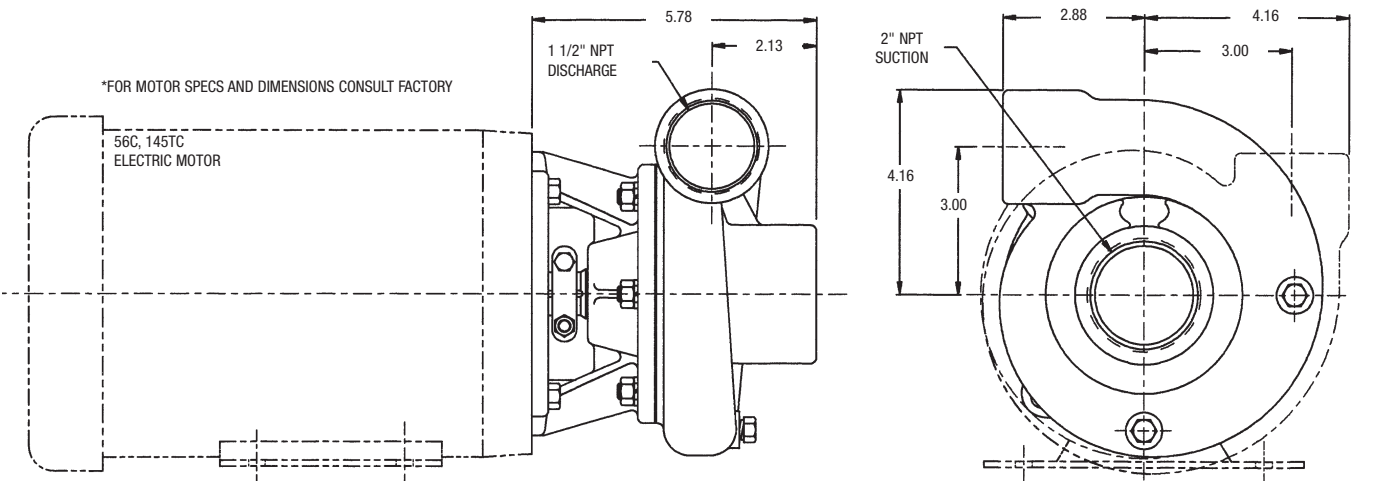
Series 110 Dimensions



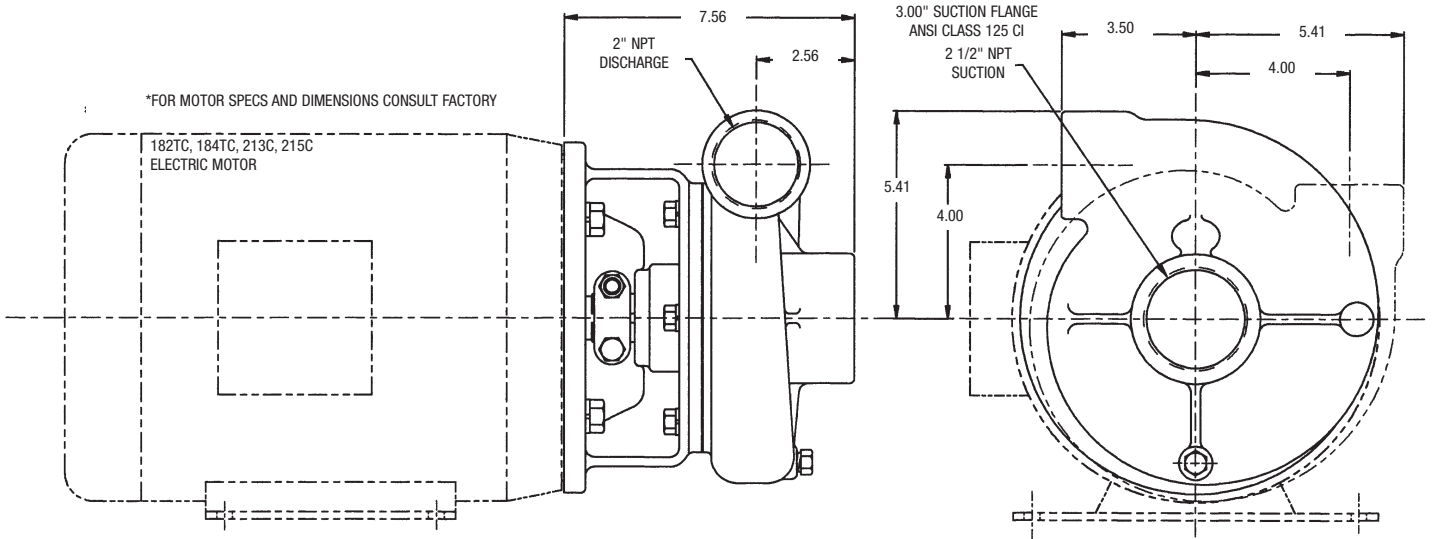
Series 120 Dimensions



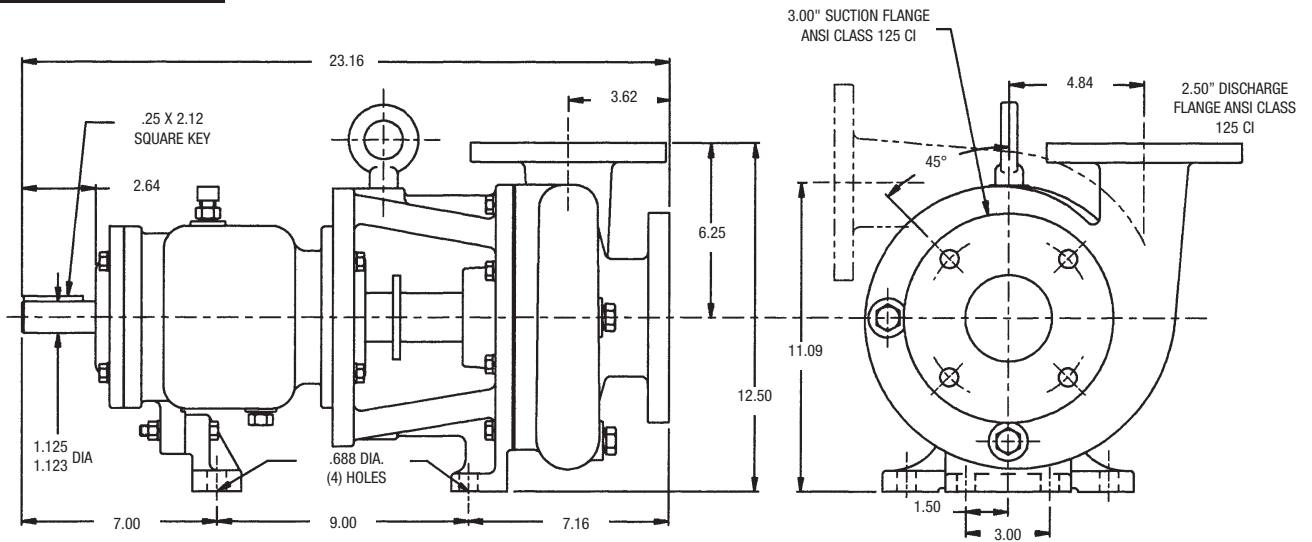
Series 130 Dimensions



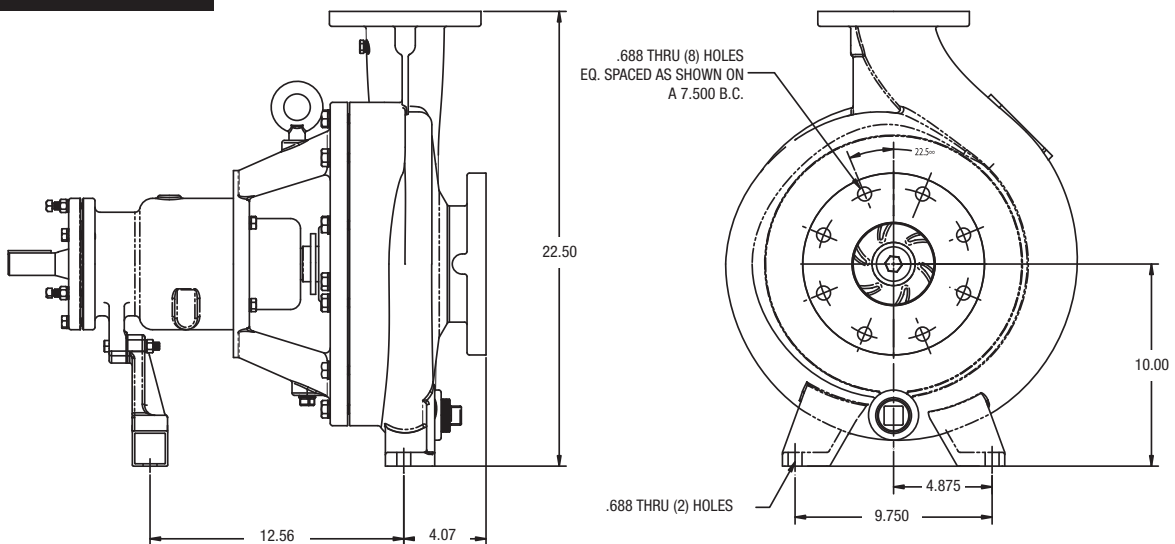
Series 200 Dimensions



Series 300 Dimensions



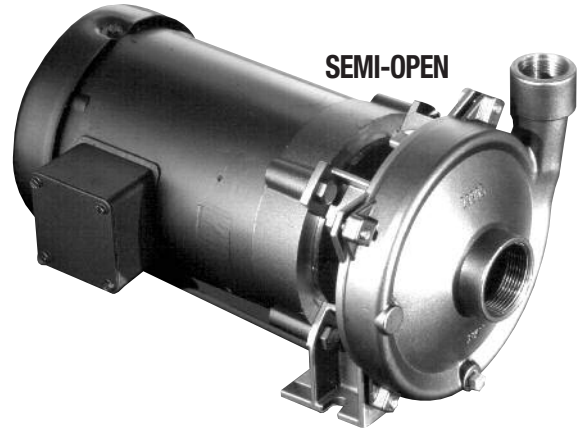
Series 700 Dimensions



CHEMFLO 1 2 3 4

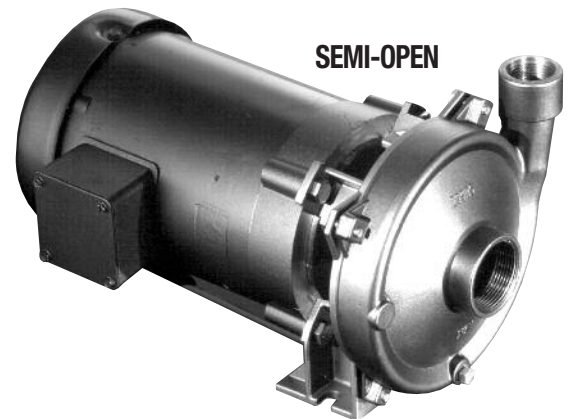
END SUCTION CENTRIFUGAL PUMP FEATURES

- CHEMFLO 1,2,3 & 4 - INVESTMENT-CAST, 316 STAINLESS, NICKEL/ALUMINUM/BRONZE
CHEMFLO 5,6,7, 8 & 9 - 316 CF8M STAINLESS STEEL HOUSING, SEAL HOUSING & IMPELLER
- PRESSURES - 105-460 FEET HEAD
- FLOWS - 100-450 GPM
- CHEMFLO 1,2,3,4 PUMPAKS FOR 56C AND 145TC ELECTRIC MOTORS
CHEMFLO 5, 6, 7, 8, AND 9 PUMPAKS FOR ELECTRIC MOTOR FRAME SIZE 145TC THROUGH 286TCS
- HORSEPOWER - 1-40 HP
- OPTIONAL ELASTOMERS AVAILABLE
- HYDRAULIC MOTOR DRIVE AVAILABLE



SEMI-OPEN

CHEMFLO 1 & 2



SEMI-OPEN

CHEMFLO 3 & 4

MODEL	Suction	Discharge
CHEMFLO 1 & 2	1 1/2" NPT	1" NPT
CHEMFLO 3 & 4	2" NPT	1 1/2" NPT
CHEMFLO 5	2" ANSI 125 Flange	1 1/2" ANSI 125 Flange
CHEMFLO 6	3" ANSI 125 Flange	2" ANSI 125 Flange
CHEMFLO 7	2" ANSI 125 Flange	1" ANSI 125 Flange
CHEMFLO 8	3" ANSI 125 Flange	1 1/2" ANSI 125 Flange
CHEMFLO 9	2" ANSI 125 Flange	1" ANSI 125 Flange



CHEMFLO 5

5 6 7 8 9



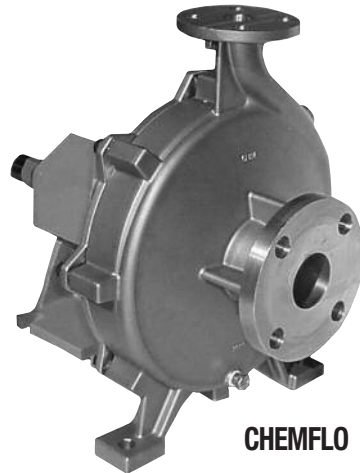
CHEMFLO 6



CHEMFLO 8

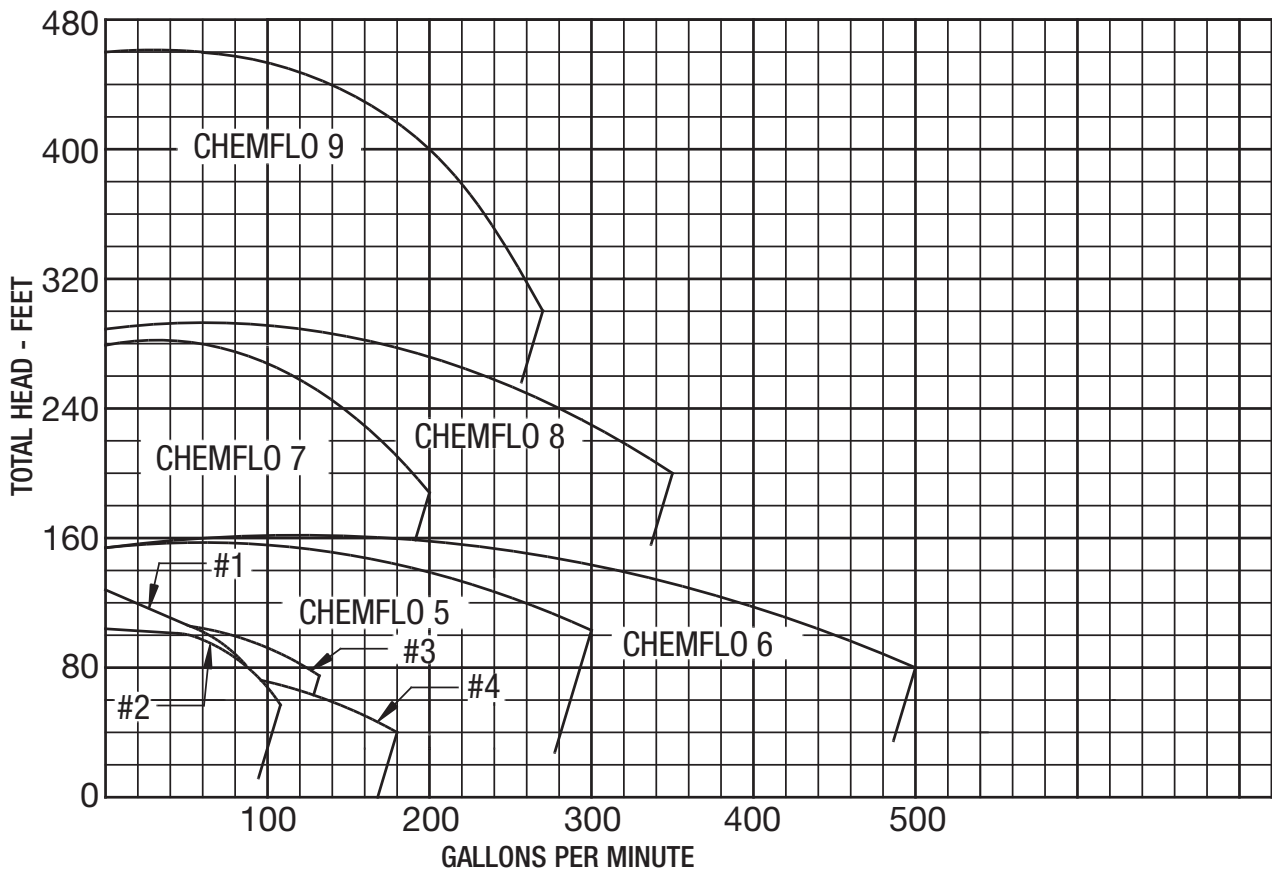


CHEMFLO 7

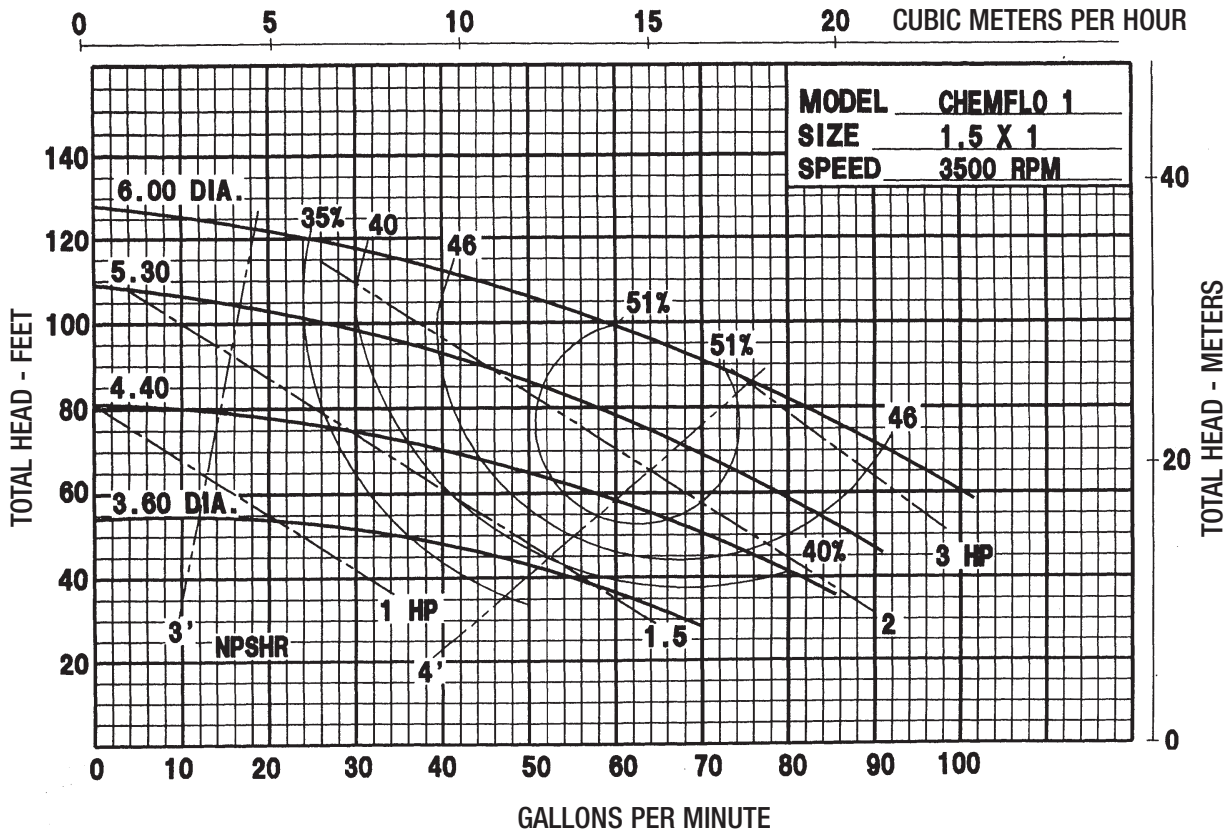


CHEMFLO 9

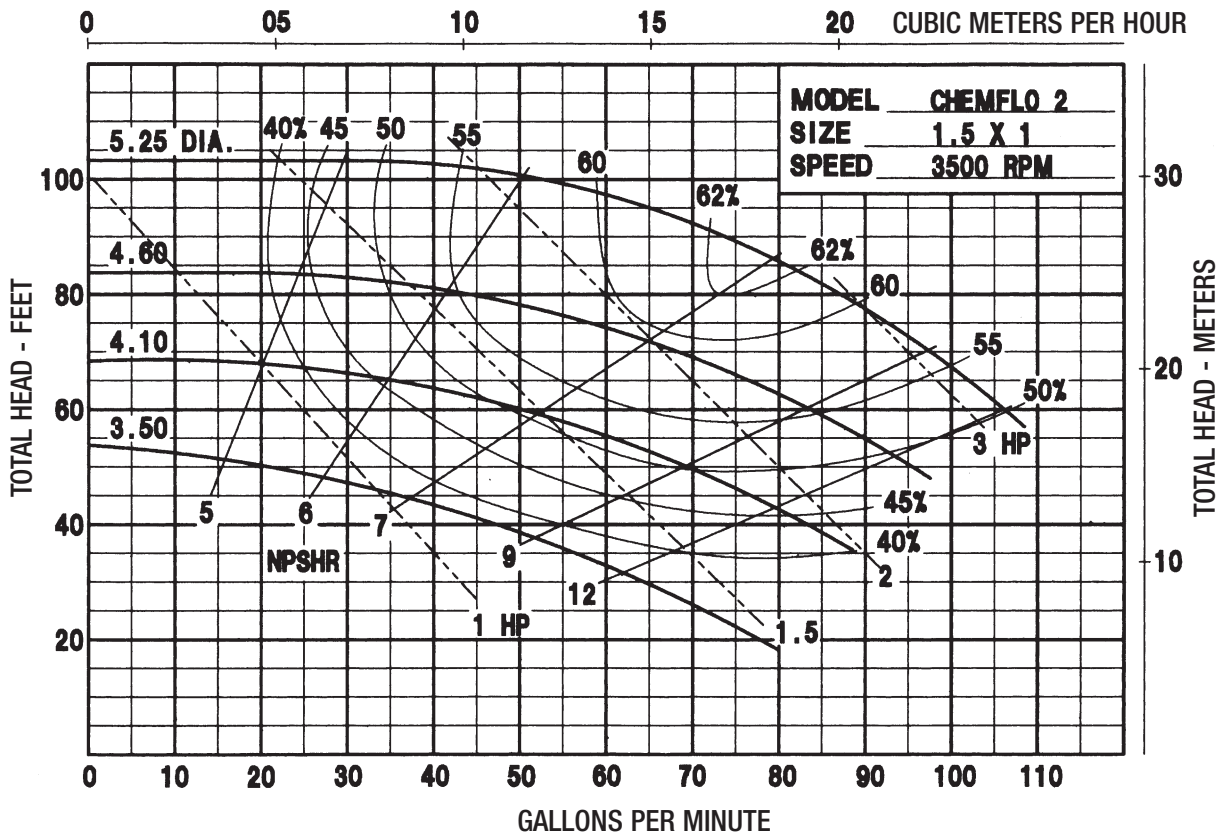
CHEMFLO Selection



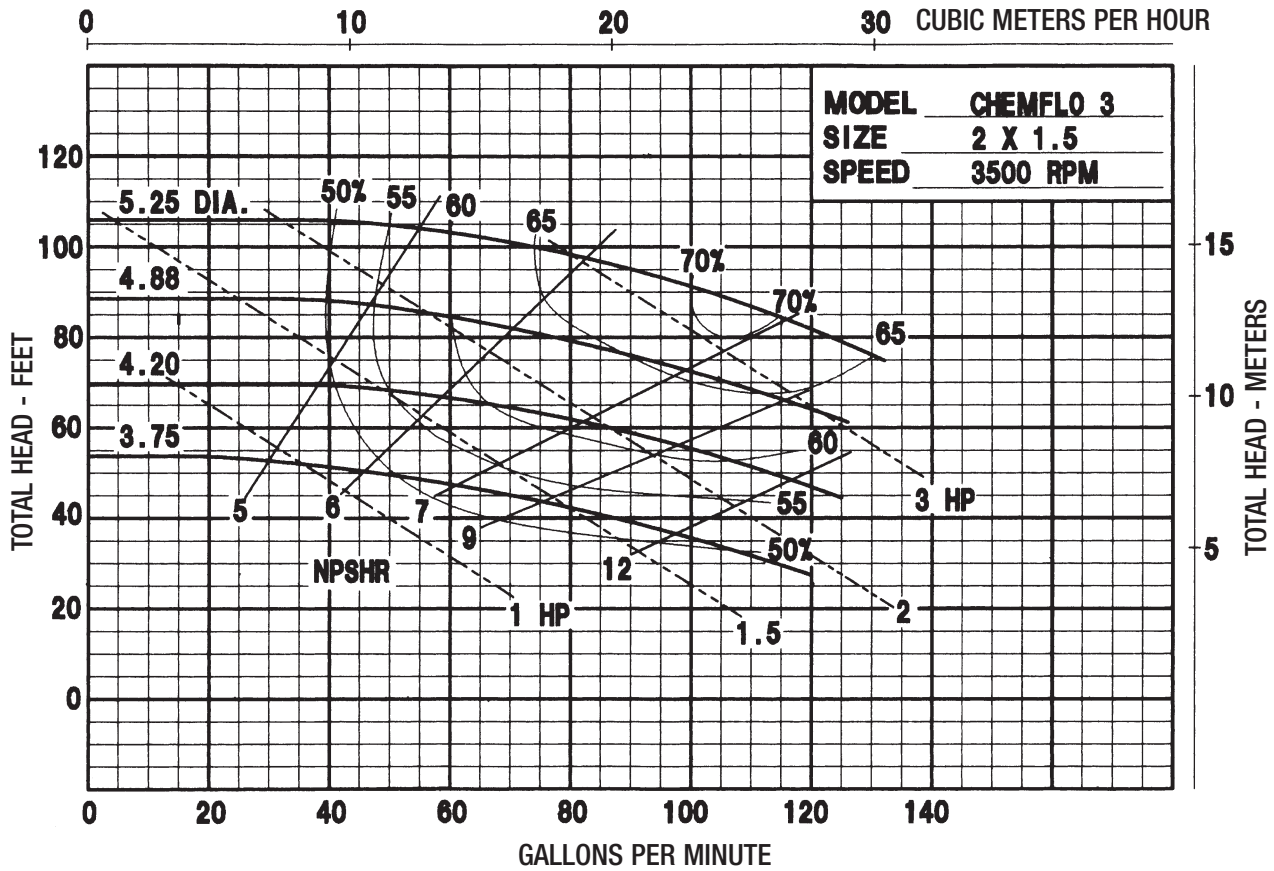
CHEMFLO 1 Pump Performance Curves



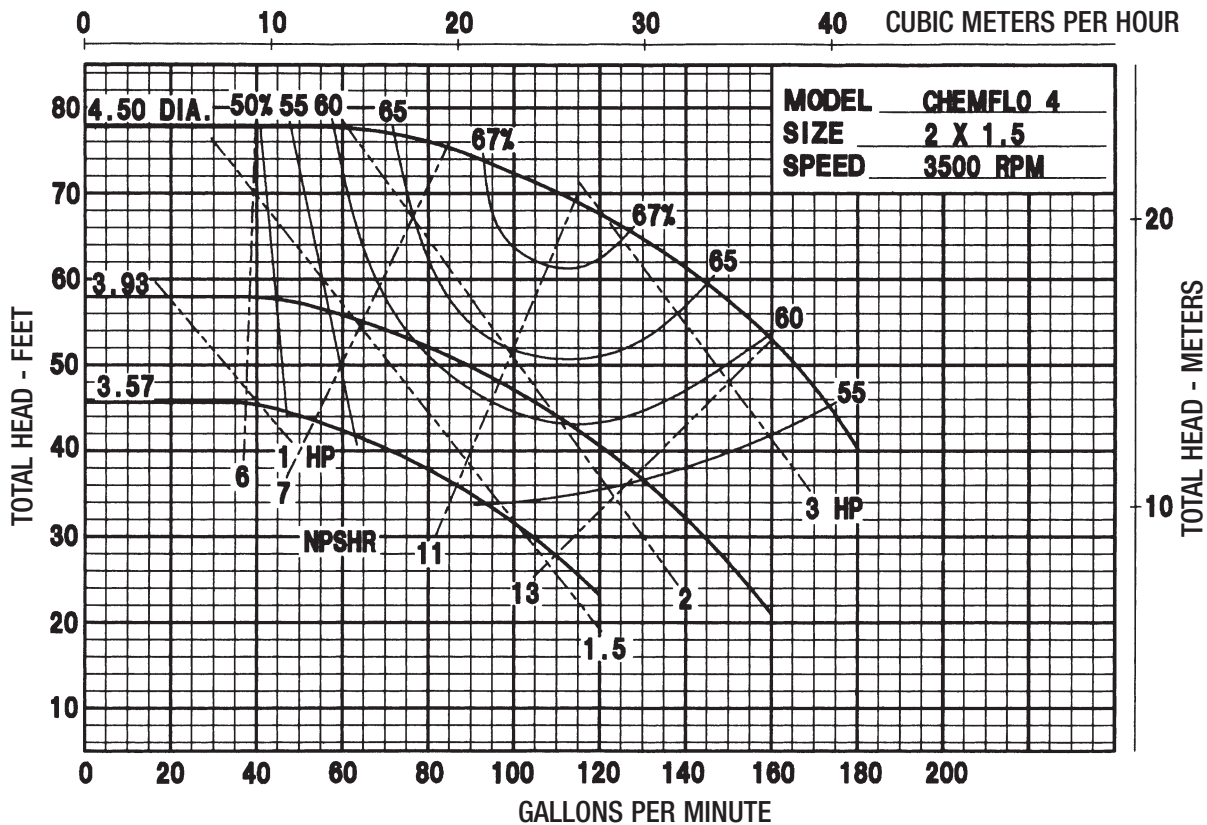
CHEMFLO 2 Pump Performance Curves



CHEMFLO 3 Pump Performance Curves

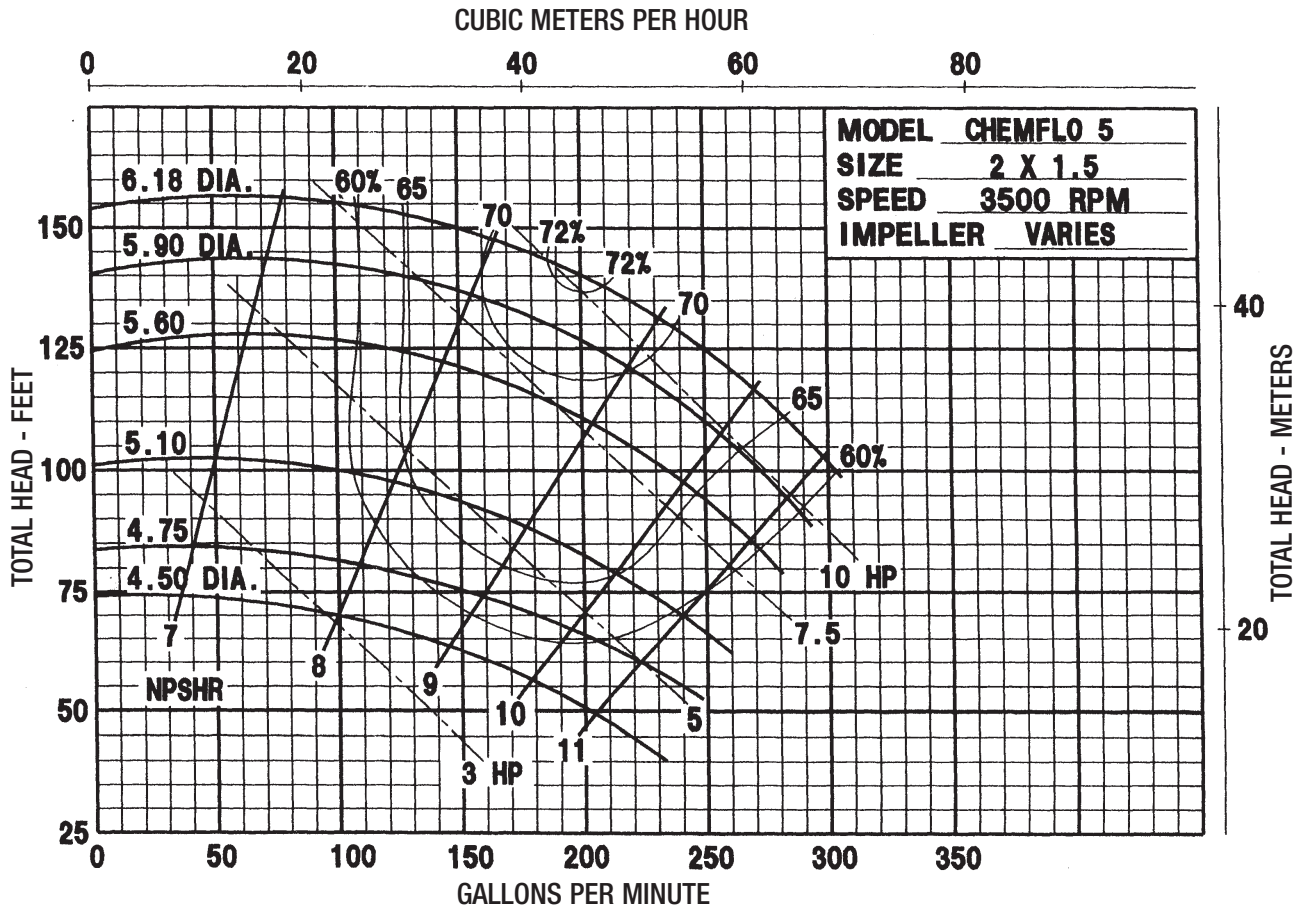


CHEMFLO 4 Pump Performance Curves

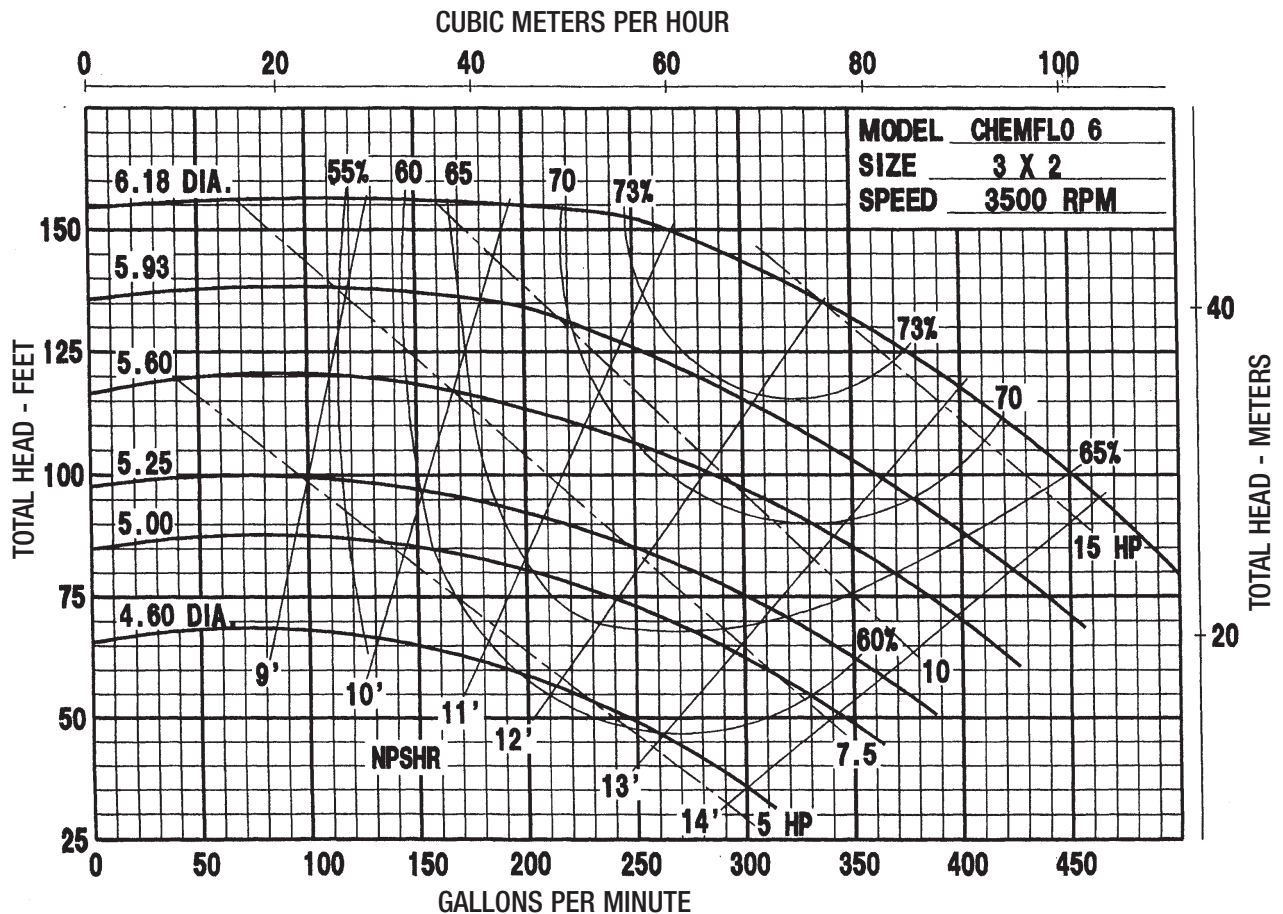


Other Performance Curves Available Upon Request

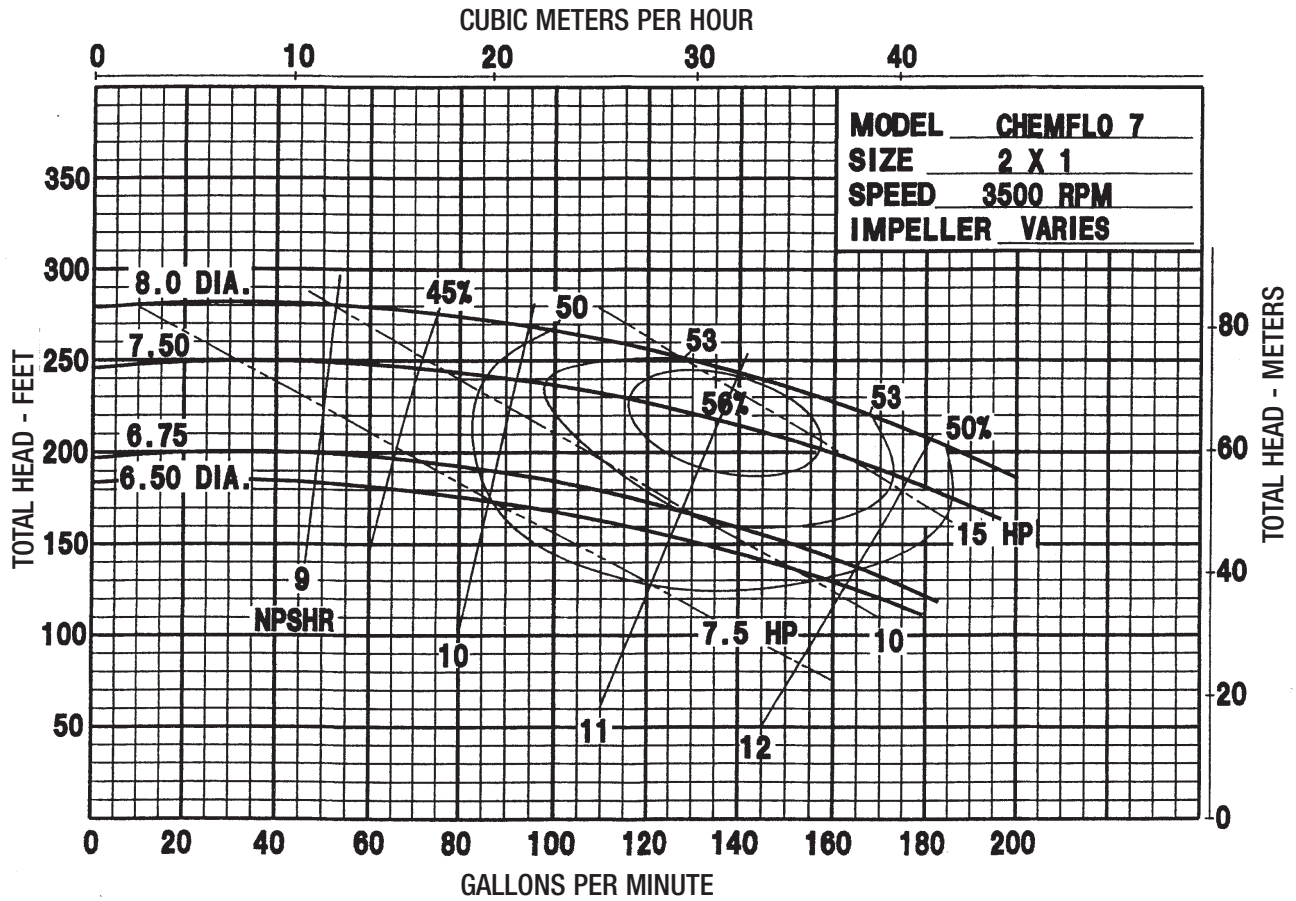
CHEMFLO 5 Pump Performance Curves



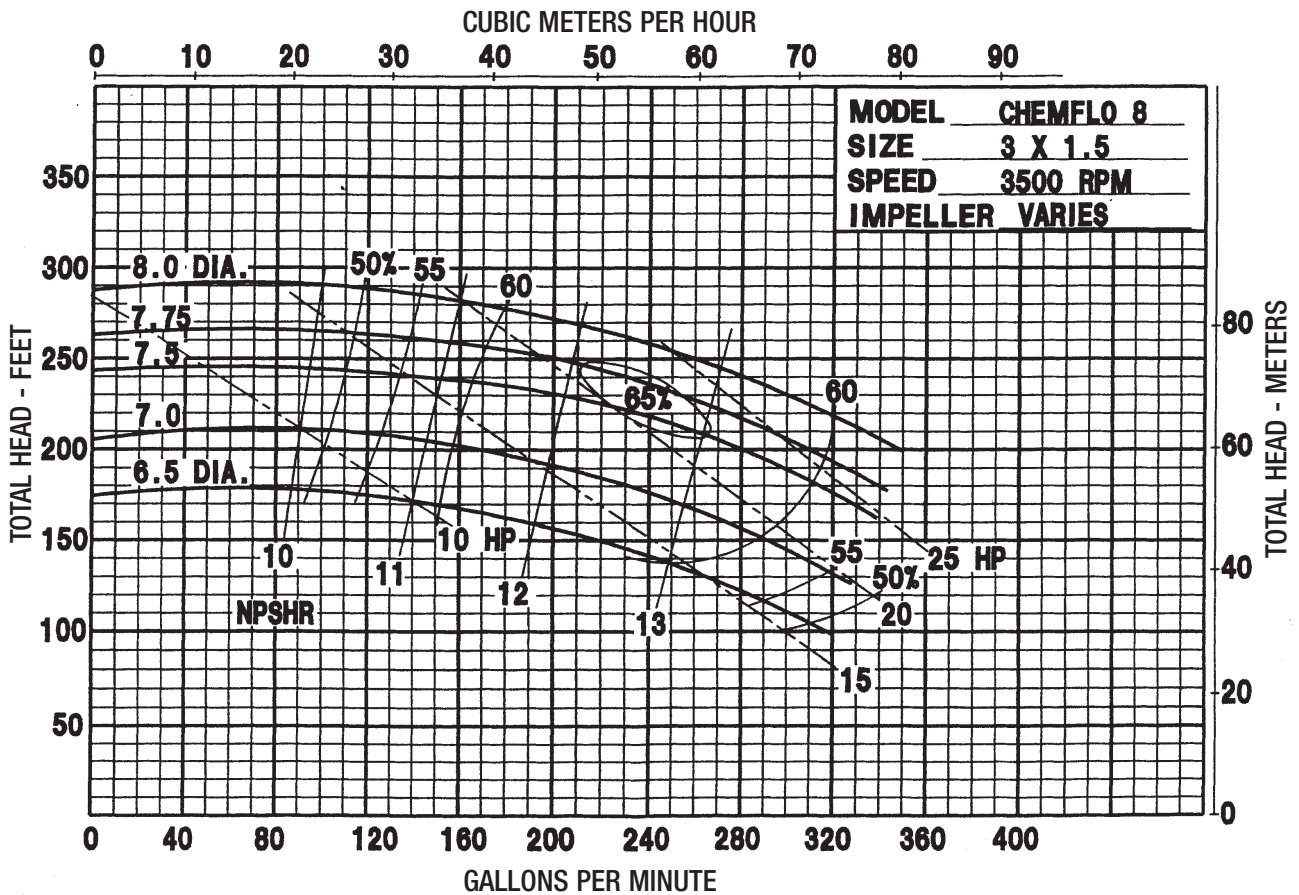
CHEMFLO 6 Pump Performance Curves



CHEMFLO 7 Pump Performance Curves

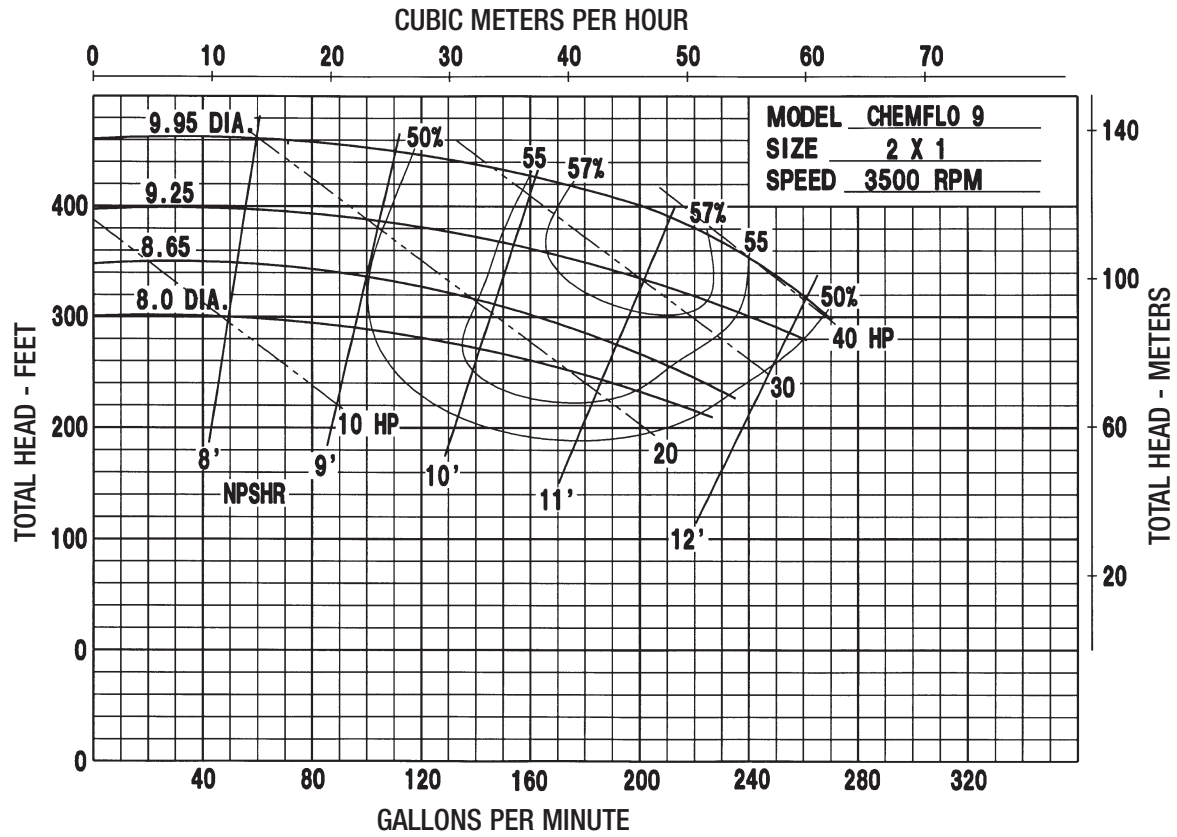


CHEMFLO 8 Pump Performance Curves

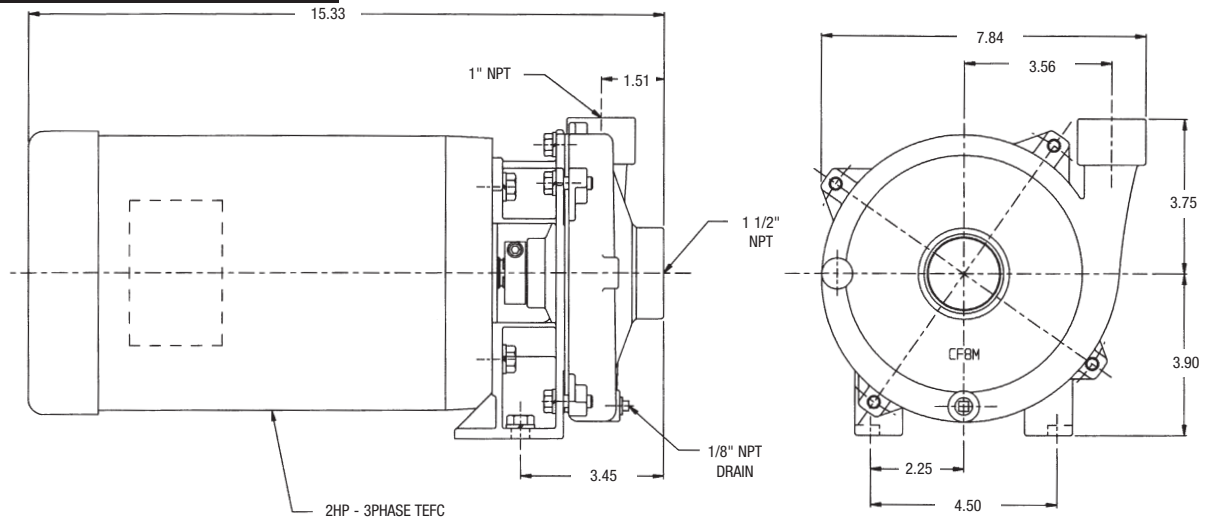


Other Performance Curves Available Upon Request

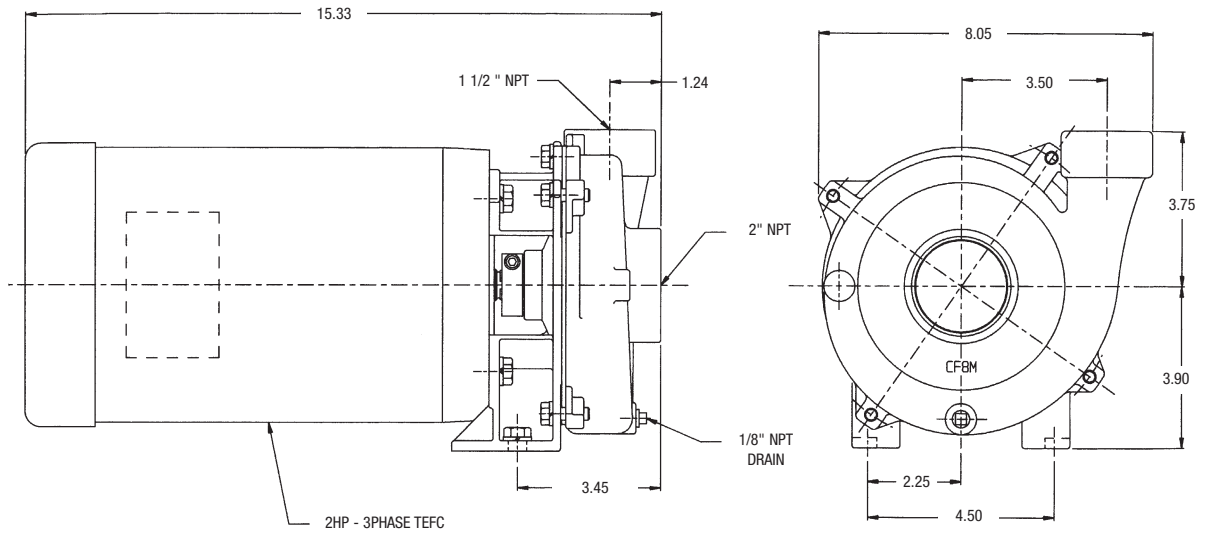
CHEMFLO 9 Pump Performance Curves



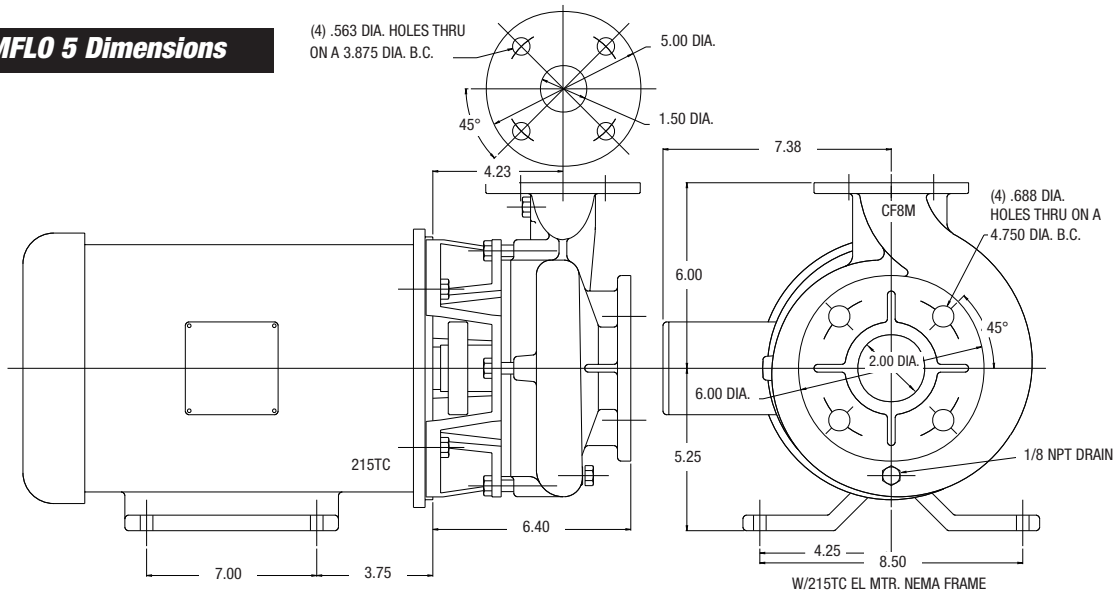
CHEMFLO 1&2 Dimensions



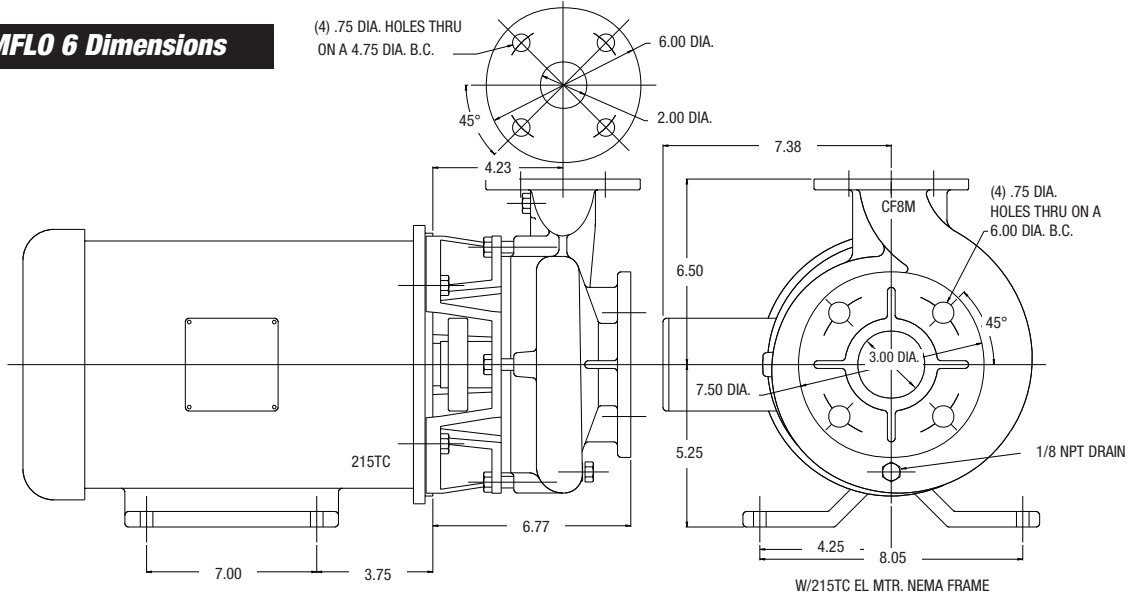
CHEMFLO 3&4 Dimensions



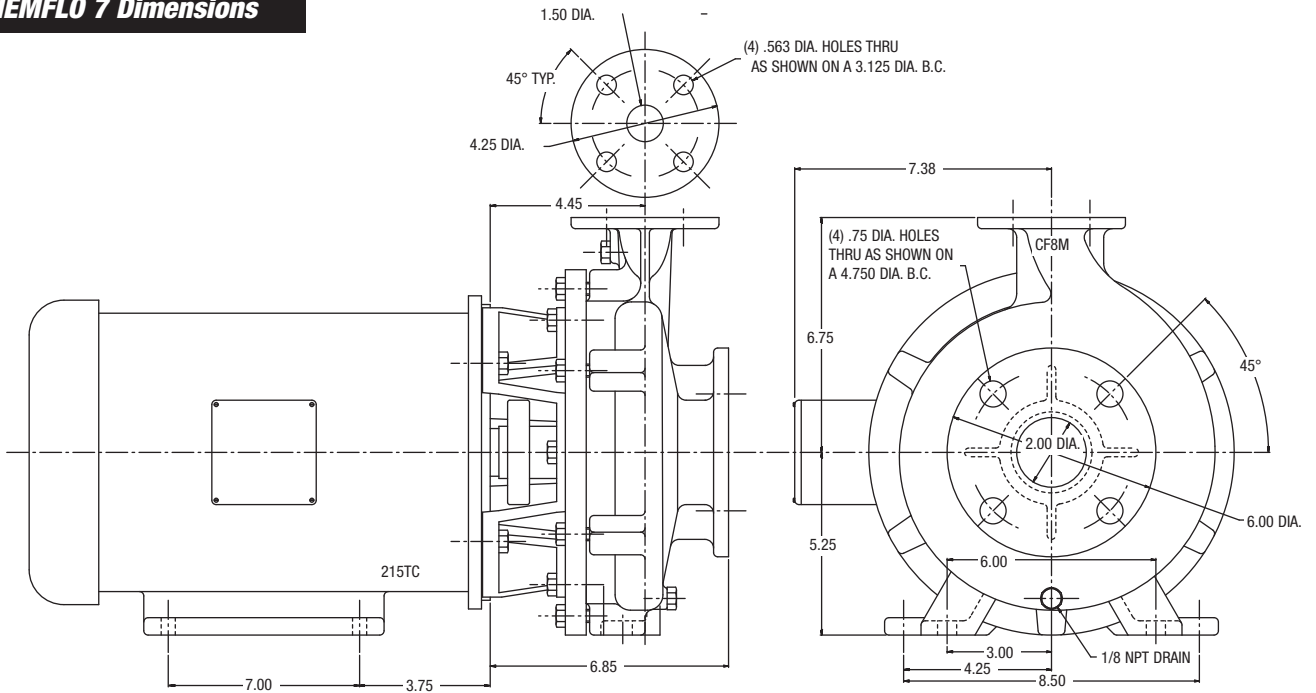
CHEMFLO 5 Dimensions



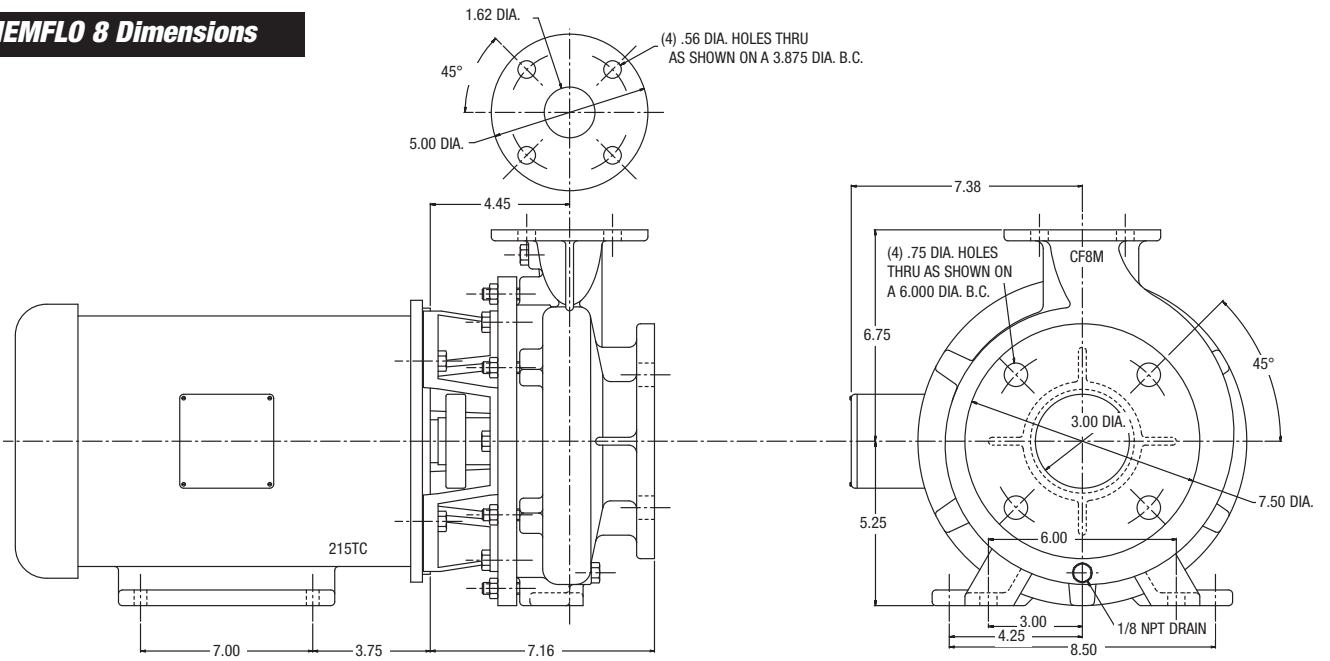
CHEMFLO 6 Dimensions



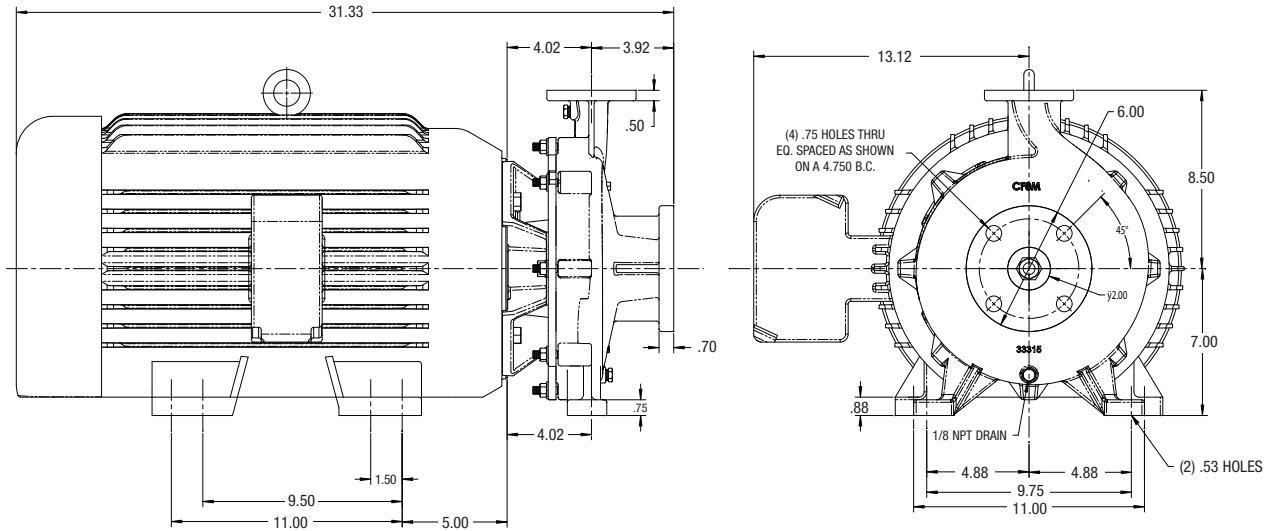
CHEMFLO 7 Dimensions



CHEMFLO 8 Dimensions



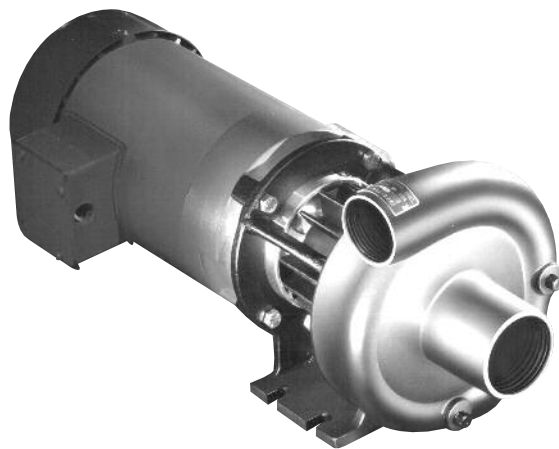
CHEMFLO 9 Dimensions



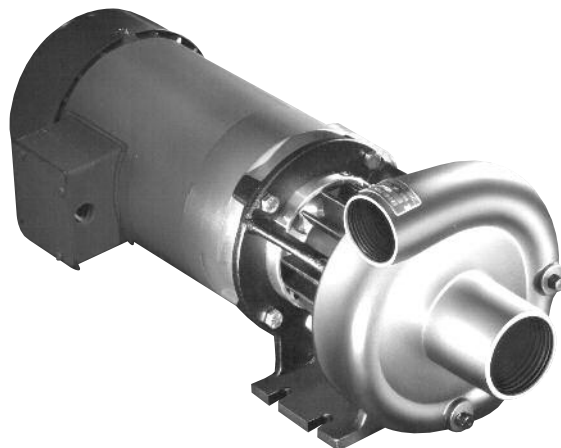
HTO 80 120 180 300

CENTRIFUGAL HOT OIL PUMP FEATURES

- APPLICATIONS: PLASTICS, CHEMICAL, FOOD, AND PROCESSING INDUSTRIES WHICH REQUIRE PUMPING OF HIGH TEMPERATURE FLUIDS
- UTILIZES AN ISOLATED SEAL CHAMBER, EFFECTIVELY COOLED BY A FAN CLAMP, WHICH COUPLES THE UNIT TO THE SHAFT OF A C-FRAME MOTOR
- STANDARD CARBON/SILICON CARBIDE MECHANICAL SEAL WITH VITON ELASTOMERS, STAINLESS STEEL FITTED
- CARBON GRAPHITE ISOLATOR BUSHING SEPARATES MECHANICAL SEAL FROM HIGH TEMPERATURE FLUIDS
- STAINLESS STEEL DRIVE SLEEVE AND ALUMINUM DRIVE CLAMP COUPLES PUMP UNIT TO MOTOR
- VERTICAL & HORIZONTAL DISCHARGE
- A UNIQUE CENTRIFUGAL PUMP (PATENTED) DESIGNED FOR HIGH TEMPERATURE APPLICATIONS WITHOUT REQUIRING EXTERNAL FLUSHES OR JACKET COOLING
- CAPACITIES - 10-500 GPM
- HEADS - UP TO 190' TDH
- TEMPERATURES - TO 650°F



HTO 80



HTO 120

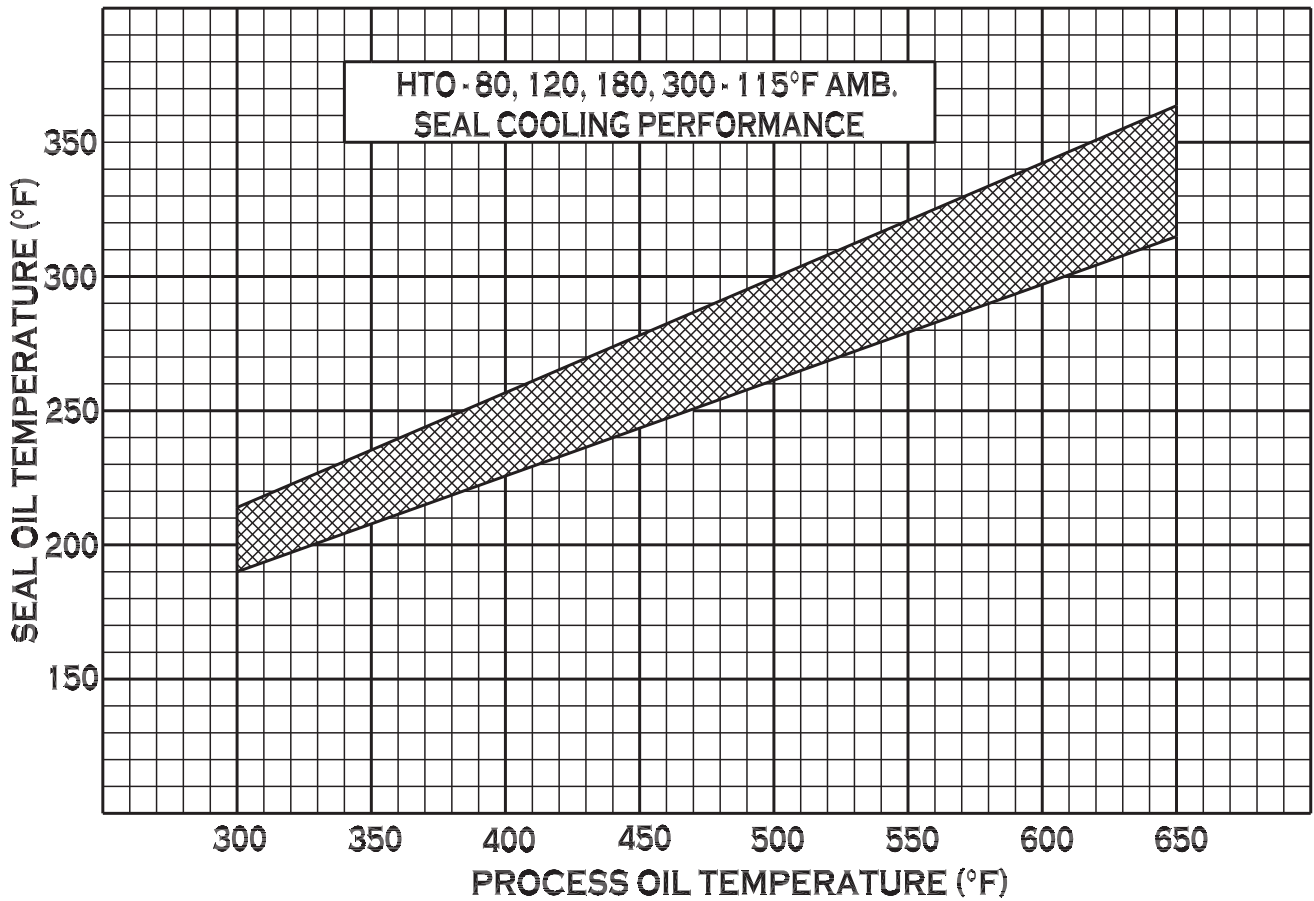
MODEL	Suction	Discharge
HTO 80	1 1/2" NPT (Flange Option)	1 1/4" NPT (Flange Option)
HTO 120	2" NPT (Flange Option)	1 1/2" NPT (Flange Option)
HTO 180	3" ANSI 150 Flange	1 1/2" ANSI 150 Flange
HTO 300	3" ANSI 150 Flange	2 1/2" ANSI 150 Flange



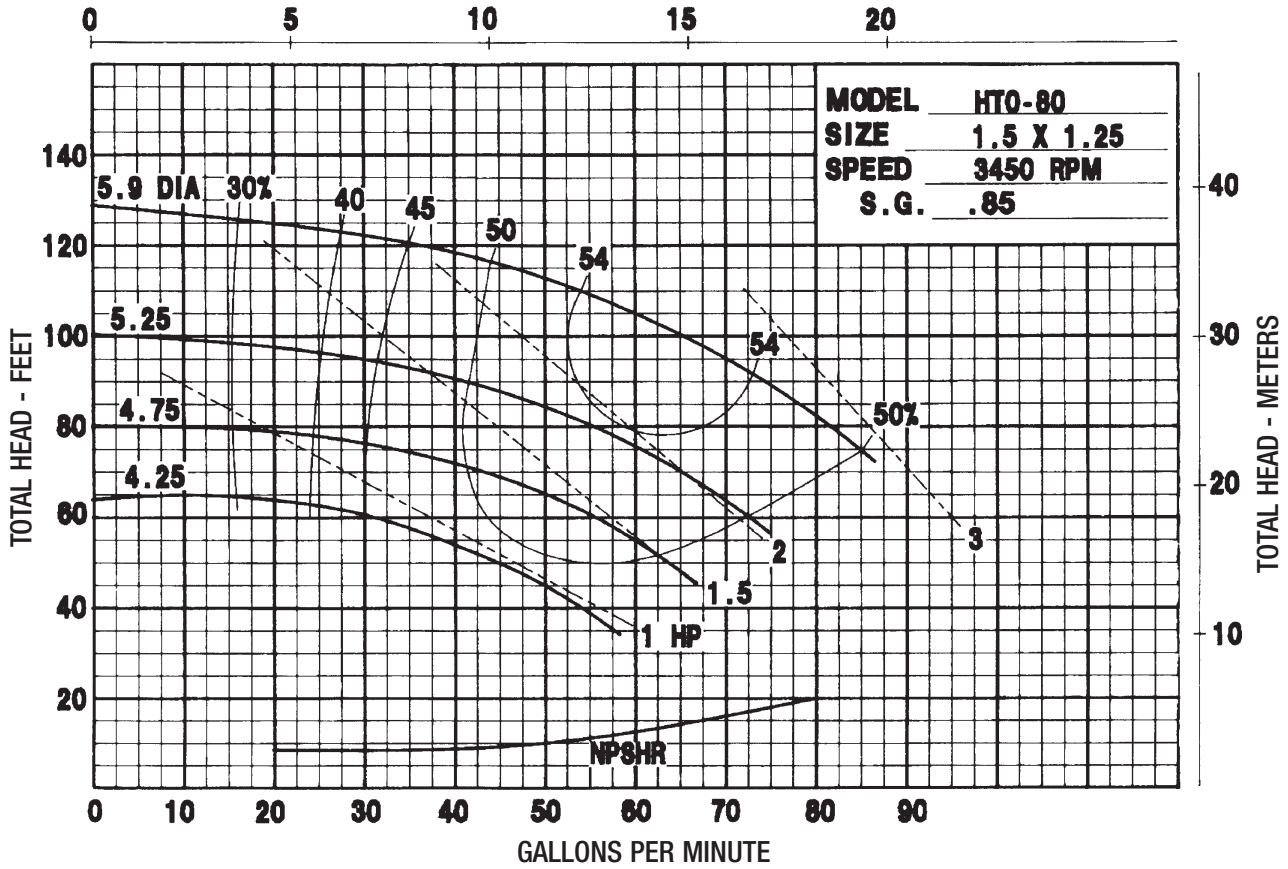
HTO 180



HTO 300



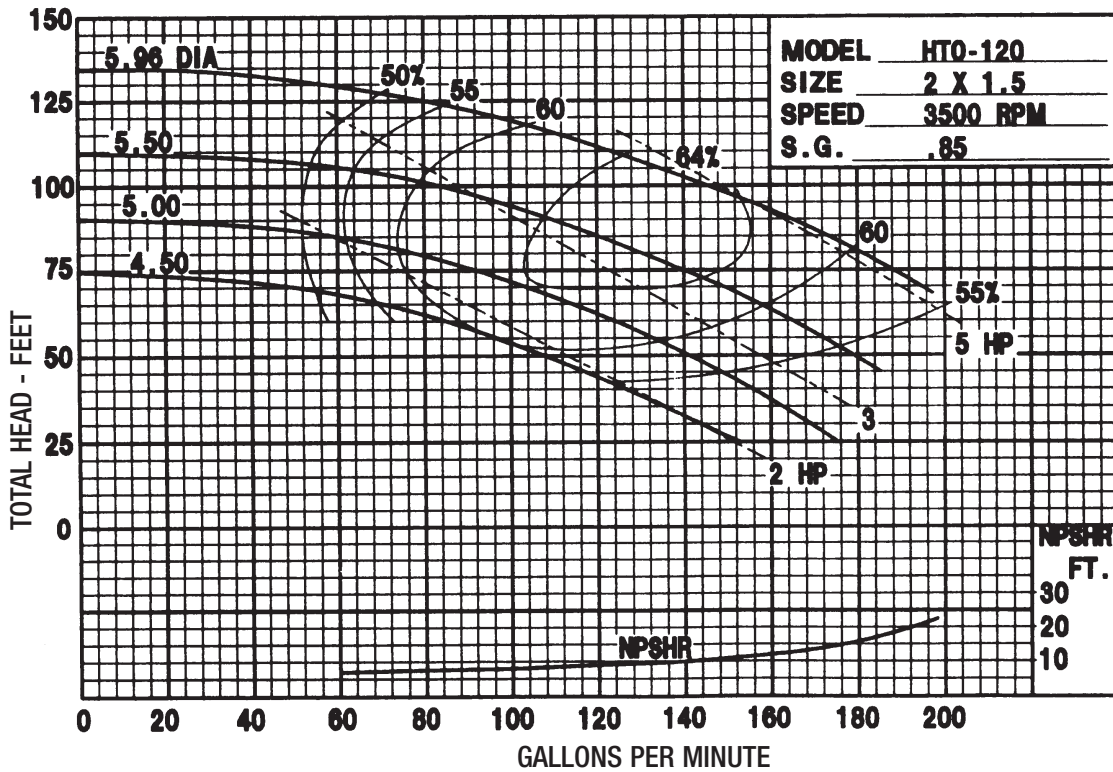
HTO 80 Pump Performance Curves



Horsepower requirements based upon 0.85 specific gravity. Calculations can be applied for fluids of other specific gravities.

Maximum operating temperature is 650°F. Maximum working pressure is 150 PSI.

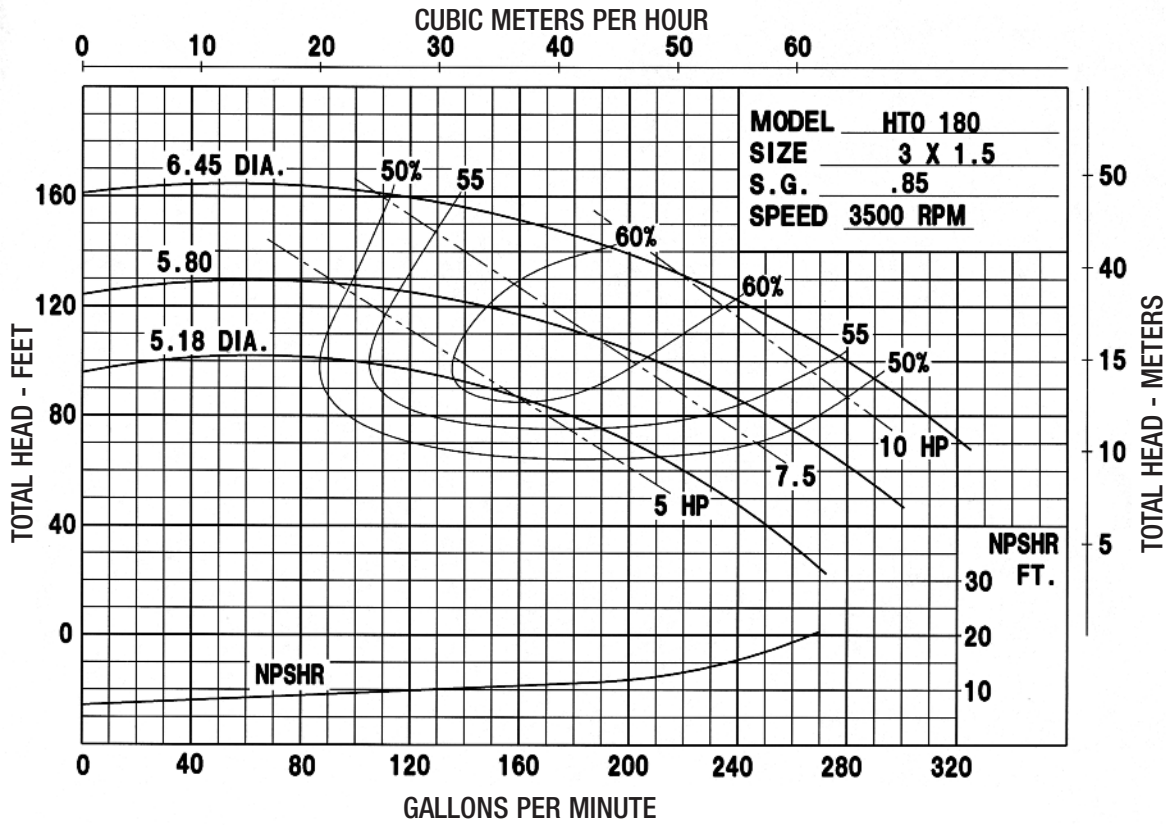
HTO 120 Pump Performance Curves



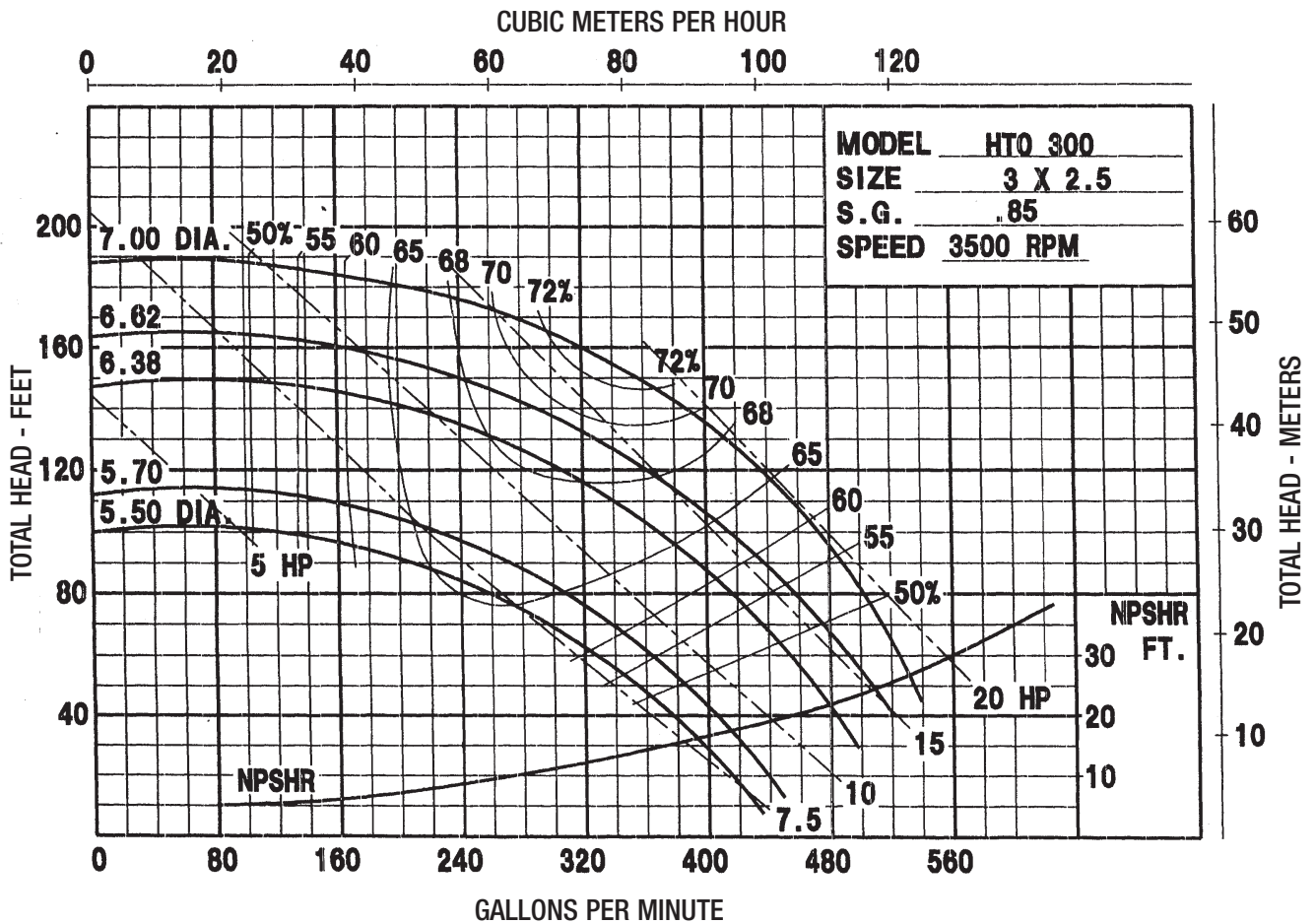
Horsepower requirements based upon 0.85 specific gravity. Calculations can be applied for fluids of other specific gravities.

Maximum operating temperature is 650°F. Maximum working pressure is 150 PSI.

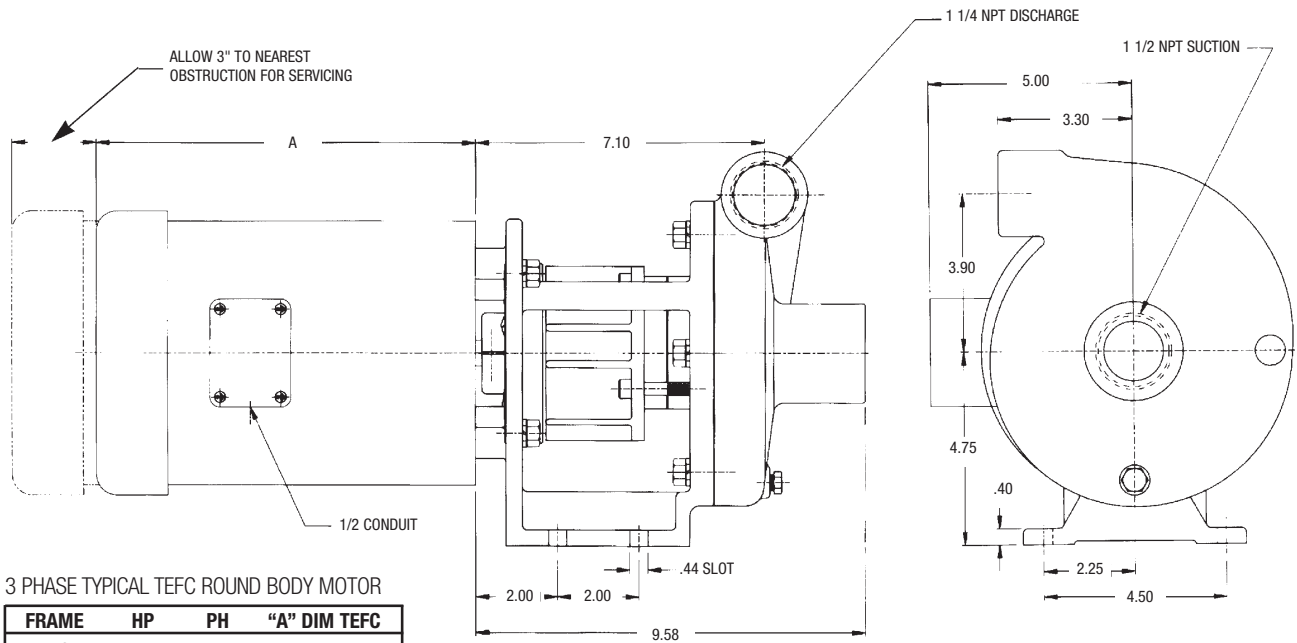
HTO 180 Pump Performance Curves



HTO 300 Pump Performance Curves



HTO 80 Dimensions

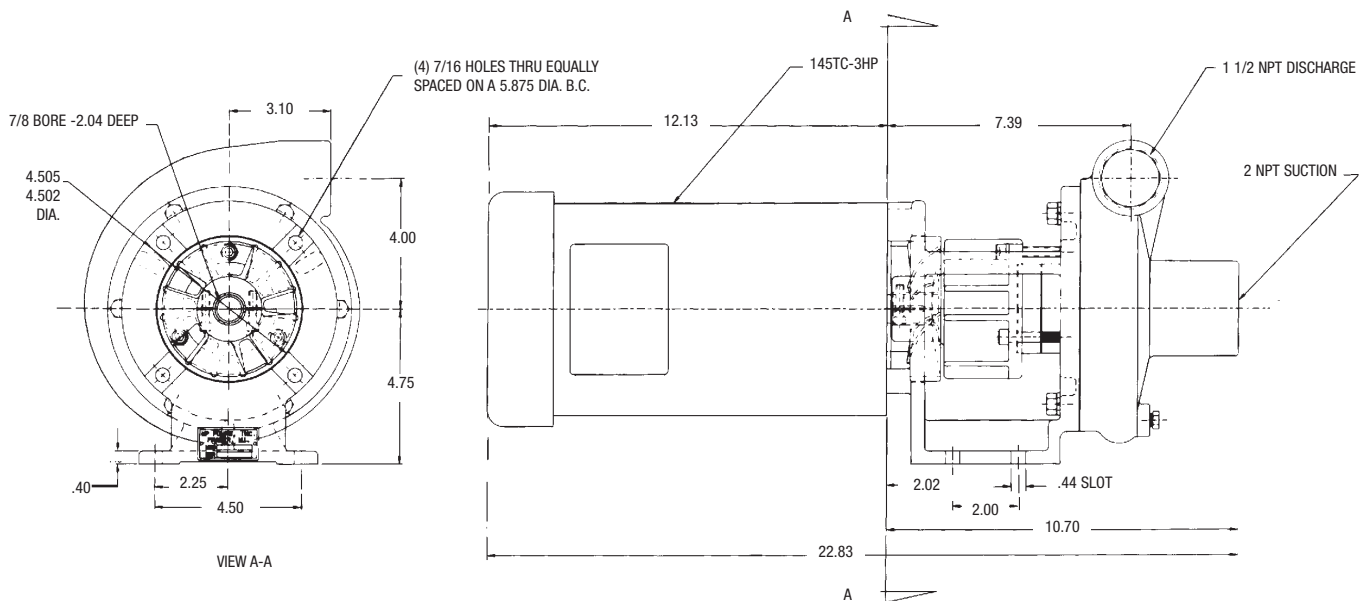


3 PHASE TYPICAL TEFC ROUND BODY MOTOR

FRAME	HP	PH	"A" DIM TEFC
56C	1	3	9.31
56C	1.5	3	9.94
56C	2	3	11.25
56C	3	3	12.12

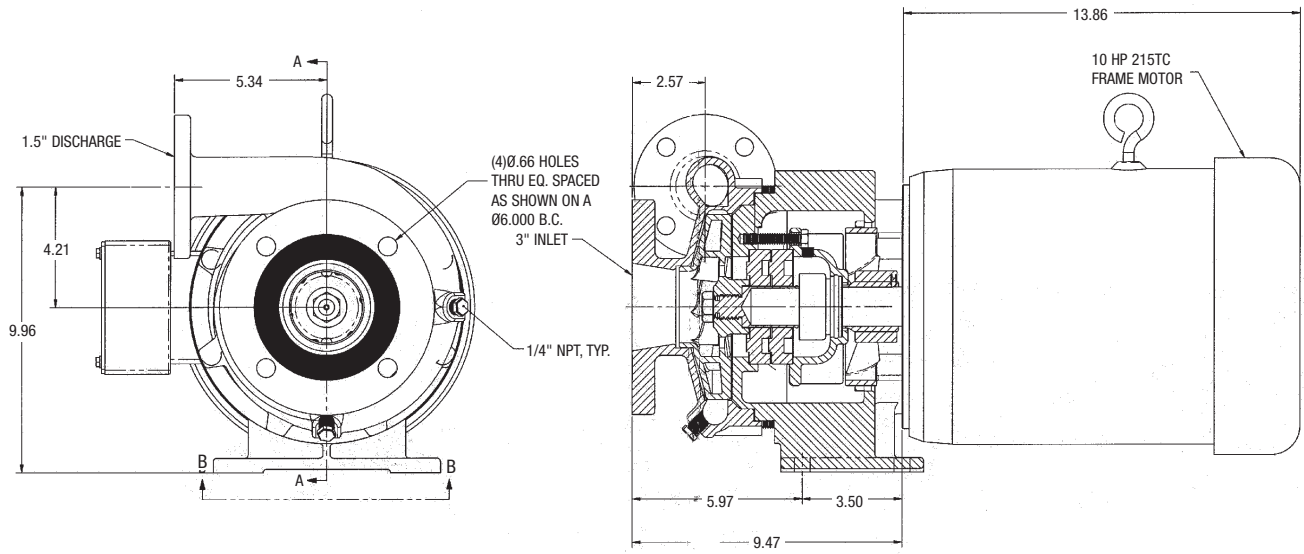
Pump dimensions certifiable for construction purposes.
Motor dimensions dependent upon motor manufacturer.

HTO 120 Dimensions

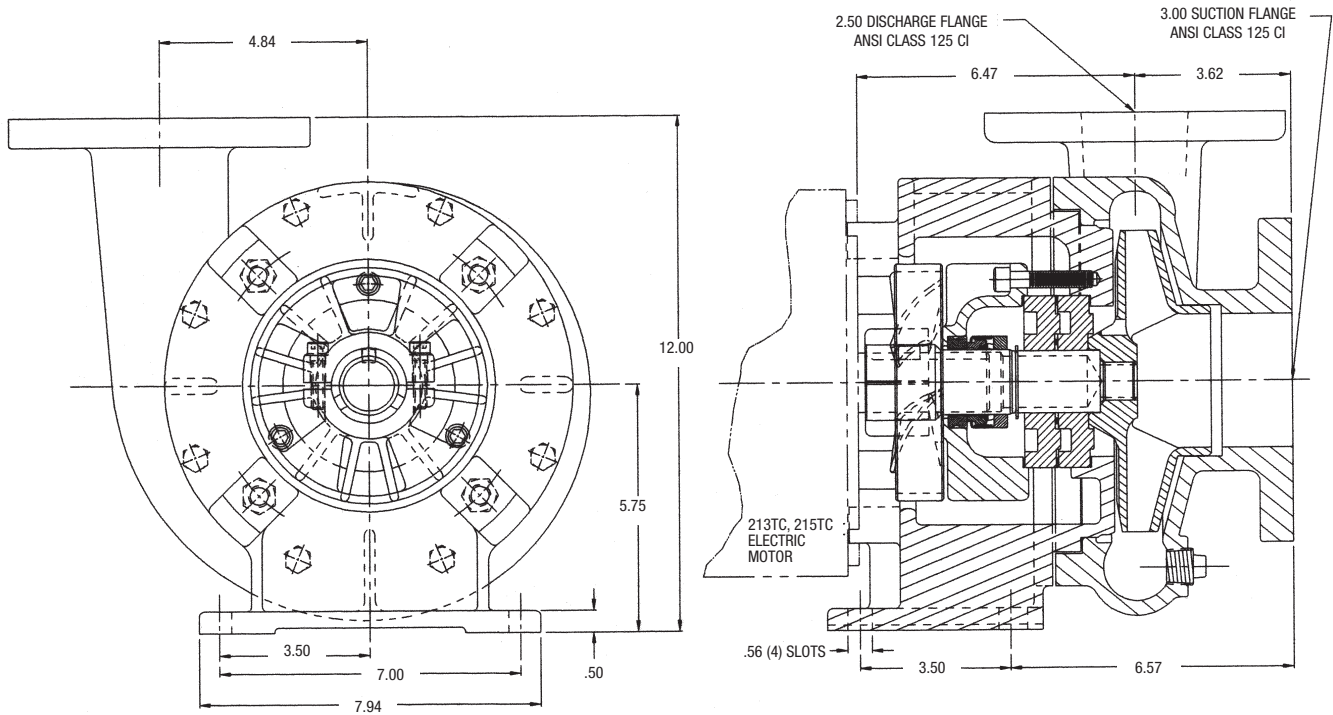


Pump dimensions certifiable for construction purposes.
Motor dimensions dependent upon motor manufacturer.

HTO 180 Dimensions



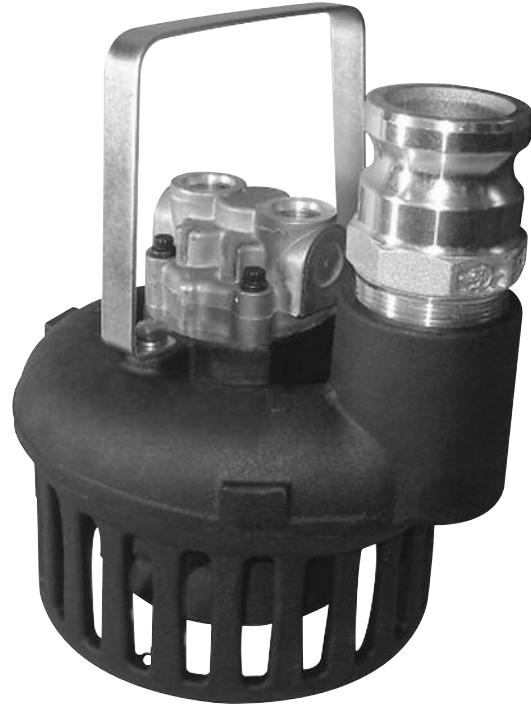
HTO 300 Dimensions



HYDRASUB 20, 25 & 30

HYDRAULIC MOTOR DRIVEN SUBMERSIBLE PUMP FEATURES

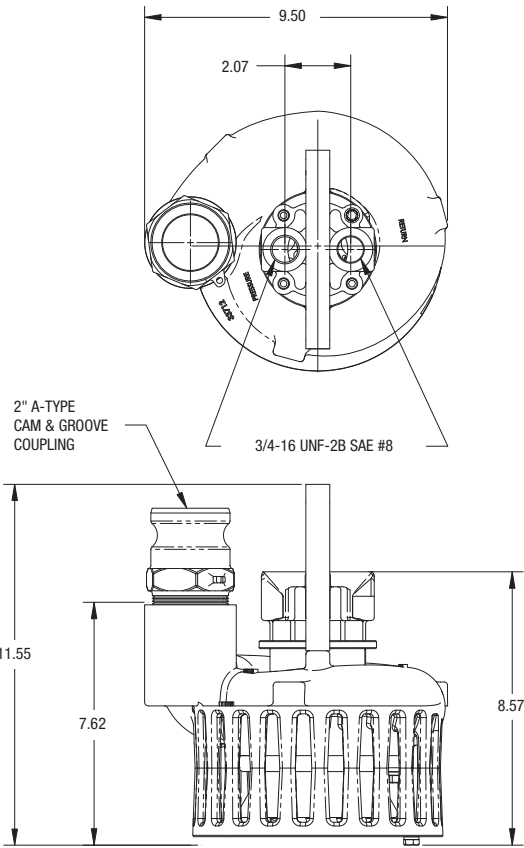
- TOTALLY SUBMERSIBLE
- COMPACT, LIGHT WEIGHT, PORTABLE
- NO PRIMING REQUIRED
- CAN RUN DRY WITHOUT DAMAGE
- FOR OPEN OR CLOSED CENTER OPERATION
- HYDRAULIC CONNECTIONS 3/4-16 SAE O-RING
- OIL FLOW RANGE 5-14 GPM
- MAXIMUM OIL PRESSURE 2,000 PSI
- MAXIMUM BACK PRESSURE 100 PSI
- INTEGRAL, ANODIZED ALUMINUM SUCTION STRAINER HANDLES 1/2" SOLID SPHERES
- IMPELLER - STAINLESS STEEL
- DISCHARGE CONNECTION 2", 2.5" OR 3", A-TYPE CAM FITTING INCLUDED
- REMOVES LIQUID DOWN TO 3/4" DEPTH



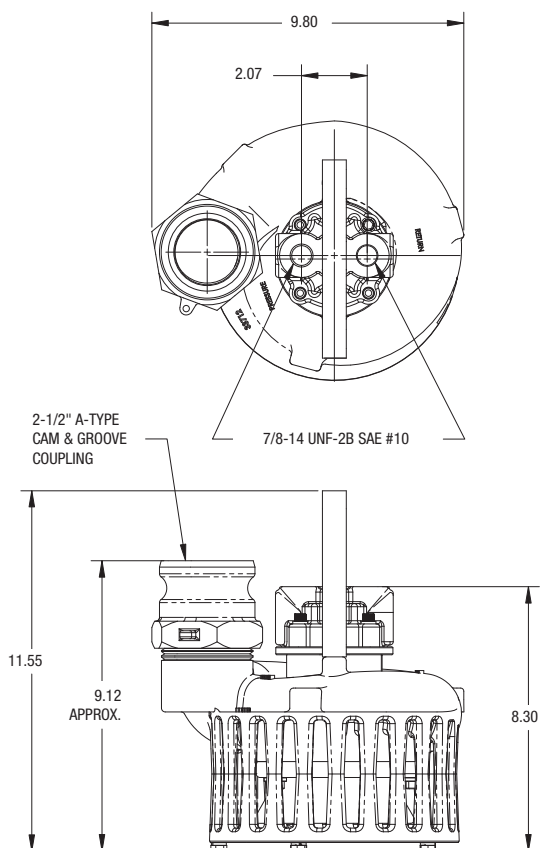
HYDRASUB

MODEL	Discharge	Solid Size	Weight	Height	Width
20	2"	1/2"	11 LBS	11.5"	10"
25	2.5"	1/2"	13 LBS	11.5"	10"
30	3"	1/2"	13 LBS	11.5"	10"

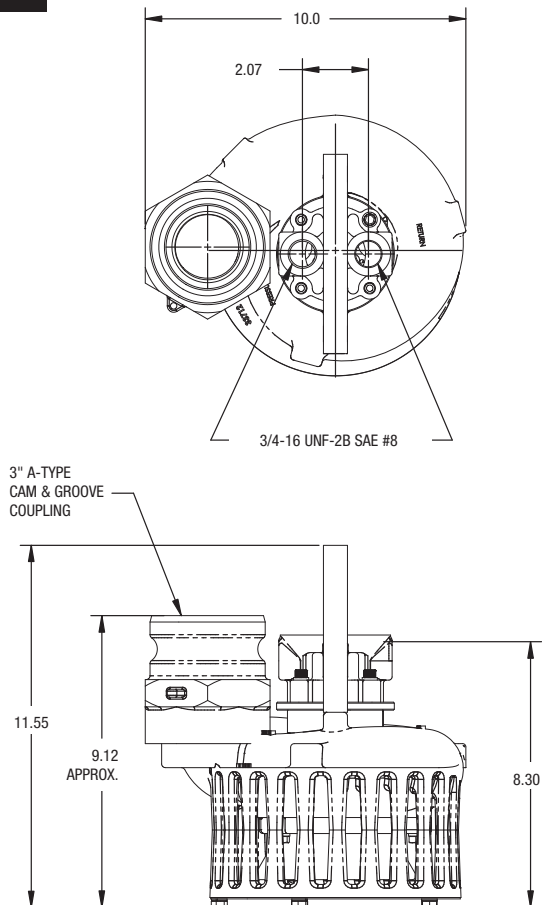
HYDRASUB 20 Dimensions



HYDRASUB 25 Dimensions

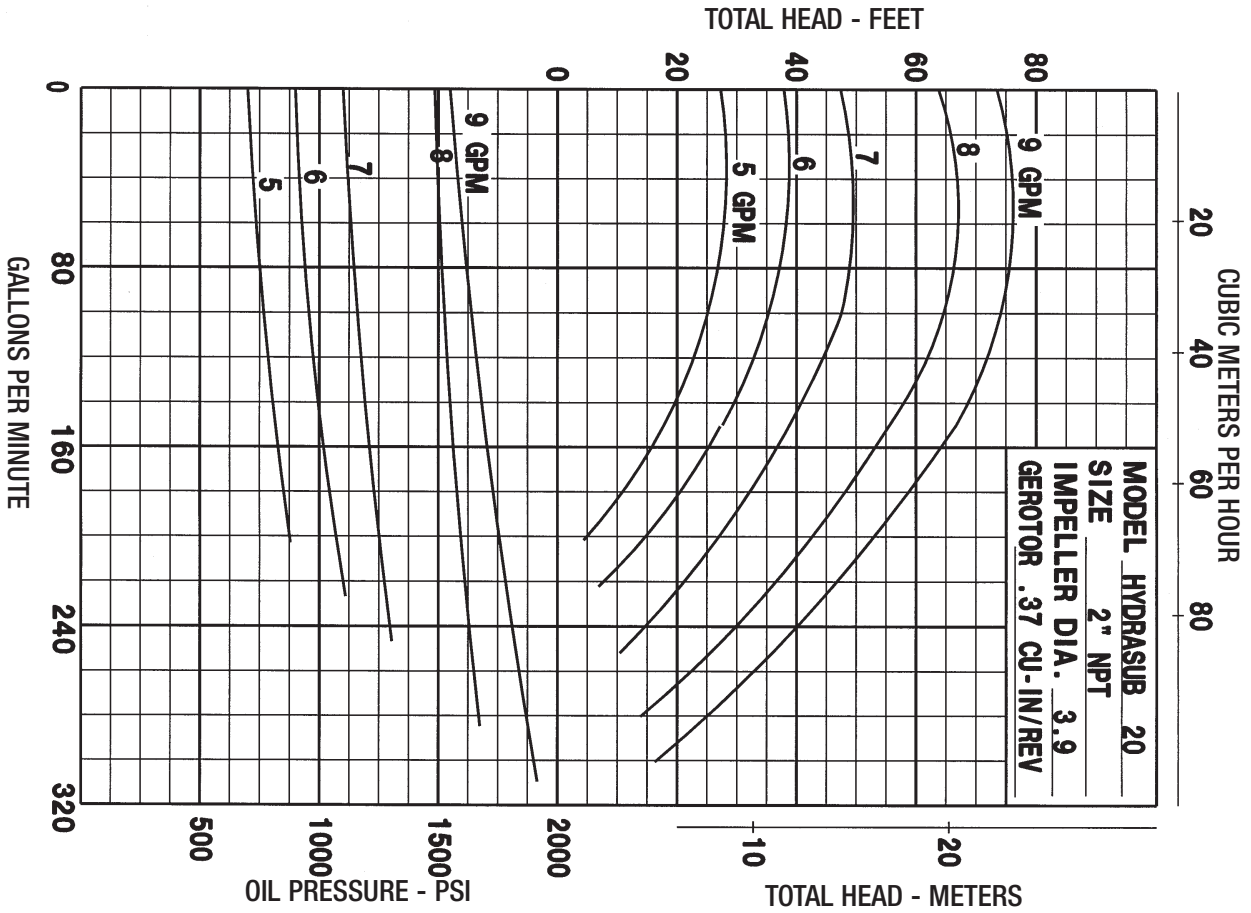


HYDRASUB 30 Dimensions

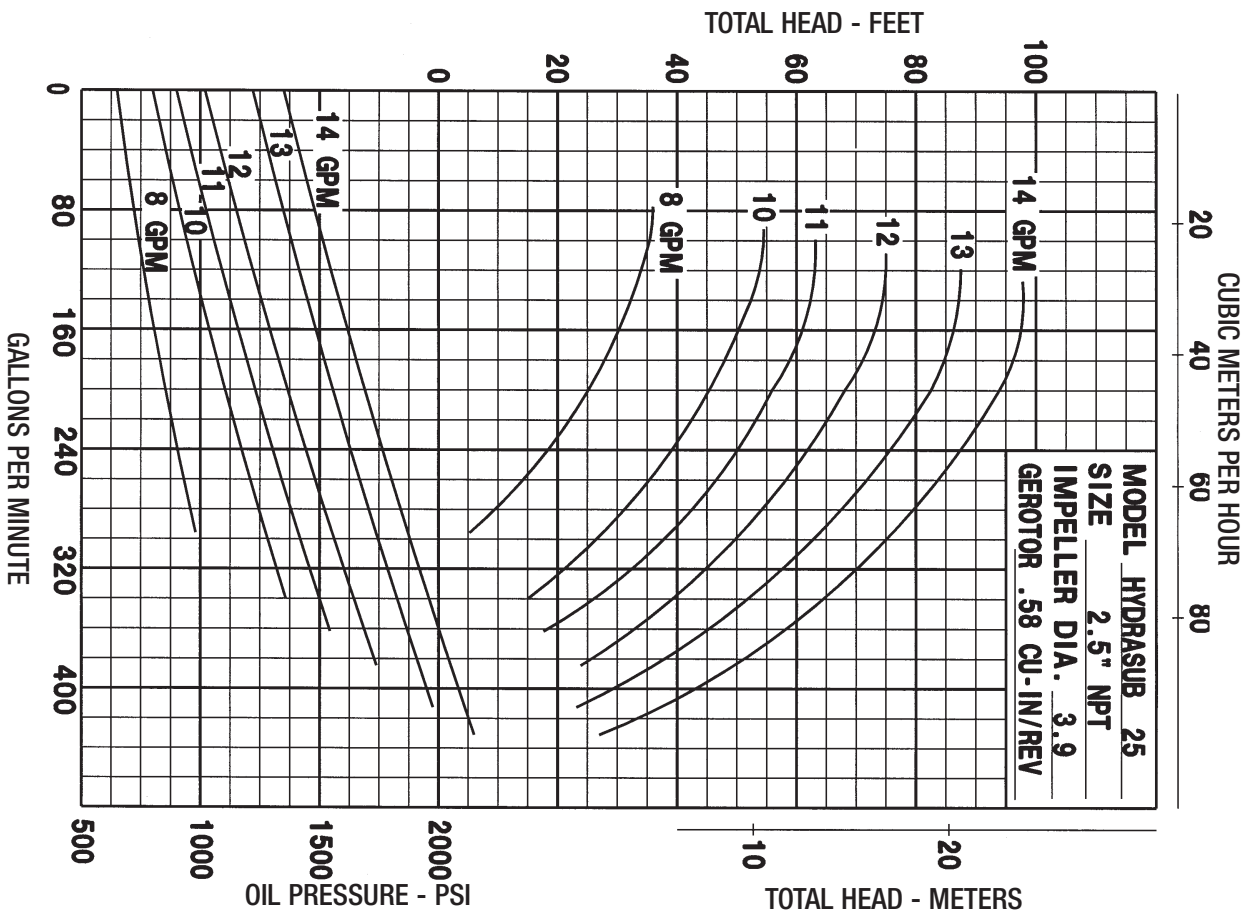


Other Performance Curves Available Upon Request

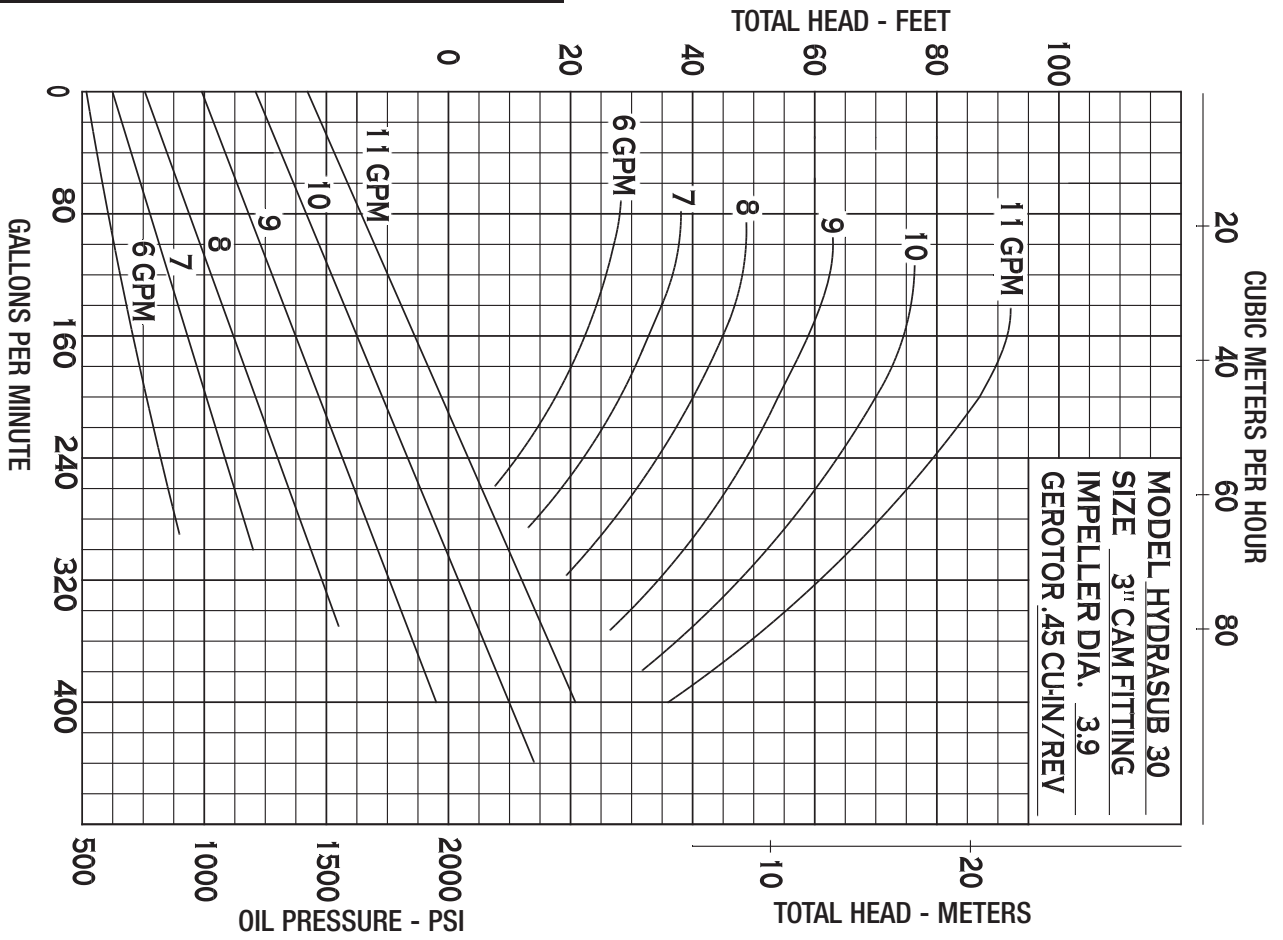
HYDRASUB 20 Pump Performance Curves



HYDRASUB 25 Pump Performance Curves



HYDRASUB 30 Pump Performance Curves

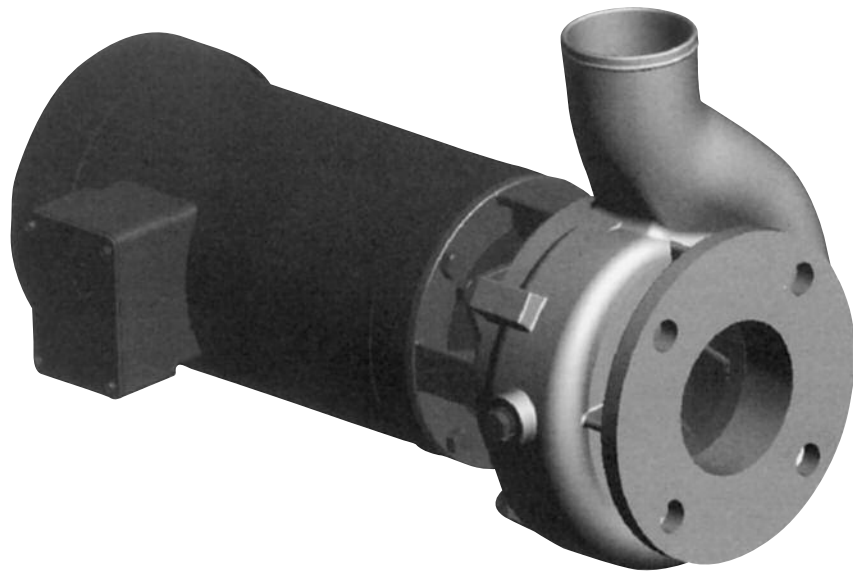


SMF SERIES

STAINLESS MAX FLOW FEATURES

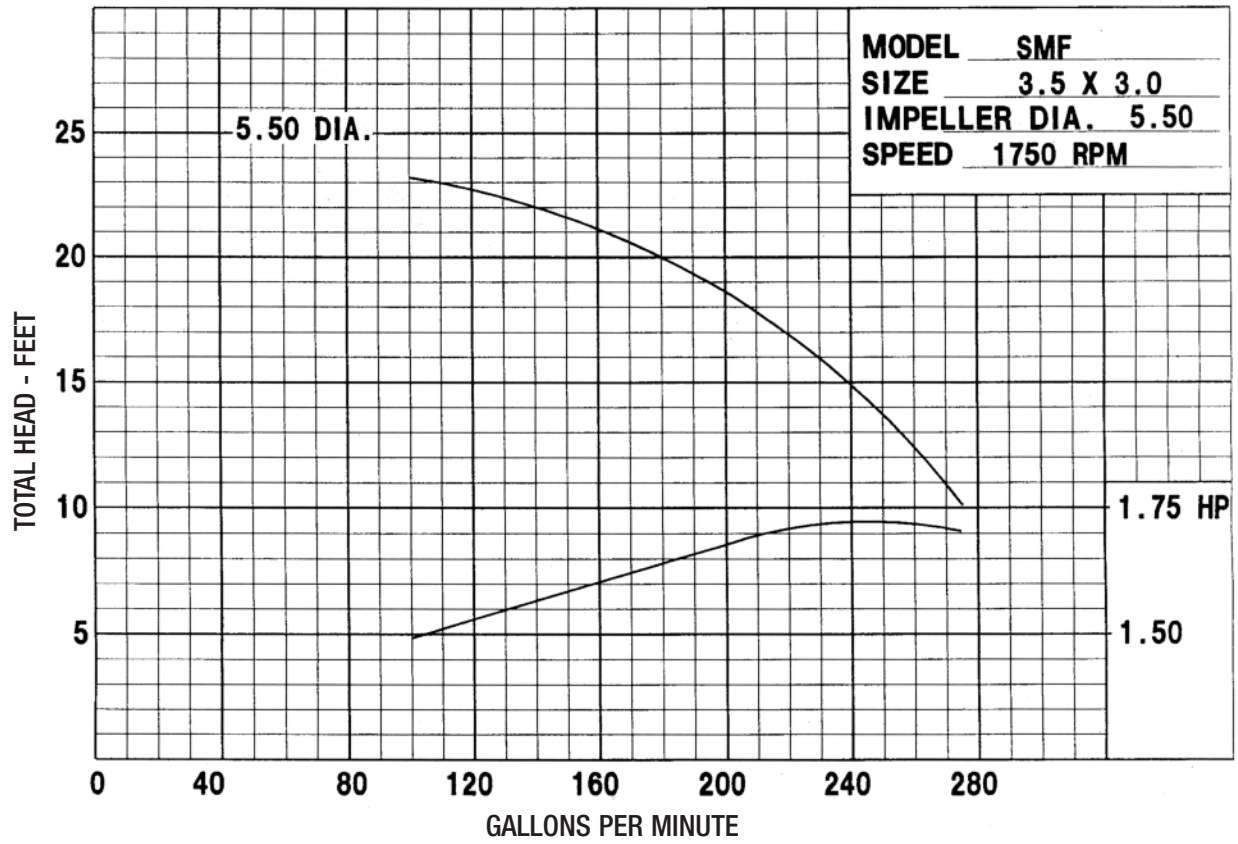
DESIGN FEATURES

- AVAILABLE HORSEPOWER: 1HP, 1.5HP, AND 2HP
- AVAILABLE CONNECTION: FLANGE MOUNTED
- AVAILABLE FLOW RATE: 350 GPM AT 7PSI
- AVAILABLE MOTOR VOLTAGE: 115/208/230V, 208/230/460V, 190/380V, 415V, 575V

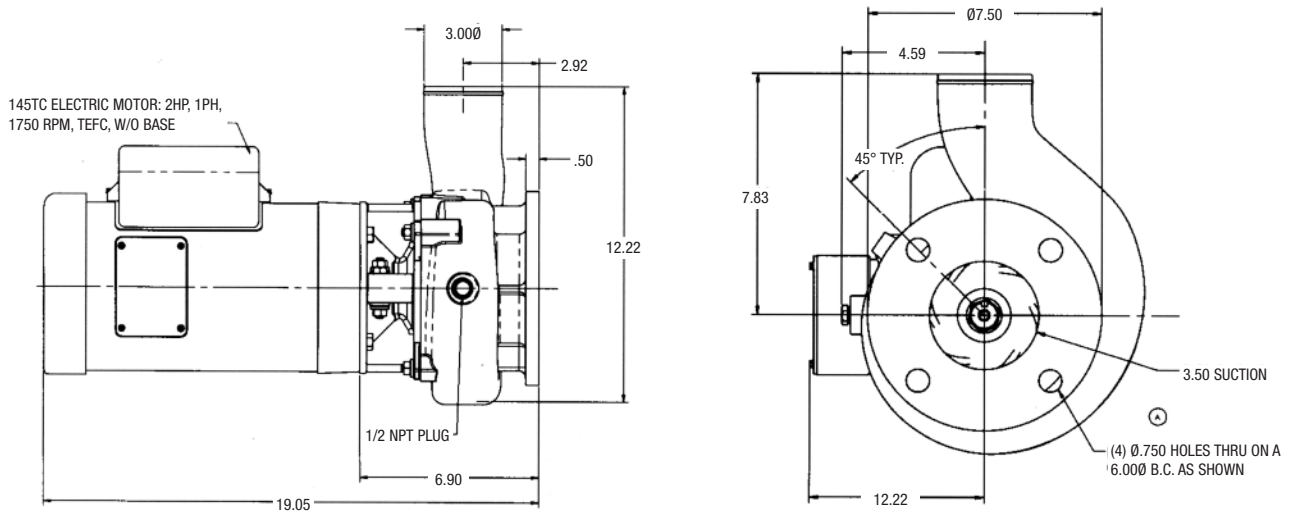


SMF

SMF PERFORMANCE CURVE



SMF DIMENSIONS



FRX Series

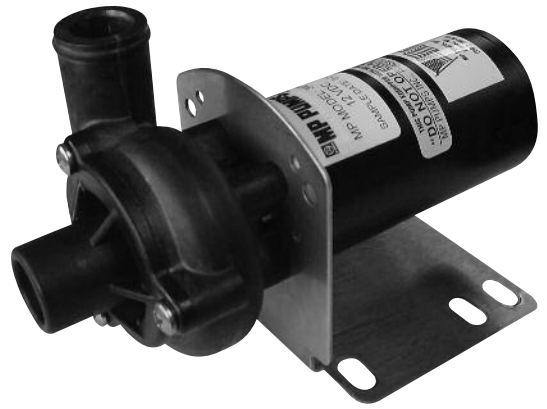
FRACTIONAL HP CENTRIFUGAL PUMP FEATURES

- CLOSE COUPLED TO ELECTRIC MOTORS
- 316 SS CONSTRUCTION
FRX 50-R POLYPHENYLENE HOUSING AND COVER
- FLOWS: 8-50 GPM
- PRESSURES: 9 TO 85 FEET HEAD
- IMPELLER: 316 STAINLESS STEEL
- FRX 75-SP: SUCTION LIFT TO 12 FEET
- MECHANICAL SEALS: CARBON/CERAMIC/VITON
- MOTOR OPTIONS: AC AND DC
FRX 125 AC ONLY
HYDRAULIC: FRX75, FRX75 SP

MODEL	Suction	Discharge
FRX 50	1/2" NPT/1" HOSE	1/2" NPT/1" HOSE
FRX 50-R	1" HOSE	1"HOSE
FRX 75	3/4" NPT	3/4" NPT
FRX 75-SP	3/4" NPT	3/4" NPT
FRX 100	1" NPT	1" NPT
FRX 125	1 1/4" NPT	1" NPT



FRX 50



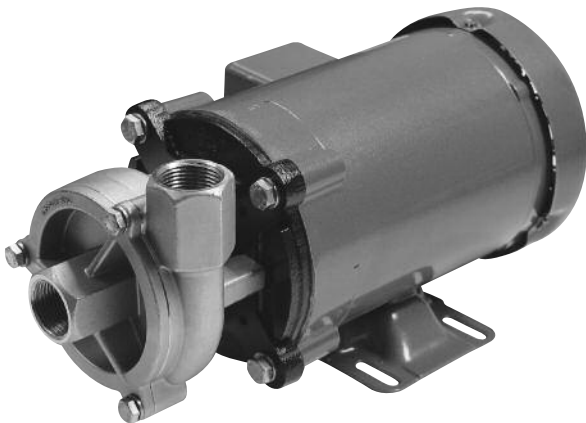
FRX 50-R



FRX 75



FRX 75-SP



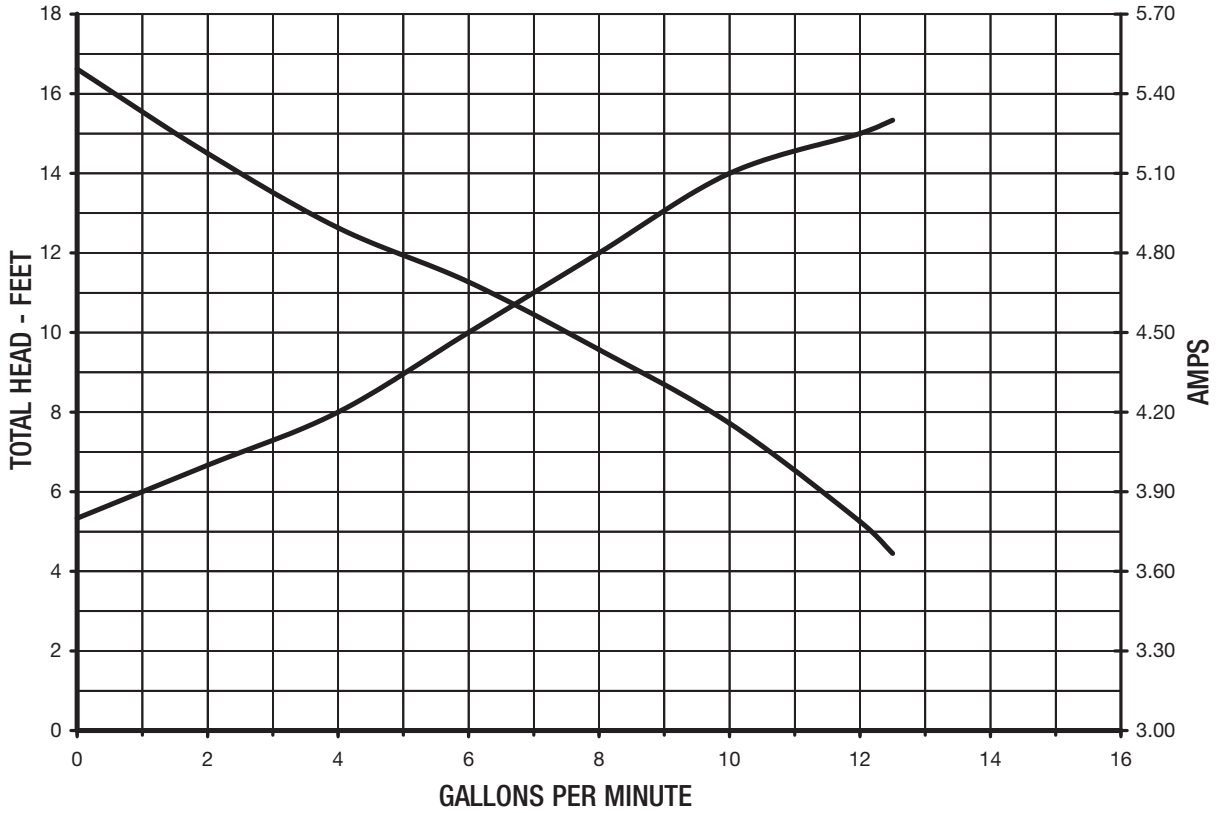
FRX 100



FRX 125

FRX 50 & FRX 50-R Performance Curves

**12V DC MOTOR
FOR 24 V DC MOTOR
DIVIDE AMPS BY TWO**

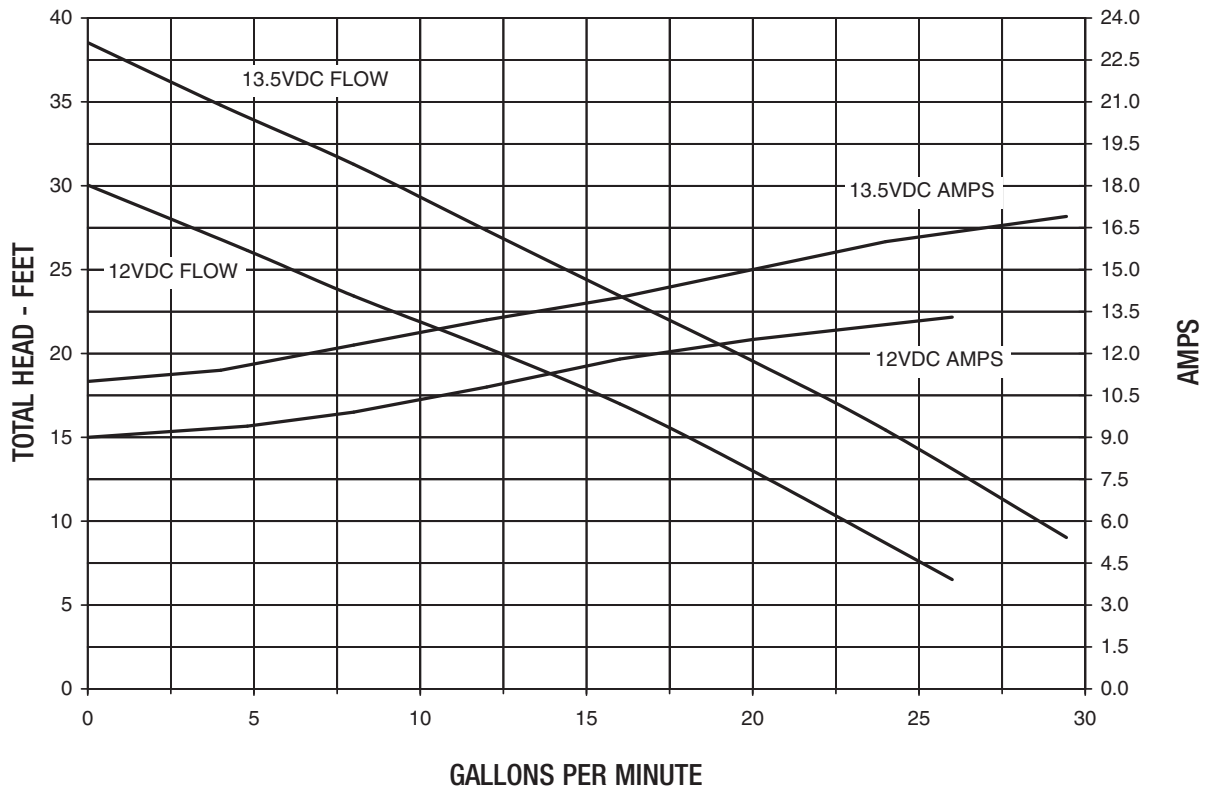


115V AC MOTOR



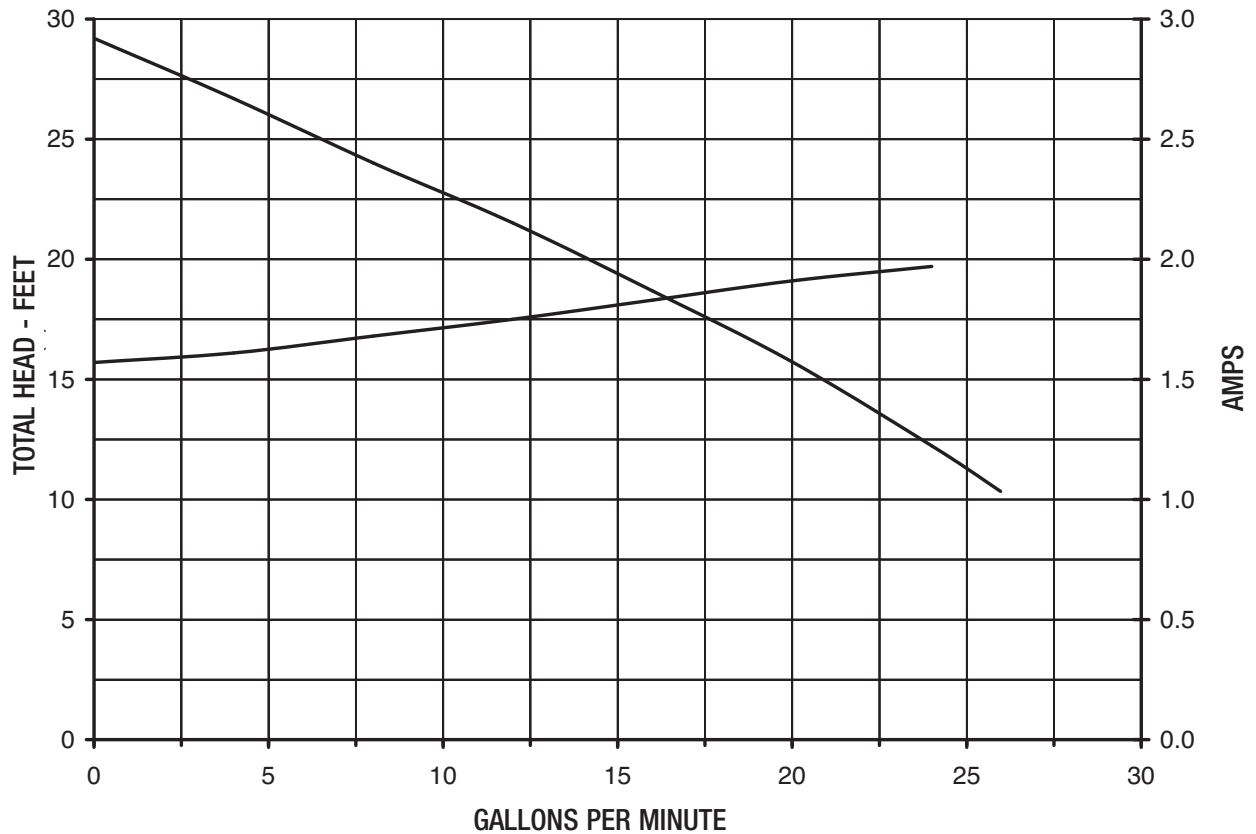
FRX 75 12 or 24V Performance Curves

**12V DC MOTOR
FOR 24 V DC MOTOR
DIVIDE AMPS BY TWO**

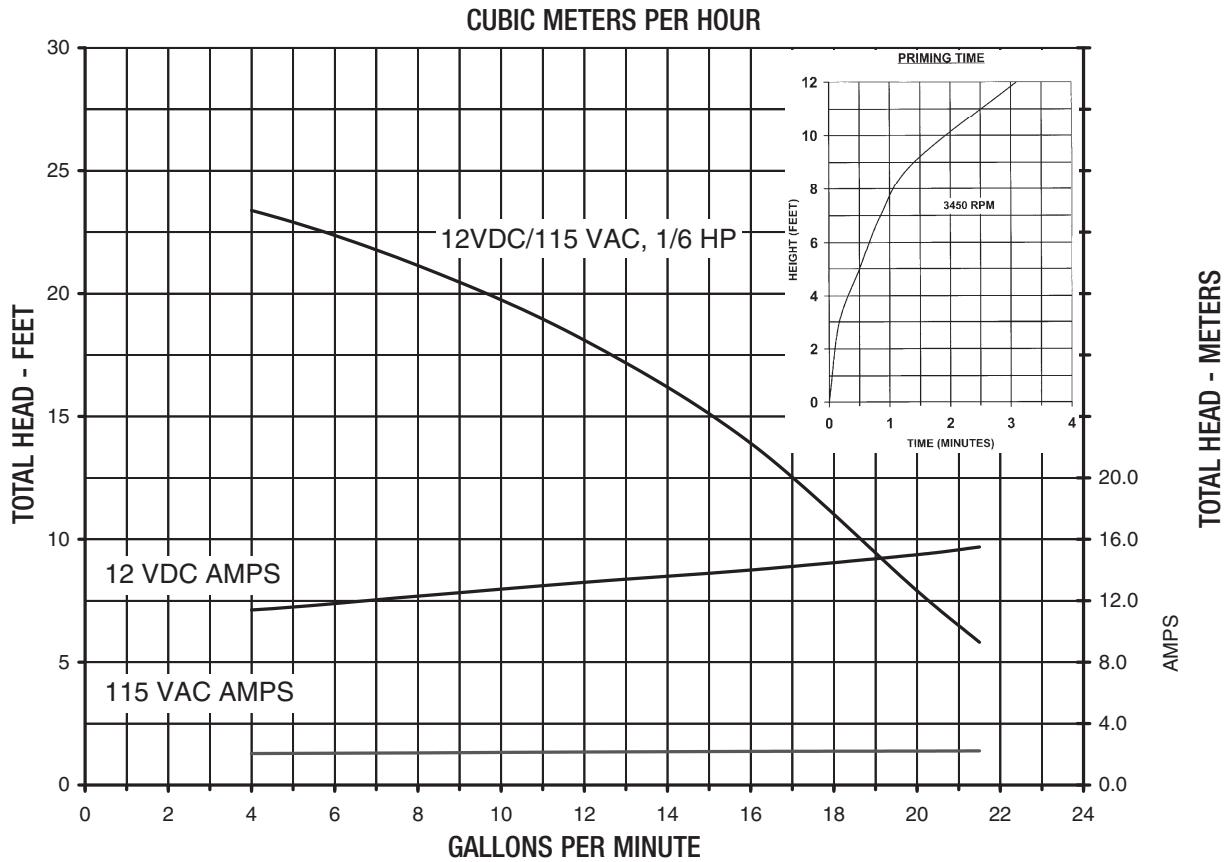


FRX 75 115V Performance Curves

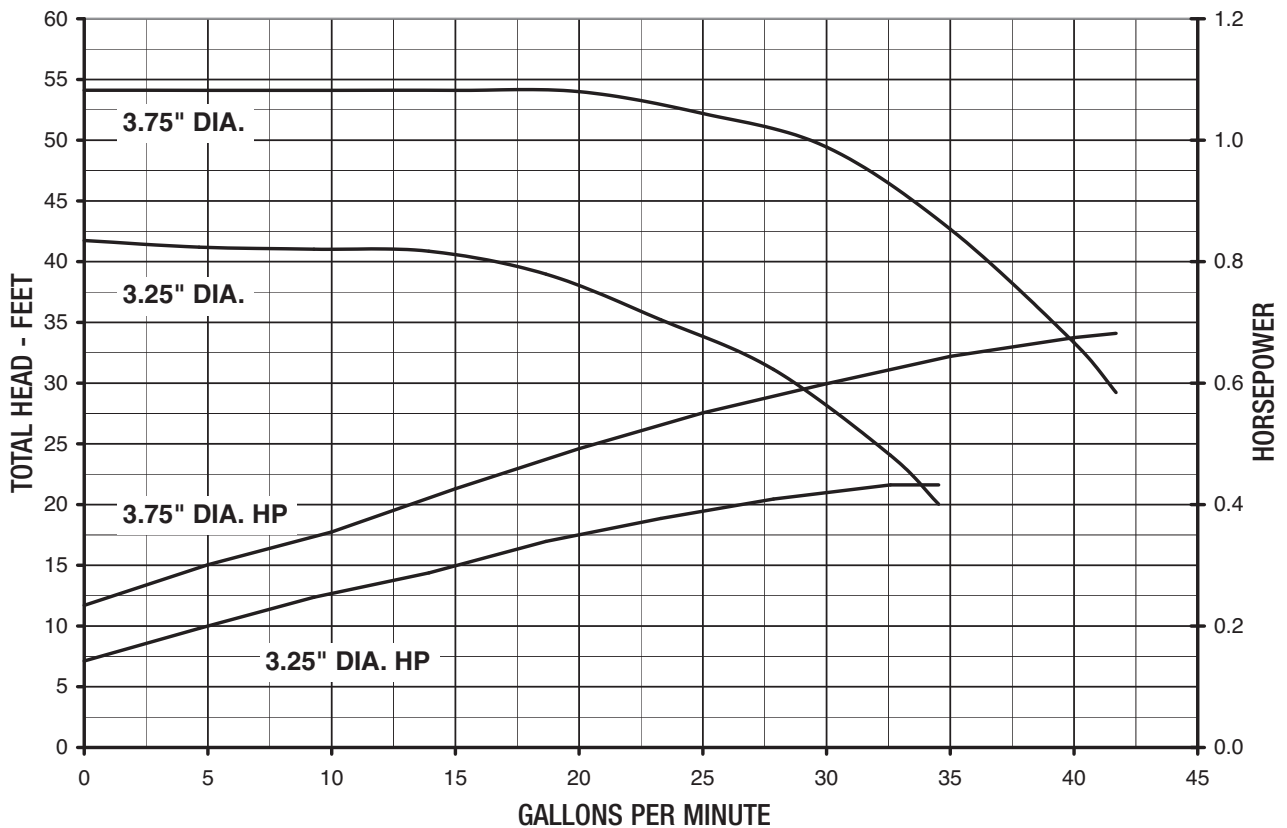
AC MOTOR



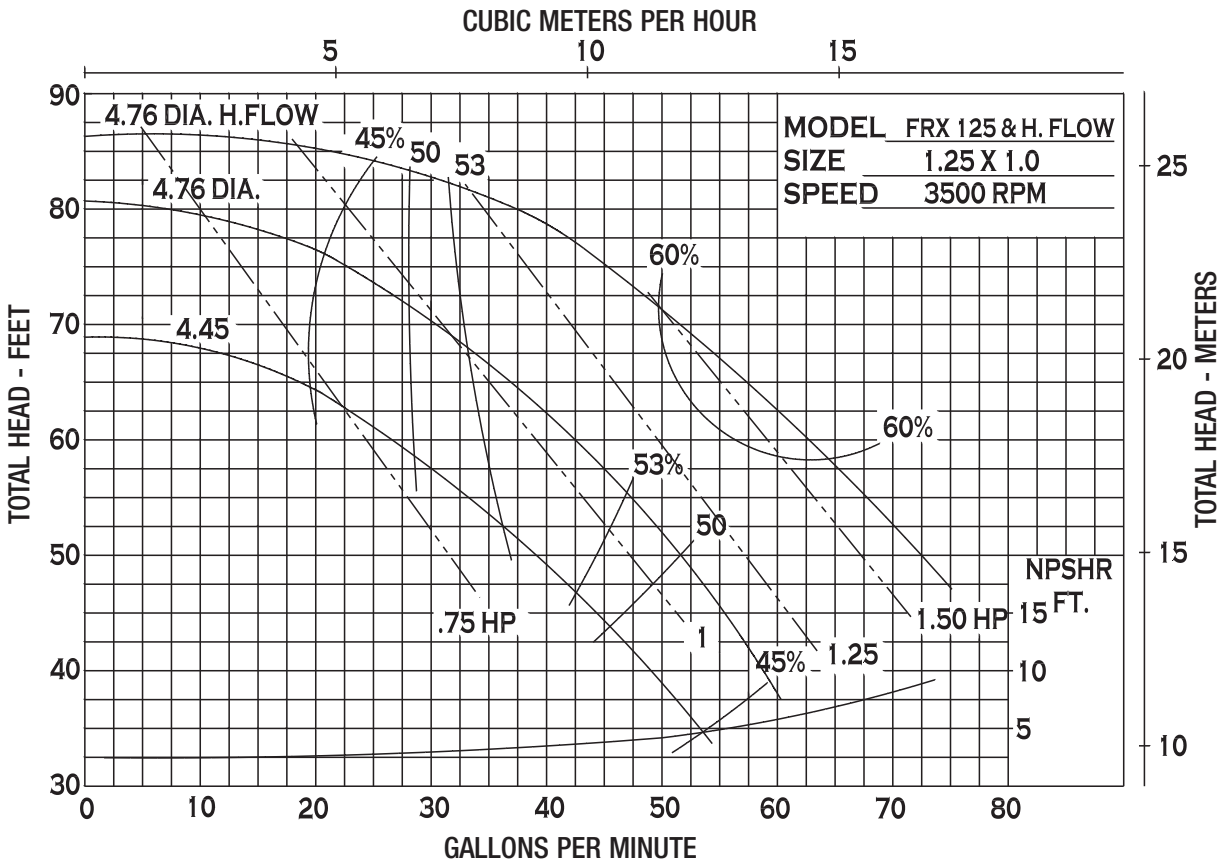
FRX 75-SP Performance Curves



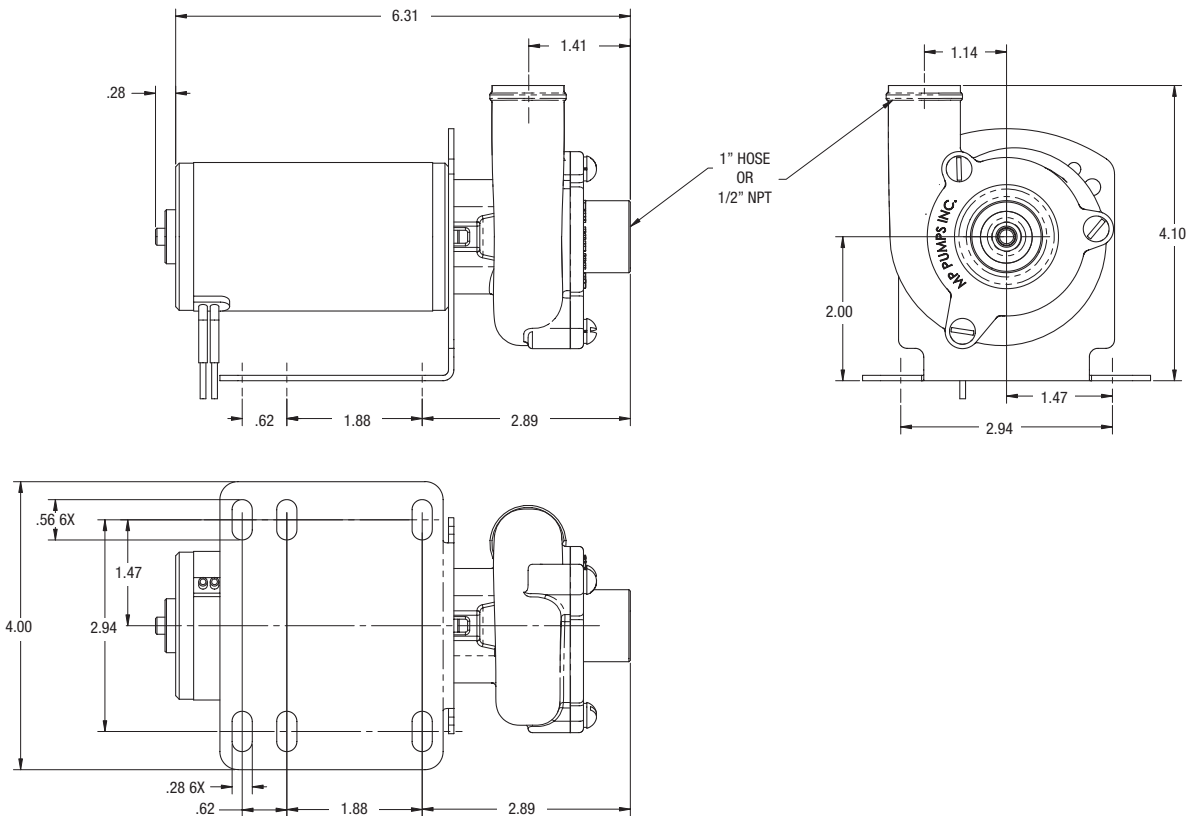
FRX 100 Performance Curves



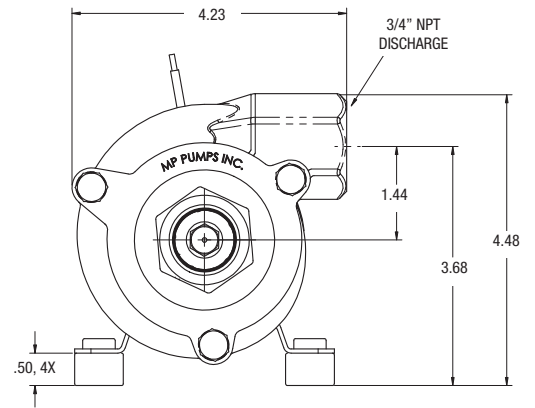
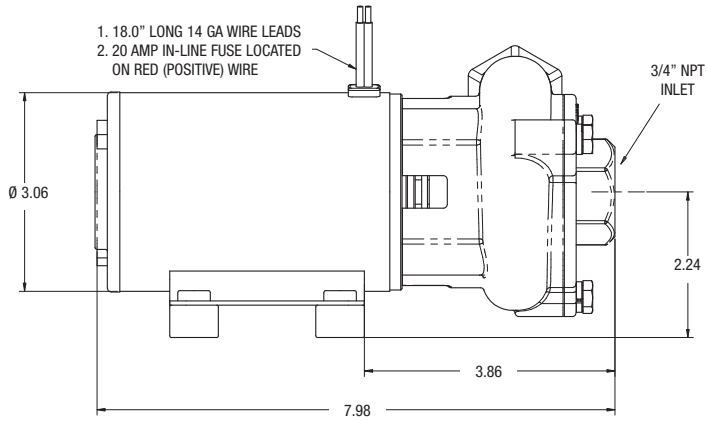
FRX 125 Performance Curves



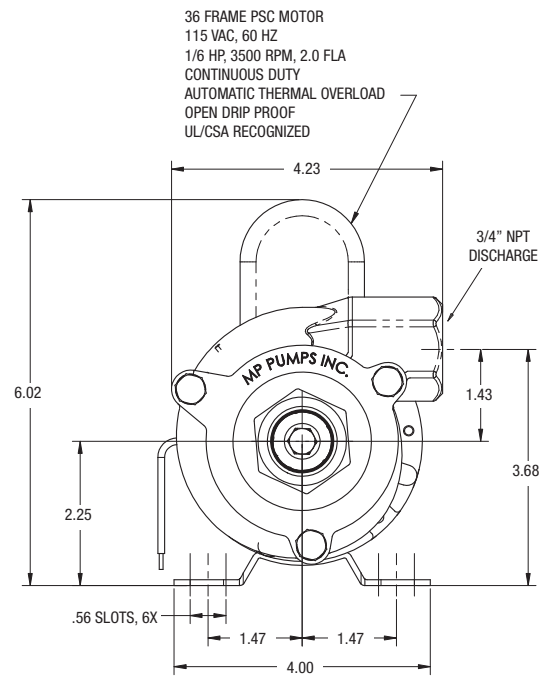
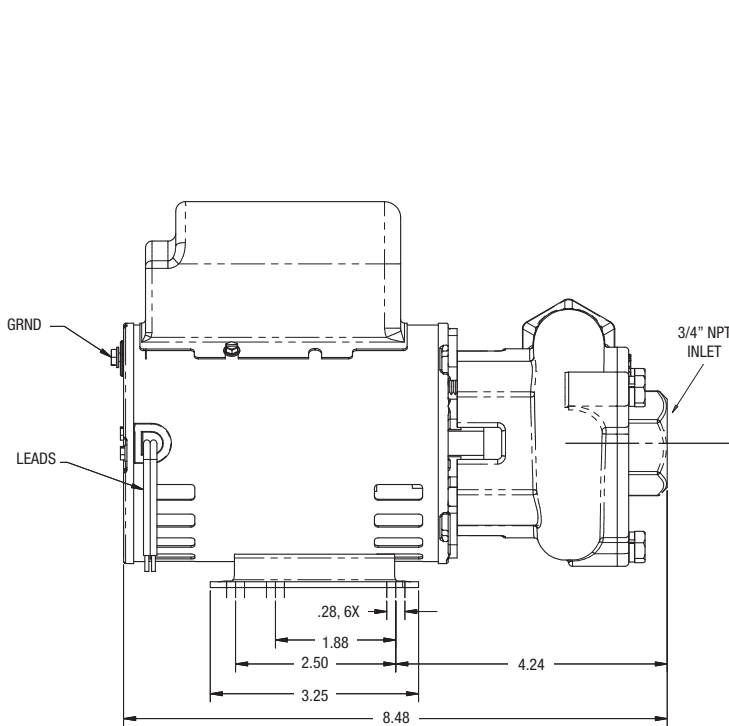
FRX 50 & FRX 50-R Dimensions



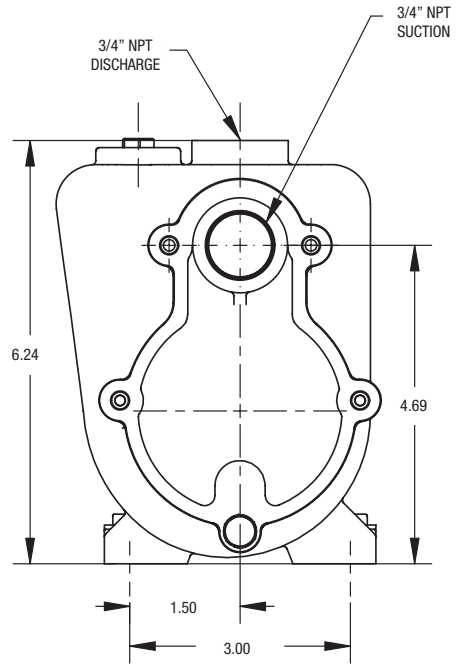
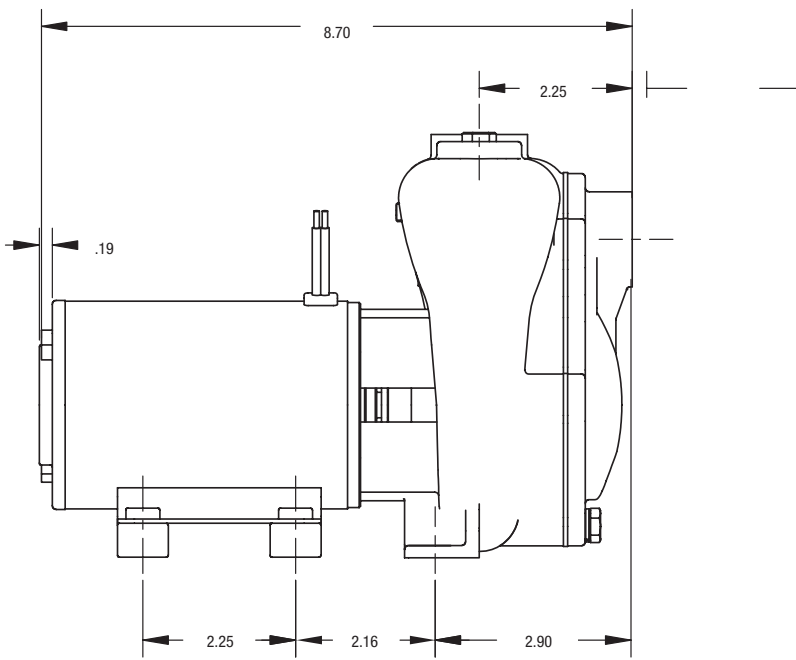
FRX 75 12 or 24V Dimensions



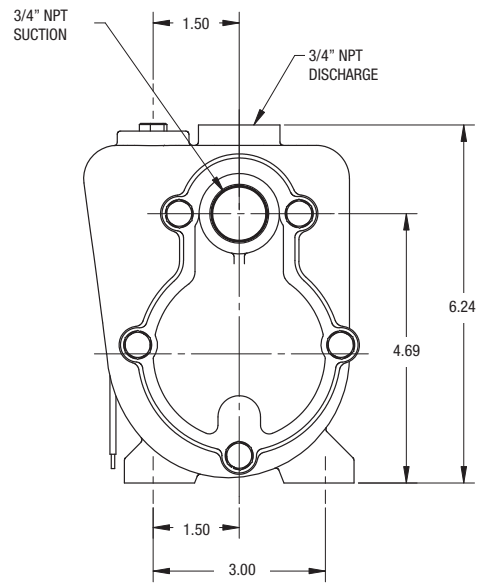
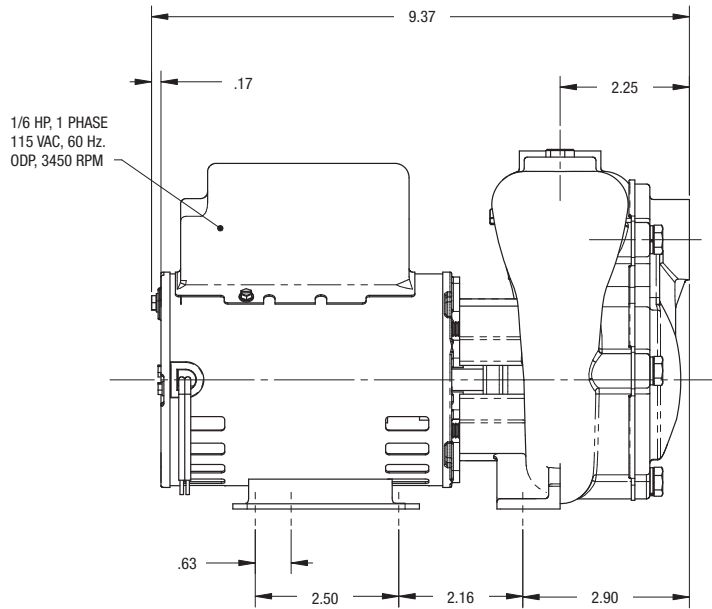
FRX 75 115V Dimensions



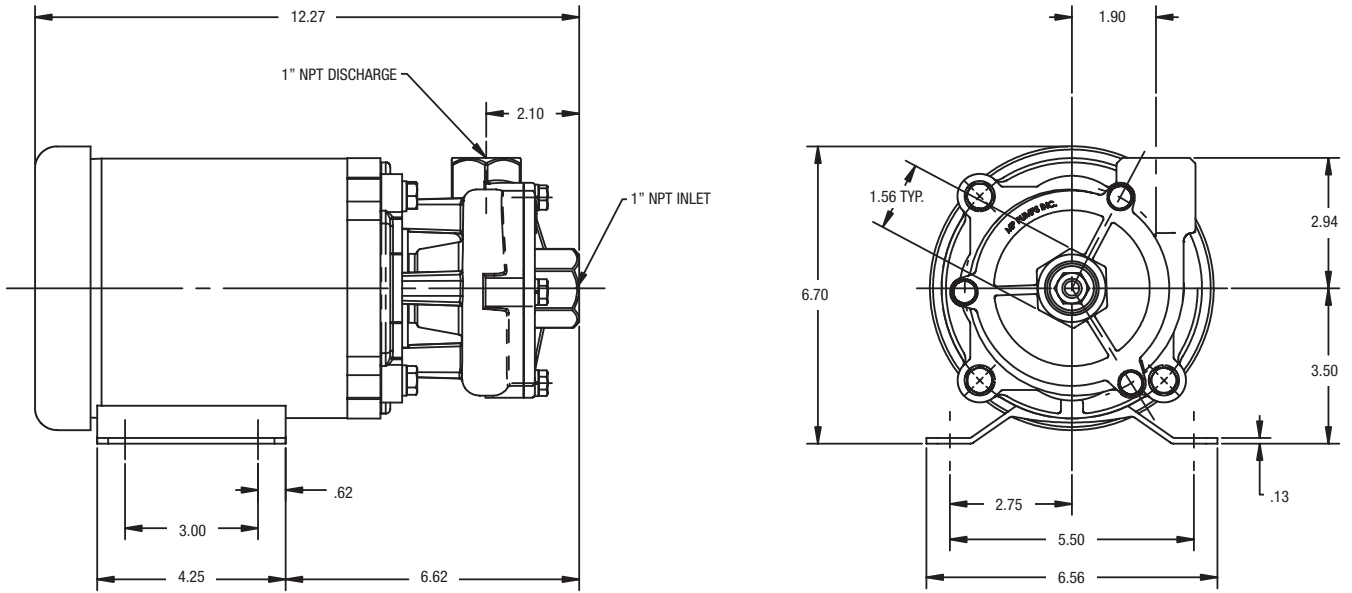
FRX 75-SP 12V or 24V Dimensions



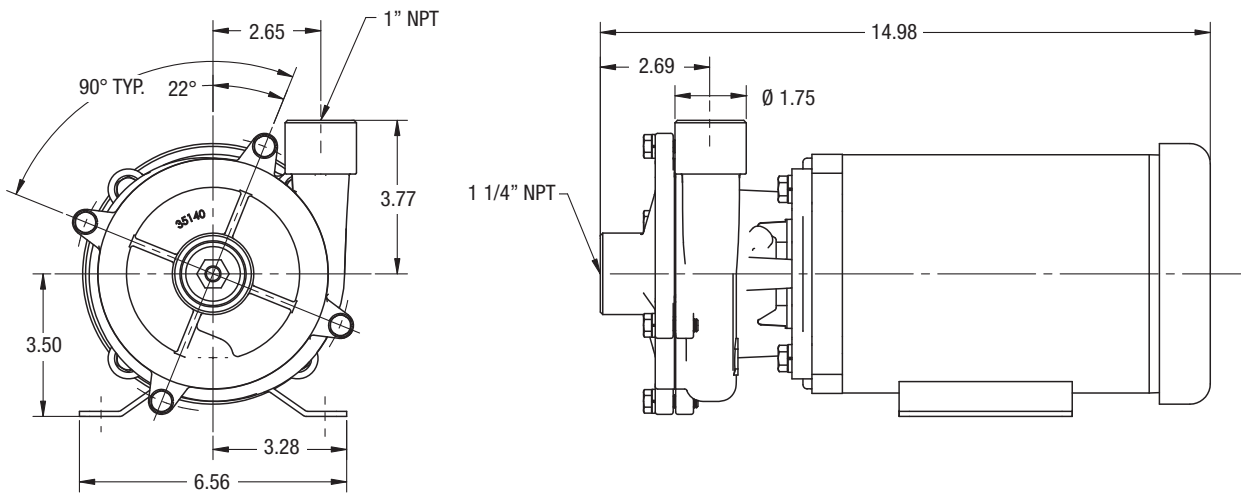
FRX 75-SP 115V Dimensions



FRX 100 Dimensions



FRX 125 Dimensions



Customer Support Worldwide

IT'S SIMPLE TO CONTACT MP PUMPS FOR INFORMATION



MP Pumps Operates In A Global Marketplace.

We are keenly aware of the need to provide prompt delivery of our products to customers worldwide and have in place an international network of distributors to meet this need.

“It is the policy of MP Pumps to satisfy customers by consistently supplying them with products that fully meet their requirements. Customer Satisfaction Today, Tomorrow, Always.”

— Mission Statement

Our computerized inventory control system tracks the more than 10,000 parts we stock in our 20,000-square-foot parts warehouse. We also maintain E-mail capability and a site on the worldwide web to speed communication between us, our distributor network and our customers.

800-563-8006
(Outside the U.S., 586-293-8240)

FAX: 586-293-8469

www.mppumps.com

MP PUMPS, INC. LIMITED WARRANTY FOR NEW PUMPS MANUFACTURED BY MP PUMPS

A. PRODUCTS WARRANTED

MP PUMPS, Inc., a Michigan Company ("MP PUMPS") subject to the limitations contained below, will at its option, repair or replace, without charge for parts or labor only, any part of a new pump manufactured by MP PUMPS (an "MP Pump") which is found, upon examination by MP PUMPS' factory in Fraser, Michigan, to be DEFECTIVE IN MATERIAL AND/OR WORKMANSHIP if received by such factory for such examination within twelve months from the date of sale to the original consumer purchaser.

B. PRODUCTS AND ITEMS NOT WARRANTED

1. Alterations or Modifications of MP Pump
All obligations under this warranty shall be terminated if the new MP Pump is altered or modified in any way.
2. Accidents, Normal Maintenance, Failure To Follow MP PUMPS' Instruction Bulletin.
3. Any MP Pump which is not completely and properly decontaminated prior to return to MP PUMPS.
4. Any MP Pump returned without an identification of the material pumped by your MP Pump on the "Return Goods Authorization Form."

This warranty covers only parts of a new MP Pump which are found upon examination to be defective in material or workmanship as delivered to the original consumer purchaser. This warranty does not cover defects caused by depreciation or damage caused by normal wear, accidents, improper maintenance, improper use or abuse of the product, failure to follow the instructions contained in an Instruction Bulletin for the operation of the pump and parts. The cost of normal maintenance and replacement of service items which are not defective, shall be paid for by the original consumer purchaser. This warranty is VOID if an MP Pump is not decontaminated prior to return to MP PUMPS or if the material pumped is not identified as provided below.

C. SECURING WARRANTY SERVICE

Warranty service can be arranged by contacting MP PUMPS, Inc., c/o Service Manager, 34800 Bennett Drive, Fraser, Michigan 48026. Warranty service can only be performed by MP PUMPS at its factory in Fraser, Michigan. At the time of requesting warranty service, evidence must be presented of the date of sale to the original consumer purchaser. MP PUMPS, at its option, will supply you with a "Return Goods Authorization Form" ("RGA") or will prepare an RGA on your behalf and provide you with an RGA reference number. The product pumped must be identified on the RGA. All parts returned to MP PUMPS for any reason must be completely and properly decontaminated prior to delivery to MP PUMPS. If the product pumped requires a Material Safety Data Sheet ("MSDS"), reference to this fact must be indicated under "Application Information" on the RGA form which must be returned with the part(s) or if an RGA was completed on your behalf you must provide your RGA reference number. A copy of the MSDS must also be included with the returned RGA forms or with your RGA reference number. New or unused parts need not be decontaminated. This fact must be indicated under "Application Information" on the RGA form which must be returned with the part(s). The original consumer purchaser shall pay any charges for making service calls and/or for transporting the product to and from the place where the inspection and/or warranty work is performed. The part submitted for inspection and/or warranty work will be returned to the sender at the sender's expense or scrapped at MP PUMPS. No credits will be issued. The original consumer purchaser shall be responsible for any damage or loss incurred in connection with the transportation of the MP Pump and/or of part or parts of the MP Pump submitted for inspection and/or warranty work.

D. NO ADDITIONAL WARRANTIES OR REPRESENTATIONS

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